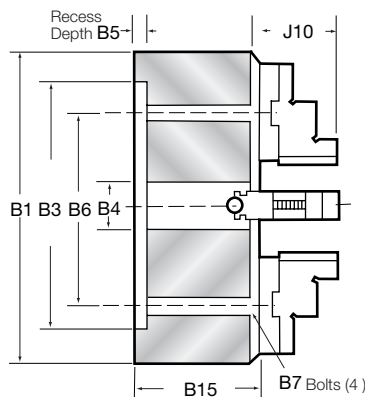


4 Jaw Independent Steel Body Chucks

Imperial Design Series 432 Medium-Duty Sizes 14" (350mm) through 60" (1525mm)



- Sizes 12" through 36"
- Two-piece reversible American standard tongue and groove jaws
- Hardened and ground operating screws
- Steel body
- T-slots standard on 16" sizes and larger
- Straight recess for adapter mounting
- Larger chucks available up to 60" on request
- Twelve month warranty



Chuck Size	Flatback Chuck No.	Camlock Size	Type D Spindle Chuck No.	Type A Spindle Size	Chuck No.
14"	1443-2000	D-6	1443-20D6		
14"		D-8	1443-20D8		
16"	1643-2000	D-8	1643-20D8		
16"		D-11	1643-2D11		
18"	1843-2000	D-8	1843-20D8	A-8	1843-20A8
18"		D-11	1843-2D11	A-11	1843-2A11
20"	2043-2000	D-8	2043-20D8	A-8	2043-20A8
20"		D-11	2043-2D11	A-11	2043-2A11
24"	2443-2000	D-8	2443-20D8	A-8	2443-20A8
24"		D-11	2443-2D11	A-11	2443-2A11
24"				A-15	2443-2A15
28"	2843-2000	D-11	2843-2D11	A-11	2843-2A11
28"				A-15	2843-2A15
32"	3243-2000	D-11	3243-2D11	A-11	3243-2A11
32"				A-15	3243-2A15
32"				A-20	3243-2A20
36"	3643-2000	D-11	3643-2D11	A-15	3643-2A15
36"				A-20	3643-2A20

Larger sizes available, up to 60" dia., contact PBA for price quotation. Consult factory for 40" and larger sizes.

Dimensional Data 4-Jaw Independent Steel Body Chucks

Chuck No.	B1	B3	B4	B5	B6	B7	B15	J10
14"	13.8"	5.905"	2.95"	.196"	4.92"	M-12	3.15"	2.70"
16"	15.8"	7.874"	4.055"	.196"	6.61"	M-20	3.15"	2.70"
18"	17.7"	7.874"	4.055"	.196"	6.61"	M-20	4.33"	3.22"
20"	19.6"	9.842"	4.055"	.196"	8.66"	M-20	4.33"	3.22"
24"	23.6"	9.842"	4.055"	.196"	8.66"	M-20	4.92"	3.22"
28"	27.5"	9.842"	4.72"	.196"	8.66"	M-20	4.92"	3.39"
32"	31.5"	9.842"	5.31"	.196"	8.66"	M-20	4.92"	3.39"
36"	35.43"	*	*	*	*	M-20	*	3.39"

Dimensions are for flatback-mount chucks; on A, L and D mounted chucks dimension B15 will vary. *Specify when ordering. "L" type mounts available upon request.

HOW TO ORDER: State quantity, chuck number, and shipping instructions.