



Wire Thread Inserts - Type "S"

"free running", stainless steel



DIN 8140

Tol. 2B

Nominal Diameter D	Count	1.5D	
		Part No.	£/Piece
UN x 8			
1.1/8 x 8 UN	5	08731	£4.08
1.1/4 x 8 UN	5	08732	£4.48
1.3/8 x 8 UN	5	08733	£4.96
1.1/2 x 8 UN	5	08734	£5.76
1.5/8 x 8 UN	5	08735	£8.24
1.3/4 x 8 UN	5	08736	£8.96
1.7/8 x 8 UN	5	08737	£9.60
2" x 8 UN	5	08738	£12.88



Wire Thread Inserts - Type "SL"

Screw Locking, stainless steel
red coloured



DIN 8140

Tol. ISO 2 (6H)

Nominal Diameter D	Count	1.0D		1.5D		2.0D	
		Part No.	£/Piece	Part No.	£/Piece	Part No.	£/Piece
M							
M3 x 0.5	100	05205	£0.13	05305	£0.14	05405	£0.14
M4 x 0.7	100	05207	£0.13	05307	£0.14	05407	£0.14
M5 x 0.8	100	05208	£0.14	05308	£0.15	05408	£0.17
M6 x 1.0	100	05209	£0.16	05309	£0.17	05409	£0.19
M8 x 1.25	100	05211	£0.17	05311	£0.19	05411	£0.23
M10 x 1.5	100	05215	£0.21	05315	£0.23	05415	£0.26
M12 x 1.75	100	05221	£0.31	05321	£0.35	05421	£0.40
M14 x 2.0	50	05225	£0.46	05325	£0.53	05425	£0.55
M16 x 2.0	50	05234	£0.62	05334	£0.66	05434	£0.81



Solid Thread Inserts SP

stainless steel



Nominal Diameter D	R	Count	Part No.	Price £/Piece
M14 x 1.25	9.5mm	10	19136	£2.40
M14 x 1.25	11.2mm	10	19137	£2.48
M14 x 1.25	12.7mm	10	19138	£2.48
M14 x 1.25	17.5mm	10	19139	£2.64

Solid Thread Inserts LS

stainless steel



Nominal Diameter D	R	Count	Part No.	Price £/Piece
M14 x 1.25	9.0mm	10	19147	£7.12

Wire Thread Inserts LS

INCONEL X750



Nominal Diameter D	R	Count	Part No.	Price £/Piece
M18 x 1.5	9.0mm	10	19149	£6.40



Refill Pack

Wire Thread Inserts - Type "S"



DIN 8140

Tol. ISO 2 (6H)

Nominal Diameter D	Count	1.0D		1.5D		2.0D		2.5D		3.0D	
		Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack
M2 x 0.4	10	40202	£5.84	40302	£7.04	40402	£7.92	40502	£8.64	40602	£10.32
M2.2 x 0.45	10	40203	£5.84	40303	£7.04	40403	£7.92	40503	£8.64	40603	£10.32
M2.5 x 0.45	10	40204	£3.12	40304	£3.20	40404	£3.28	40504	£3.52	40604	£3.84
M3 x 0.5	10	40205	£3.12	40305	£3.20	40405	£3.28	40505	£3.52	40605	£3.84
M3.5 x 0.6	10	40206	£3.28	40306	£3.36	40406	£3.44	40506	£3.68	40606	£4.00
M4 x 0.7	10	40207	£3.12	40307	£3.20	40407	£3.28	40507	£3.52	40607	£3.68
M5 x 0.8	10	40208	£3.28	40308	£3.04	40408	£3.44	40508	£3.76	40608	£4.08
M6 x 1.0	10	40209	£3.36	40309	£3.12	40409	£3.68	40509	£4.00	40609	£4.56
M7 x 1.0	10	40210	£3.52	40310	£3.84	40410	£4.00	40510	£4.48	40610	£4.96
M8 x 1.25	10	40211	£3.44	40311	£3.44	40411	£4.00	40511	£4.48	40611	£4.96
M8 x 1.0	10	40212	£3.68	40312	£3.68	40412	£4.24	40512	£4.64	40612	£5.20
M9 x 1.25	5	40213	£2.96	40313	£3.36	40413	£3.36	40513	£3.52	40613	£3.76
M10 x 1.5	5	40215	£2.88	40315	£2.96	40415	£3.12	40515	£3.44	40615	£3.68
M10 x 1.25	5	40216	£2.88	40316	£2.96	40416	£3.12	40516	£3.44	40616	£3.68
M10 x 1.0	5	40217	£2.88	40317	£2.96	40417	£3.12	40517	£3.44	40617	£3.68
M11 x 1.5	5	40219	£3.52	40319	£3.76	40419	£3.84	40519	£4.32	40619	£4.56
M12 x 1.75	5	40221	£3.36	40321	£3.60	40421	£3.76	40521	£4.08	40621	£4.56
M12 x 1.5	5	40222	£3.36	40322	£3.60	40422	£3.76	40522	£4.08	40622	£4.56
M12 x 1.25	5	40223	£3.36	40323	£3.60	40423	£3.76	40523	£4.08	40623	£4.56
M12 x 1.0	5	40224	£3.36	40324	£3.60	40424	£3.76	40524	£4.08	40624	£4.56
M14 x 2.0	5	40225	£3.92	40325	£4.24	40425	£4.32	40525	£4.80	40625	£5.44
M14 x 1.5	5	40226	£3.92	40326	£4.24	40426	£4.32	40526	£4.80	40626	£5.44
M14 x 1.25	5	40227	£3.92	40327	£4.24	40427	£4.32	40527	£4.80	40627	£5.44
M14 x 1.0	5	40231	£4.40	40331	£4.48	40431	£4.80	40531	£5.44	40631	£6.16
M16 x 2.0	5	40234	£4.64	40334	£4.80	40434	£5.44	40534	£5.76	40634	£6.16
M16 x 1.5	5	40235	£4.64	40335	£4.80	40435	£5.44	40535	£5.76	40635	£6.16
M18 x 2.5	5	40236	£5.92	40336	£6.56	40436	£8.24	40536	£9.04	40636	£10.32
M18 x 2.0	5	40237	£5.92	40337	£6.56	40437	£8.24	40537	£9.04	40637	£10.32
M18 x 1.5	5	40238	£5.92	40338	£6.56	40438	£8.24	40538	£9.04	40638	£10.32
M20 x 2.5	5	40239	£6.56	40339	£7.84	40439	£9.52	40539	£10.32	40639	£11.60
M20 x 2.0	5	40240	£6.56	40340	£7.84	40440	£9.52	40540	£10.32	40640	£11.60
M20 x 1.5	5	40241	£6.56	40341	£7.84	40441	£9.52	40541	£10.32	40641	£11.60
M22 x 2.5	5	40242	£6.96	40342	£8.24	40442	£9.92	40542	£11.20	40642	£12.40
M22 x 2.0	5	40243	£6.96	40343	£8.24	40443	£9.92	40543	£11.20	40643	£12.40
M22 x 1.5	5	40244	£6.96	40344	£8.24	40444	£9.92	40544	£11.20	40644	£12.40
M24 x 3.0	5	40245	£8.24	40345	£8.64	40445	£10.32	40545	£12.00	40645	£13.68
M24 x 2.0	5	40246	£8.24	40346	£8.64	40446	£10.32	40546	£12.00	40646	£13.68
M24 x 1.5	5	40247	£8.24	40347	£8.64	40447	£10.32	40547	£12.00	40647	£13.68

Thread Repair Kits for spark plug thread

Nominal Diameter D	Count	8.40mm		12.40mm		16.40mm	
		Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack
M14 x 1.25	5	40229	£4.24	40228	£4.24	40328	£4.24



Refill Pack

Wire Thread Inserts - Type "S"



DIN 8140

Tol. 2B

Nominal Diameter D	Count	1.0D		1.5D		2.0D		2.5D		3.0D	
		Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack
UNC											
No. 2 UNC	10	44200	£5.92	44300	£6.56	44400	£7.92	44500	£8.64	44600	£10.32
No. 4 UNC	10	44201	£3.44	44301	£3.36	44401	£3.44	44501	£3.68	44601	£4.00
No. 5 UNC	10	44202	£3.52	44302	£3.60	44402	£3.68	44502	£4.00	44602	£4.48
No. 6 UNC	10	44203	£3.12	44303	£3.28	44403	£3.36	44503	£3.52	44603	£3.76
No. 8 UNC	10	44204	£3.12	44304	£3.28	44404	£3.36	44504	£3.52	44604	£3.76
No. 10 UNC	10	44205	£3.44	44305	£3.44	44405	£3.60	44505	£3.92	44605	£4.40
No. 12 UNC	10	44206	£3.52	44306	£3.68	44406	£3.84	44506	£4.32	44606	£4.80
1/4 UNC	10	44207	£3.52	44307	£3.68	44407	£3.84	44507	£4.32	44607	£4.80
5/16 UNC	10	44208	£4.00	44308	£4.48	44408	£4.64	44508	£5.12	44608	£5.76
3/8 UNC	5	44209	£3.60	44309	£3.60	44409	£4.08	44509	£4.40	44609	£4.80
7/16 UNC	5	44210	£3.76	44310	£4.08	44410	£4.40	44510	£4.88	44610	£5.52
1/2 UNC	5	44211	£3.84	44311	£4.08	44411	£4.40	44511	£4.88	44611	£5.52
9/16 UNC	5	44212	£8.24	44312	£10.32	44412	£12.72	44512	£14.32	44612	£16.88
5/8 UNC	5	44213	£7.68	44313	£9.60	44413	£11.44	44513	£13.28	44613	£15.52
3/4 UNC	5	44216	£8.56	44316	£10.96	44416	£13.20	44516	£15.28	44616	£17.92
7/8 UNC	5	44218	£10.72	44318	£15.20	44418	£18.72	44518	£21.84	44618	£26.08
1" UNC	5	44219	£10.72	44319	£15.20	44419	£18.72	44519	£21.84	44619	£26.08
UNF											
No. 4 UNF	10	44221	£5.44	44321	£6.00	44421	£7.28	44521	£7.92	44621	£9.52
No. 6 UNF	10	44222	£5.44	44322	£6.00	44422	£7.28	44522	£7.92	44622	£9.52
No. 8 UNF	10	44223	£5.44	44323	£6.00	44423	£7.28	44523	£7.92	44623	£9.52
No. 10 UNF	10	44224	£3.44	44324	£3.52	44424	£3.84	44524	£4.32	44624	£4.80
1/4 UNF	10	44225	£3.44	44325	£3.52	44425	£3.84	44525	£4.32	44625	£4.80
5/16 UNF	10	44226	£4.00	44326	£4.24	44426	£4.64	44526	£5.12	44626	£5.76
3/8 UNF	5	44227	£3.52	44327	£3.60	44427	£3.92	44527	£4.32	44627	£4.80
7/16 UNF	5	44228	£3.84	44328	£4.08	44428	£4.40	44528	£4.88	44628	£5.52
1/2 UNF	5	44229	£3.84	44329	£4.08	44429	£4.40	44529	£4.88	44629	£5.52
9/16 UNF	5	44230	£6.48	44330	£6.48	44430	£7.44	44530	£8.24	44630	£9.68
5/8 UNF	5	44231	£6.48	44331	£6.48	44431	£7.44	44531	£8.24	44631	£9.68
3/4 UNF	5	44233	£9.52	44333	£12.40	44433	£14.64	44533	£17.28	44633	£20.40
7/8 UNF	5	44235	£12.16	44335	£17.04	44435	£21.20	44535	£24.00	44635	£28.40
1" UNF	5	44237	£12.16	44337	£17.04	44437	£21.20	44537	£24.00	44637	£28.40



Refill Pack

Wire Thread Inserts - Type "S"



DIN 8140


Nominal Diameter D	Count	1.0D		1.5D		2.0D		2.5D		3.0D	
		Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack	Part No.	£/Pack
BSW											
1/8 BSW	10	44241	£6.56	44341	£7.28	44441	£10.32	44541	£11.44	44641	£12.08
3/16 BSW	10	44242	£6.56	44342	£7.28	44442	£10.32	44542	£11.44	44642	£12.08
1/4 BSW	10	44243	£3.92	44343	£4.08	44443	£4.48	44543	£5.28	44643	£5.52
5/16 BSW	10	44244	£4.32	44344	£4.64	44444	£4.88	44544	£5.44	44644	£6.24
3/8 BSW	5	44245	£4.00	44345	£4.16	44445	£4.56	44545	£5.04	44645	£5.60
7/16 BSW	5	44246	£4.48	44346	£4.72	44446	£5.12	44546	£5.68	44646	£6.56
1/2 BSW	5	44247	£4.48	44347	£4.72	44447	£5.12	44547	£5.68	44647	£6.56
9/16 BSW	5	44248	£8.24	44348	£10.72	44448	£12.32	44548	£14.32	44648	£17.04
5/8 BSW	5	44249	£8.24	44349	£10.72	44449	£12.32	44549	£14.32	44649	£17.04
3/4 BSW	5	44251	£10.08	44351	£12.40	44451	£14.72	44551	£17.28	44651	£20.40
7/8 BSW	5	44253	£12.40	44353	£16.64	44453	£20.32	44553	£24.00	44653	£28.40
1" BSW	5	44255	£13.28	44355	£18.72	44455	£20.32	44555	£24.00	44655	£28.40
BSF											
3/16 BSF	10	44262	£6.56	44362	£7.28	44462	£10.32	44562	£11.44	44662	£12.08
1/4 BSF	10	44263	£3.92	44363	£4.08	44463	£4.48	44563	£4.96	44663	£5.52
5/16 BSF	10	44265	£4.08	44365	£4.64	44465	£4.88	44565	£5.44	44665	£6.24
3/8 BSF	5	44266	£4.00	44366	£4.16	44466	£4.56	44566	£5.04	44666	£5.60
7/16 BSF	5	44267	£4.48	44367	£4.72	44467	£5.12	44567	£5.68	44667	£6.56
1/2 BSF	5	44268	£4.48	44368	£4.72	44468	£5.12	44568	£5.68	44668	£6.56
9/16 BSF	5	44269	£8.24	44369	£10.32	44469	£12.32	44569	£14.32	44669	£17.04
5/8 BSF	5	44270	£8.24	44370	£10.32	44470	£12.32	44570	£14.32	44670	£17.04
3/4 BSF	5	44272	£10.08	44372	£12.40	44472	£14.72	44572	£17.28	44672	£20.40
7/8 BSF	5	44274	£12.40	44374	£16.64	44474	£20.32	44574	£24.00	44674	£28.40
1" BSF	5	44276	£12.40	44376	£16.64	44476	£20.32	44576	£24.00	44676	£28.40
G (BSP)											
1/8 BSP	5			44380	£3.60						
1/4 BSP	5			44381	£4.48						
3/8 BSP	5			44382	£4.88						
1/2 BSP	5			44383	£5.68						



Thread Repair Kits V-COIL rapid

Wire Thread Inserts 1.5D



Tap	Drill	Inserting Tool	Tang Break Tool		No. of Inserts	Part No.	Price
M							
M2.5 x 0.45	2.6mm	08090	07090	1/4"	10	04303	£16.48
M3 x 0.5	3.2mm	08091	07091	1/4"	10	04305	£16.48
M4 x 0.7	4.2mm	08092	07092	1/4"	10	04307	£16.48
M5 x 0.8	5.2mm	08093	07093	1/4"	10	04309	£17.12
M6 x 1.0	6.3mm	08094	07094	1/4"	10	04310	£18.48
M8 x 1.25	8.3mm	08095	07095	1/4"	10	04312	£23.52
M10 x 1.5	10.4mm	08096	07096	1/4"	10	04316	£25.12
M12 x 1.75	12.4mm	08097	07097	1/4"	6	04321	£28.16



Thread Repair Kits

Wire Thread Inserts 1.5D



Tap	Drill	Inserting Tool	Tang Break Tool	No. of Inserts	Part No.	Price
M						
M2 x 0.4	2.1mm	No. 2	No. 2	20	04001	£16.48
M2.5 x 0.45	2.6mm	No. 3	No. 3	20	04003	£16.48
M3 x 0.5	3.2mm	No. 4	No. 4	20	04005	£16.48
M3.5 x 0.6	3.7mm	No. 5	No. 5	20	04006	£16.48
M4 x 0.7	4.2mm	No. 6	No. 6	20	04007	£16.48
M5 x 0.8	5.2mm	No. 8	No. 8	20	04009	£17.12
M6 x 1.0	6.3mm	No. 9	No. 9	20	04010	£18.48
M7 x 1.0	7.3mm	No. 10	No. 11	20	04011	£23.52
M8 x 1.25	8.3mm	No. 11	No. 11	20	04012	£23.52
M8 x 1.0	8.3mm	No. 11	No. 11	20	04013	£23.52
M9 x 1.25	9.3mm	No. 12	No. 12	15	04014	£26.08
M10 x 1.5	10.4mm	No. 13	No. 13	15	04016	£25.12
M10 x 1.25	10.3mm	No. 13	No. 13	15	04017	£25.12
M10 x 1.0	10.3mm	No. 13	No. 13	15	04018	£25.12
M11 x 1.5	11.4mm	No. 14	No. 14	10	04019	£28.16
M12 x 1.75	12.4mm	No. 15	No. 15	10	04021	£28.16
M12 x 1.5	12.4mm	No. 15	No. 15	10	04022	£28.16
M12 x 1.25	12.3mm	No. 15	No. 15	10	04023	£28.16
M12 x 1.0	12.3mm	No. 15	No. 15	10	04024	£28.16
M14 x 2.0		No. 16		10	04028	£31.52
M14 x 1.5		No. 16		10	04029	£31.52
M14 x 1.25		No. 17		10	04030	£31.52
M14 x 1.0		No. 17		10	04031	£31.52
M16 x 2.0		No. 18		10	04032	£38.16
M16 x 1.5		No. 18		10	04033	£38.16
M18 x 2.5		No. 20		5	04034	£45.28
M18 x 2.0		No. 20		5	04035	£45.28
M18 x 1.5		No. 20		5	04036	£45.28
M20 x 2.5		No. 21		5	04037	£49.04
M20 x 2.0		No. 21		5	04038	£49.04
M20 x 1.5		No. 21		5	04039	£49.04
M22 x 2.5		No. 22		5	04040	£56.48
M22 x 2.0		No. 22		5	04041	£56.48
M22 x 1.5		No. 22		5	04042	£56.48
M24 x 3.0		No. 23		5	04043	£65.12
M24 x 2.0		No. 23		5	04044	£65.12
M24 x 1.5		No. 23		5	04045	£65.12



Thread Repair Kits

STI-taps, sets of 2 pcs.

Inserting Tool with Hexagon Drive

Wire Thread Inserts 1.5D



Size	Tap	Inserting Tool	Insert	No. of Inserts	Part No.	Price
M						
M26 x 1.5	03049	08024	07349	10	04049	£200.00
M27 x 3.0	03050	08025	07350	10	04050	£200.00
M27 x 2.0	03051	08026	07351	10	04051	£200.00
M27 x 1.5	03052	08027	07352	10	04052	£200.00
M28 x 1.5	03053	08028	07353	10	04053	£200.00
M30 x 3.5	03054	08029	07354	10	04054	£236.00
M30 x 2.0	03055	08030	07355	10	04055	£236.00
M30 x 1.5	03056	08031	07356	10	04056	£236.00
M33 x 3.5	03057	08032	07357	10	04057	£244.00
M33 x 2.0	03058	08033	07358	10	04058	£244.00
M36 x 4.0	03060	08034	07360	10	04060	£260.00
M36 x 3.0	03061	08035	07361	10	04061	£260.00
M36 x 2.0	03062	08036	07362	10	04062	£260.00
M36 x 1.5	03063	08037	07363	10	04063	£260.00
M39 x 4.0	03064	08038	07364	10	04231	£376.00
M39 x 3.0	03065	08039	07365	10	04232	£328.00
M40 x 3.0	03066	08040	07368	10	04233	£376.00
M42 x 4.5	03067	08041	07372	10	04234	£504.00
M42 x 3.0	03068	08042	07373	10	04235	£376.00
M45 x 4.5	03069	08043	07377	10	04236	£520.00
M45 x 3.0	03070	08044	07378	10	04237	£456.00
M48 x 5.0	03071	08045	07382	10	04238	£636.00
M48 x 3.0	03072	08046	07383	10	04239	£472.00
M50 x 3.0	03073	08047	07387	10	04240	£504.00
M52 x 5.0	03074	08048	07390	10	04241	£792.00
M52 x 3.0	03075	08049	07391	10	04242	£680.00



Thread Repair Kits

with Machine Inserting Tool
and STI-Machine Tap (Spiral Point)

Wire Thread Inserts 1.5D



Size	Drill	Tang Break Tool	No. of Inserts	Part No.	Price
M					
M3 x 0.5	3.2mm	No. 4	20	04070	£19.12
M4 x 0.7	4.2mm	No. 6	20	04071	£19.12
M5 x 0.8	5.2mm	No. 8	20	04072	£19.76
M6 x 1.0	6.3mm	No. 9	20	04073	£21.04
M8 x 1.25	8.3mm	No. 11	20	04074	£26.96
M10 x 1.5	10.4mm	No. 13	15	04075	£29.12
M12 x 1.75	12.4mm	No. 15	10	04076	£32.56



Thread Repair Kits

Wire Thread Inserts 1.5D



Tap	Drill	Inserting Tool	Tang Break Tool	No. of Inserts	Part No.	Price
UNC						
No. 2 x 56 UNC	2.4mm	No. 2	No. 2	20	04100	£24.00
No. 4 x 40 UNC	3.1mm	No. 4	No. 4	20	04101	£21.68
No. 5 x 40 UNC	3.4mm	No. 4	No. 4	20	04106	£21.68
No. 6 x 32 UNC	3.8mm	No. 5	No. 5	20	04102	£21.68
No. 8 x 32 UNC	4.4mm	No. 6	No. 6	20	04103	£21.68
No. 10 x 24 UNC	5.2mm	No. 7	No. 6	20	04104	£21.68
No. 12 x 24 UNC	5.8mm	No. 8	No. 8	20	04105	£21.68
1/4 x 20 UNC	6.7mm	No. 9	No. 9	20	04107	£19.52
5/16 x 18 UNC	8.3mm	No. 10	No. 10	20	04108	£23.92
3/8 x 16 UNC	9.9mm	No. 12	No. 12	15	04109	£25.52
7/16 x 14 UNC	11.6mm	No. 14	No. 14	10	04110	£28.64
1/2 x 13 UNC	13.0mm	No. 15	No. 15	10	04111	£31.44
9/16 x 12 UNC		No. 16		10	04112	£42.00
5/8 x 11 UNC		No. 18		10	04113	£42.00
3/4 x 10 UNC		No. 20		5	04114	£53.60
7/8 x 9 UNC		No. 22		5	04115	£65.12
1" x 8 UNC		No. 23		4	04116	£62.08

Thread Repair Kits

STI-taps, sets of 2 pcs.

Inserting Tool with Hexagon Drive

Wire Thread Inserts 1.5D



Size	Tap	Inserting Tool	Insert	No. of Inserts	Part No.	Price
UNC						
1.1/8 x 7 UNC	03117	08050	08320	10	04117	£217.60
1.1/4 x 7 UNC	03118	08051	08321	10	04118	£240.00
1.3/8 x 6 UNC	03119	08052	08322	10	04119	£268.80
1.1/2 x 6 UNC	03120	08053	08323	10	04135	£321.60



Thread Repair Kits

Wire Thread Inserts 1.5D



Tap	Drill	Inserting Tool	Tang Break Tool	No. of Inserts	Part No.	Price
UNF						
No. 4 x 48 UNF	3.0mm	No. 4	No. 4	20	04120	£21.68
No. 6 x 40 UNF	3.8mm	No. 5	No. 5	20	04121	£21.68
No. 8 x 36 UNF	4.4mm	No. 6	No. 6	20	04122	£21.68
No. 10 x 32 UNF	5.1mm	No. 8	No. 8	20	04123	£21.68
1/4 x 28 UNF	6.7mm	No. 9	No. 9	20	04125	£19.52
5/16 x 24 UNF	8.3mm	No. 11	No. 11	20	01426	£23.92
3/8 x 24 UNF	9.8mm	No. 13	No. 13	15	04127	£25.52
7/16 x 20 UNF	11.5mm	No. 14	No. 14	10	04128	£28.64
1/2 x 20 UNF	13.0mm	No. 15	No. 15	10	04129	£31.44
9/16 x 18 UNF		No. 16		10	04130	£42.00
5/8 x 18 UNF		No. 18		10	04131	£42.00
3/4 x 16 UNF		No. 21		5	04132	£53.60
7/8 x 14 UNF		No. 22		5	04133	£65.12
1" x 12 UNF		No. 23		4	04134	£62.08

Thread Repair Kits

STI-taps, sets of 2 pcs.

Inserting Tool with Hexagon Drive

Wire Thread Inserts 1.5D



Size	Tap	Inserting Tool	Insert	No. of Inserts	Part No.	Price
UNC						
1.1/8 x 12 UNF	03166	08060	08396	10	04136	£217.60
1.1/4 x 12 UNF	03167	08061	08397	10	04137	£240.00
1.3/8 x 12 UNF	03168	08062	08398	10	04138	£268.80
1.1/2 x 12 UNF	03169	08063	08399	10	04139	£321.60



Thread Repair Kits

STI-taps, sets of 2 pcs.

Inserting Tool with Hexagon Drive

Wire Thread Inserts 1.5D



Size	Tap	Inserting Tool	Insert	No. of Inserts	Part No.	Price
UN x 8						
1.1/8 x 8 UN	03191	08741	08731	10	04731	£217.60
1.1/4 x 8 UN	03192	08742	08732	10	04732	£240.00
1.3/8 x 8 UN	03193	08743	08733	10	04733	£268.80
1.1/2 x 8 UN	03194	08744	08734	10	04734	£321.60
1.5/8 x 8 UN	03195	08745	08735	10	04735	£345.60
1.3/4 x 8 UN	03196	08746	08736	10	04736	£432.00
1.7/8 x 8 UN	03197	08747	08737	10	04737	£432.00
2" x 8 UN	03198	08748	08738	10	04738	£624.00



Thread Repair Kits

Wire Thread Inserts 1.5D



Tap	Drill	Inserting Tool	Tang Break Tool	No. of Inserts	Part No.	Price
BSW						
1/8 x 40 BSW	3.4mm	No. 4	No. 4	20	04141	£21.68
3/16 x 24 BSW	5.0mm	No. 8	No. 8	20	04142	£21.68
1/4 x 20 BSW	6.7mm	No. 9	No. 9	20	04143	£19.52
5/16 x 18 BSW	8.3mm	No. 10	No. 11	20	04144	£23.92
3/8 x 16 BSW	9.9mm	No. 12	No. 12	15	04145	£25.52
7/16 x 14 BSW	11.5mm	No. 14	No. 14	10	04146	£28.64
1/2 x 12 BSW	13.0mm	No. 15	No. 15	10	04147	£31.44
9/16 x 12 BSW		No. 16		10	04148	£42.00
5/8 x 11 BSW		No. 18		10	04149	£42.00
3/4 x 10 BSW		No. 20		5	04150	£53.60
7/8 x 9 BSW		No. 22		5	04151	£65.12
1" x 8 BSW		No. 23		4	04152	£62.08
BSF						
3/16 x 32 BSF	5.0mm	No. 7	No. 6	20	04162	£21.68
1/4 x 26 BSF	6.6mm	No. 9	No. 9	20	04163	£19.52
5/16 x 22 BSF	8.3mm	No. 11	No. 11	20	04165	£23.92
3/8 x 20 BSF	9.9mm	No. 13	No. 13	15	04166	£25.52
7/16 x 18 BSF	11.5mm	No. 14	No. 14	10	04167	£28.64
1/2 x 16 BSF	13.0mm	No. 15	No. 15	10	04168	£31.44
9/16 x 16 BSF		No. 16		10	04169	£42.00
5/8 x 14 BSF		No. 18		10	04170	£42.00
3/4 x 12 BSF		No. 20		5	04172	£53.60
7/8 x 11 BSF		No. 22		5	04174	£65.12
1" x 10 BSF		No. 23		4	04176	£62.08



Thread Repair Kits

STI-taps, sets of 2 pcs.

Inserting Tool with Hexagon Drive

Wire Thread Inserts 1.5D



Size	Tap	Inserting Tool	Insert	No. of Inserts	Part No.	Price
G (BSP)						
1/8 x 28 BSP	03311	08080	08380	10	04190	£48.00
1/4 x 19 BSP	03312	08081	08381	10	04191	£54.40
3/8 x 19 BSP	03313	08082	08382	10	04192	£60.00
1/2 x 14 BSP	03314	08083	08383	10	04193	£76.80
5/8 x 14 BSP	03315	08084	08384	10	04194	£159.20
3/4 x 14 BSP	03316	08085	08385	10	04195	£159.20
7/8 x 14 BSP	03318	08086	08386	10	04196	£222.40
1" x 11 BSP	03317	08087	08387	10	04197	£224.80



Thread Repair Kits

for spark plug threads

Wire Thread Inserts

STI-Spark Plug Taps with Pilot Nose



Tap	Inserting Tool	No. of Inserts				Part No.	Price
		1.5D	8.40mm	12.40mm	16.40mm		
M6 x 1.0	No. 9	10				04090	£27.20
M8 x 1.25	No. 11	10				04091	£27.20
M10 x 1.5	No. 13	10				04092	£28.80
M10 x 1.25	No. 13	10				04093	£28.80
M10 x 1.0	No. 13	10				04094	£28.80
M12 x 1.25	No. 15	10				04095	£33.60
M14 x 1.25	No. 17		5	5	5	04096	£38.80
M18 x 1.5	No. 20	5				04097	£47.20



Thread Repair Kits

for spark plug thread M14 x 1.25

HexTap SP

Solid Thread Inserts SP



	Tap	No. of Inserts				Part No.	Price
		9.5mm	11.2mm	12.7mm	17.5mm		
16-XL	M16 x 1.25				16	19111	£40.00
16-2M	M16 x 1.25	5		11		19112	£40.00
16-4M	M16 x 1.25	4	4	4	4	19113	£40.00
16-2L	M16 x 1.25			8	8	19114	£40.00
10-S	M16 x 1.25	10				19115	£32.00
10-M	M16 x 1.25		10			19116	£32.00
10-L	M16 x 1.25			10		19117	£32.00
10-XL	M16 x 1.25				10	19118	£32.00
10-2L	M16 x 1.25			5	5	19119	£32.00



Oil Sump Repair Kits

for oil drain screw threads

HexTap OS, screws and retainer ring



Tap	No. of Screws	No. of Retainer Rings		Part No.	Price
		Copper	Aluminium		
M13 x 1.5	15	15		19125	£32.00
M15 x 1.5	15	15		19126	£32.00
M17 x 1.5	15	15		19127	£32.00
M20 x 1.5	5	10	10	19128	£32.00
M24 x 1.5	5	10	10	19129	£32.00



Thread Repair Kits

for oxygen sensor thread M18 x 1.5

HexTap LS and LSN

Wire Inserts LS Inconel X750 (19149)

Solid Inserts LS (19147)



	LSN Tap	LS Tap	No. of Inserts		Part No.	Price
			19147	19149		
10E	M18 x 1.5	M20 x 1.5	10	10	19102	£60.00
5EB	M18 x 1.5	M20 x 1.5	5	5	19104	£64.00
10B	M18 x 1.5	M20 x 1.5	10		19106	£68.00



Thread Repair Workshop Kits



Tap	Drill	Inserting Tool	Tang Break Tool	No. of Inserts			Part No.	Price
				1.0D	1.5D	2.0D		
VC80 / M5 - M12							04080	£132.00
M5 x 0.8	5.2mm	No. 8	No. 8	10	10	10		
M6 x 1.0	6.3mm	No. 9	No. 9	10	10	10		
M8 x 1.25	8.3mm	No. 11	No. 11	10	10	10		
M10 x 1.5	10.4mm	No. 13	No. 13	10	10	10		
M12 x 1.75	12.4mm	No. 15	No. 15	5	5	5		



Thread Repair Workshop Kits




Tap	Drill	Inserting Tool	Tang Break Tool	No. of Inserts	Part No.	Price
VC81 / M5 - M12					04081	£119.60
M5 x 0.8	5.2mm	No. 8	No. 8	25		
M6 x 1.0	6.3mm	No. 9	No. 9	25		
M8 x 1.25	8.3mm	No. 11	No. 11	25		
M10 x 1.5	10.4mm	No. 13	No. 13	25		
M12 x 1.75	12.4mm	No. 15	No. 15	10		
VC82 / M6 - M14 x 1.25 / NP					04082	£131.84
M6 x 1.0	6.3mm	No. 9	No. 9	25		
M8 x 1.25	8.3mm	No. 11	No. 11	25		
M10 x 1.5	10.4mm	No. 13	No. 13	25		
M12 x 1.75	12.4mm	No. 15	No. 15	10		
M14 x 1.25		No. 17		10		
VC83 / M6 - M14 x 1.25 / PT (*Spark Plug)					04083	£136.00
M6 x 1.0	6.3mm	No. 9	No. 9	25		
M8 x 1.25	8.3mm	No. 11	No. 11	25		
M10 x 1.5	10.4mm	No. 13	No. 13	25		
M12 x 1.75	12.4mm	No. 15	No. 15	10		
M14 x 1.25*		No. 17		10		
VC85 / M6 - M10					04085	£76.00
M6 x 1.0	6.3mm	No. 9	No. 9	25		
M8 x 1.25	8.3mm	No. 11	No. 11	25		
M10 x 1.5	10.4mm	No. 13	No. 13	25		



Thread Repair Workshop Kits V-COIL Rapid

Wire Thread Inserts 1.5D



Tap	Drill	Inserting Tool	Tang Break Tool		No. of Inserts	Part No.	Price
VC381 / M5 - M12						04381	£119.60
M5 x 0.8	5.2mm	08093	07093	1/4"	10		
M6 x 1.0	6.3mm	08094	07094	1/4"	10		
M8 x 1.25	8.3mm	08095	07095	1/4"	10		
M10 x 1.5	10.4mm	08096	07096	1/4"	10		
M12 x 1.75	12.4mm	08097	07097	1/4"	10		
VC385 / M6 - M10						04385	£76.00
M6 x 1.0	6.3mm	08094	07094	1/4"	10		
M8 x 1.25	8.3mm	08095	07095	1/4"	10		
M10 x 1.5	10.4mm	08096	07096	1/4"	10		



Thread Repair Workshop Kits

Wire Thread Inserts 1.5D



Tap	Drill	Inserting Tool	Tang Break Tool	No. of Inserts	Part No.	Price
1/4 - 1/2 UNC					04184	£148.32
1/4 x 20 UNC	6.7mm	No. 9	No. 9	25		
5/16 x 18 UNC	8.3mm	No. 10	No. 11	25		
3/8 x 16 UNC	9.9mm	No. 12	No. 12	25		
7/16 x 14 UNC	11.6mm	No. 14	No. 14	10		
1/2 x 13 UNC	13.0mm	No. 15	No. 15	10		
1/4 - 1/2 UNF					04185	£148.32
1/4 x 18 UNF	6.7mm	No. 9	No. 9	25		
5/16 x 24 UNF	8.3mm	No. 11	No. 11	25		
3/8 x 24 UNF	9.8mm	No. 13	No. 13	25		
7/16 x 20 UNF	11.5mm	No. 14	No. 14	10		
1/2 x 20 UNF	13.0mm	No. 15	No. 15	10		
1/4 - 1/2 BSW					04186	£148.32
1/4 x 20 BSW	6.7mm	No. 9	No. 9	25		
5/16 x 18 BSW	8.3mm	No. 10	No. 11	25		
3/8 x 16 BSW	9.9mm	No. 12	No. 12	25		
7/16 x 14 BSW	11.6mm	No. 14	No. 14	10		
1/2 x 12 BSW	13.0mm	No. 15	No. 15	10		
1/4 - 1/2 BSF					04187	£148.32
1/4 x 26 BSF	6.6mm	No. 9	No. 9	25		
5/16 x 22 BSF	8.3mm	No. 11	No. 11	25		
3/8 x 20 BSF	9.9mm	No. 12	No. 12	25		
7/16 x 18 BSF	11.6mm	No. 14	No. 14	10		
1/2 x 16 BSF	13.0mm	No. 15	No. 15	10		



Thread Repair Workshop Kits

with Machine Inserting Tools
and STI-Machine Taps (Spiral Point)



Tap	Drill	Inserting Tool	Tang Break Tool	No. of Inserts	Part No.	Price
VC87 / M5 - M12					04087	£144.00
M5 x 0.8	5.2mm	M5	No. 8	25		
M6 x 1.0	6.3mm	M6	No. 9	25		
M8 x 1.25	8.3mm	M8	No. 11	25		
M10 x 1.5	10.4mm	M10	No. 13	25		
M12 x 1.75	12.4mm	M12	No. 15	10		



Oil Sump Repair Workshop Kits

for oil drain screw threads

HexTap OS, screws and retainer ring



Tap	No. of Screws	No. of Retainer Rings		Part No.	Price
		Copper	Aluminium		
OS 20				19120	£52.00
M13 x 1.5	5	10			
M15 x 1.5	5	10			
M17 x 1.5	5	10			
OS 21				19121	£52.00
M20 x 1.5	5	10	10		
M24 x 1.5	5	10	10		
OS 22				19122	£88.00
M13 x 1.5	3	3			
M15 x 1.5	3	3			
M17 x 1.5	3	3			
M20 x 1.5	3	3	3		
M24 x 1.5	3	3	3		



Inserting Tools

with locking ring




No.	Metric	UNC / UNF BSW / BSF	Part No.	Price
2	M2 x 0.4 M2.2 x 0.45	No. 2 UNC	08002	£4.56
3	M2.5 x 0.45	No. 5 UNC	08003	£4.56
4	M3 x 0.5	No. 4 UNC/UNF 1/8 BSW	08004	£4.56
5	M3.5 x 0.6	No. 6 UNC/UNF	08005	£4.56
6	M4 x 0.7	No. 8 UNC/UNF 3/16 BSW	08006	£4.56
7		No. 10 UNC	08007	£4.56
8	M5 x 0.8	No. 10 UNF No. 12 UNC 3/16 BSF	08008	£4.56
9	M6 x 1.0	1/4 UNC/UNF 1/4 BSW/BSF	08009	£4.56
10	M7 x 1.0	5/16 UNC/BSW	08010	£5.20
11	M8 x 1.25 M8 x 1.0	5/16 UNF/BSF	08011	£5.20
12	M9 x 1.25 M9 x 1.0	3/8 UNC/BSW	08012	£5.60
13	M10 x 1.5 M10 x 1.0 M10 x 1.25	3/8 UNF/BSF	08013	£5.60
14	M11 x 1.5 M11 x 1.25	7/16 UNC/UNF 7/16 BSW/BSF	08014	£6.56
15	M12 x 1.75 M12 x 1.5 M12 x 1.25 M12 x 1.0	1/2 UNC/UNF 1/2 BSW/BSF	08015	£6.56
16	M14 x 2.0 M14 x 1.5	9/16 UNC/UNF 9/16 BSW/BSF	08016	£7.84
17	M14 x 1.25 M14 x 1.0		08017	£7.84
18	M16 x 2.0 M16 x 1.5	5/8 UNC/UNF 5/8 BSW/BSF	08018	£8.64
20	M18 x 2.5 M18 x 2.0 M18 x 1.5	3/4 UNC 3/4 BSW/BSF	08020	£8.64
21	M20 x 2.5 M20 x 2.0 M20 x 1.5	3/4 UNF	08021	£8.64
22	M22 x 2.5 M22 x 2.0 M22 x 1.5	7/8 UNC/UNF 7/8 BSW/BSF	08022	£10.88
23	M24 x 3.0 M24 x 2.0 M24 x 1.5	1" UNC/UNF 1" BSW/BSF	08023	£10.88



Inserting Tools

with Hexagon Drive




Nominal Diameter D		Part No.	Price
M			
M2.5 x 0.45	1/4"	08090	£4.56
M3 x 0.5	1/4"	08091	£4.56
M4 x 0.7	1/4"	08092	£4.56
M5 x 0.8	1/4"	08093	£4.56
M6 x 1.0	1/4"	08094	£4.56
M8 x 1.25	1/4"	08095	£5.20
M10 x 1.5	1/4"	08096	£5.60
M12 x 1.75	1/4"	08097	£6.56
M26 x 1.5	1/2"	08024	£12.40
M27 x 3.0	1/2"	08025	£12.40
M27 x 2.0	1/2"	08026	£12.40
M27 x 1.5	1/2"	08027	£12.40
M28 x 1.5	1/2"	08028	£12.40
M30 x 3.5	1/2"	08029	£14.88
M30 x 2.0	1/2"	08030	£14.88
M30 x 1.5	1/2"	08031	£14.88
M33 x 3.5	1/2"	08032	£17.28
M33 x 2.0	1/2"	08033	£17.28
M36 x 4.0	1/2"	08034	£17.28
M36 x 3.0	1/2"	08035	£17.28
M36 x 2.0	1/2"	08036	£17.28
M36 x 1.5	1/2"	08037	£17.28
M39 x 4.0	3/4"	08038	£24.00
M39 x 3.0	3/4"	08039	£24.00
M40 x 3.0	3/4"	08040	£24.00
M42 x 4.5	3/4"	08041	£28.00
M42 x 3.0	3/4"	08042	£28.00
M45 x 4.5	3/4"	08043	£28.00
M45 x 3.0	3/4"	08044	£28.00
M48 x 5.0	3/4"	08045	£29.60
M48 x 3.0	3/4"	08046	£29.60
M50 x 3.0	3/4"	08047	£33.60
M52 x 5.0	3/4"	08048	£33.60
M52 x 3.0	3/4"	08049	£33.60
G (BSP)			
1/8 x 28 BSP	1/4"	08080	£7.44
1/4 x 19 BSP	1/4"	08081	£7.44
3/8 x 19 BSP	1/4"	08082	£8.64
1/2 x 14 BSP	1/4"	08083	£9.92
5/8 x 14 BSP	1/2"	08084	£12.40
3/4 x 14 BSP	1/2"	08085	£12.40
7/8 x 14 BSP	1/2"	08086	£17.28
1" x 11 BSP	1/2"	08087	£17.28



Inserting Tools

with Hexagon Drive





Nominal Diameter D		Part No.	Price
UNC			
1.1/8 x 7.0 UNC	1/2"	08050	£14.88
1.1/4 x 7.0 UNC	1/2"	08051	£14.88
1.3/8 x 6.0 UNC	1/2"	08052	£17.28
1.1/2 x 6.0 UNC	1/2"	08053	£17.28
UNF			
1.1/8 x 12 UNF	1/2"	08060	£14.88
1.1/4 x 12 UNF	1/2"	08061	£14.88
1.3/8 x 12 UNF	1/2"	08062	£17.28
1.1/2 x 12 UNF	1/2"	08063	£17.28
UN x 8			
1.1/8 x 8 UN	1/2"	08741	£14.88
1.1/4 x 8 UN	1/2"	08742	£14.88
1.3/8 x 8 UN	1/2"	08743	£17.28
1.1/2 x 8 UN	1/2"	08744	£17.28
1.5/8 x 8 UN	3/4"	08745	£28.00
1.3/4 x 8 UN	3/4"	08746	£32.00
1.7/8 x 8 UN	3/4"	08747	£33.60
2" x 8 UN	3/4"	08748	£39.60



Machine Inserting Tool

with 1/4" Hexagon Drive



Nominal Diameter D	Overall Length			Part No.	Price
M					
M3 x 0.5	46	6	1/4"	08070	£6.40
M4 x 0.7	56	7	1/4"	08071	£6.40
M5 x 0.8	62	8	1/4"	08072	£6.40
M6 x 1.0	76	10	1/4"	08073	£6.40
M8 x 1.25	85	12	1/4"	08074	£7.84
M10 x 1.5	96	14	1/4"	08075	£8.64
M12 x 1.75	107	16	1/4"	08076	£9.60



Tang Break Tools



No.	Metric		UNC / UNF BSW / BSF	Part No.	Price
2	M2 x 0.4	M2.2 x 0.45	No. 2 UNC	07002	£1.92
3	M2.5 x 0.45			07003	£1.92
4	M3 x 0.5		No. 4 UNC/UNF	07004	£1.92
5	M3.5 x 0.6		No. 6 UNC/UNF	07005	£1.92
6	M4 x 0.7		No. 10 UNC No. 8 UNC/UNF 3/16 BSF	07006	£1.92
8	M5 x 0.8		No. 10 UNF No. 12 UNC 3/16 BSW	07008	£1.92
9	M6 x 1.0		1/4 UNC/UNF 1/4 BSW/BSF	07009	£1.92
11	M7 x 1.0		5/16 UNC/UNF		
11	M8 x 1.0	M8 x 1.25	5/16 BSW/BSF	07011	£2.16
12	M9 x 1.0	M9 x 1.25	3/8 UNC 3/8 BSW/BSF	07012	£2.16
13	M10 x 1.5				
13	M10 x 1.0	M10 x 1.25	3/8 UNF	07013	£2.16
14	M11 x 1.5	M11 x 1.25	7/16 UNC/UNF 7/16 BSW/BSF	07014	£2.60
15	M12 x 1.75	M12 x 1.5	1/2 UNC/UNF		
15	M12 x 1.25	M12 x 1.0	1/2 BSW/BSF	07015	£2.60

V-COIL rapid



3	M2.5 x 0.45		1/4"	07090	£1.92
4	M3 x 0.5		1/4"	07091	£1.92
6	M4 x 0.7		1/4"	07092	£1.92
8	M5 x 0.8		1/4"	07093	£1.92
9	M6 x 1.0		1/4"	07094	£1.92
11	M8 x 1.25		1/4"	07095	£2.16
13	M10 x 1.5		1/4"	07096	£2.16
15	M12 x 1.75		1/4"	07097	£2.60

Extracting Tools



No.	Metric	Inch	Part No.	Price
2	M3 - M10	3/16 - 3/8	07052	£9.60
3	M11 - M24	3/8 - 1"	07053	£11.68



STI-Taps (Second Lead)

for Wire-Thread-Inserts ISO 2 (6H)



Form D

HSS-G

Tol. ISO 1 (4H)

M

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
M2 x 0.4	2.5	44.5	9.5	2.8	2.24	03001	£5.28
M2.5 x 0.45	3.1	48.0	11.0	3.15	2.50	03003	£5.28
M3 x 0.5	3.6	53.0	13.0	4.0	3.15	03005	£4.64
M3.5 x 0.6	4.3	53.0	13.0	4.5	3.55	03006	£4.64
M4 x 0.7	4.9	58.0	16.0	5.0	4.00	03007	£4.64
M5 x 0.8	6.0	66.0	19.0	6.3	5.00	03008	£4.64
M6 x 1.0	7.3	72.0	22.0	8.0	6.30	03009	£4.64
M7 x 1.0	8.3	72.0	22.0	9.0	7.10	03010	£5.76
M8 x 1.25	9.6	80.0	24.0	10.0	8.00	03011	£5.76
M8 x 1.0	9.3	80.0	24.0	10.0	8.00	03012	£5.76
M9 x 1.25	10.6	85.0	25.0	8.0	6.30	03013	£7.04
M10 x 1.5	11.9	89.0	29.0	9.0	7.10	03015	£7.04
M10 x 1.25	11.6	85.0	25.0	8.0	6.30	03016	£7.04
M10 x 1.0	11.3	85.0	25.0	8.0	6.30	03017	£7.04
M11 x 1.5	12.9	89.0	29.0	9.0	7.10	03018	£8.00
M12 x 1.75	14.3	95.0	30.0	11.2	9.00	03020	£8.00
M12 x 1.5	14.0	95.0	30.0	11.2	9.00	03021	£9.76
M12 x 1.25	13.6	95.0	30.0	11.2	9.00	03022	£9.76
M12 x 1.0	13.3	95.0	30.0	11.2	9.00	03023	£9.76
M14 x 2.0	16.6	102.0	32.0	12.5	10.00	03027	£11.12
M14 x 1.5	16.0	102.0	32.0	12.5	10.00	03028	£11.12
M14 x 1.25	15.6	102.0	32.0	12.5	10.00	03029	£11.12
M14 x 1.0	15.3	102.0	32.0	12.5	10.00	03030	£11.12
M16 x 2.0	18.6	112.0	37.0	14.0	11.20	03033	£14.00
M16 x 1.5	18.0	104.0	29.0	14.0	11.20	03034	£14.00
M18 x 2.5	21.3	118.0	38.0	16.0	12.50	03035	£17.60
M18 x 2.0	20.6	104.0	29.0	14.0	11.20	03036	£17.60
M18 x 1.5	20.0	104.0	29.0	14.0	11.20	03037	£17.60
M20 x 2.5	23.3	118.0	38.0	16.0	12.50	03038	£19.44
M20 x 2.0	22.6	113.0	33.0	16.0	12.50	03039	£19.44
M20 x 1.5	22.0	113.0	33.0	16.0	12.50	03040	£19.44
M22 x 2.5	25.3	130.0	45.0	18.0	14.00	03041	£22.40
M22 x 2.0	24.6	120.0	35.0	18.0	14.00	03042	£22.40
M22 x 1.5	24.0	120.0	35.0	18.0	14.00	03043	£22.40
M24 x 3.0	27.9	138.0	48.0	20.0	16.00	03044	£28.24
M24 x 2.0	26.6	127.0	37.0	20.0	16.00	03045	£28.24
M24 x 1.5	26.0	120.0	35.0	18.0	14.00	03046	£28.24



STI-Taps, set of 2 pcs.

for Wire-Thread-Inserts ISO 2 (6H)



HSS-G

Tol. ISO 1 (4H)

M

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
M26 x 1.5	28.0	127	37	20.0	16.0	03049	£92.00
M27 x 3.0	30.9	151	51	22.4	18.0	03050	£92.00
M27 x 2.0	29.6	127	37	20.0	16.0	03051	£92.00
M27 x 1.5	29.0	127	37	20.0	16.0	03052	£92.00
M28 x 1.5	30.0	127	37	20.0	16.0	03053	£92.00
M30 x 3.5	34.6	162	57	25.0	20.0	03054	£120.80
M30 x 2.0	32.6	137	37	22.4	18.0	03055	£120.80
M30 x 1.5	32.0	137	37	22.4	18.0	03056	£120.80
M33 x 3.5	37.6	162	57	25.0	20.0	03057	£126.40
M33 x 2.0	35.6	144	37	25.0	20.0	03058	£126.40
M36 x 4.0	41.2	170	60	28.0	22.4	03060	£140.00
M36 x 3.0	39.9	170	60	28.0	22.4	03061	£140.00
M36 x 2.0	38.6	150	39	28.0	22.4	03062	£140.00
M36 x 1.5	38.0	150	39	28.0	22.4	03063	£140.00
M39 x 4.0	44.2	187	67	31.5	28.0	03064	£216.00
M39 x 3.0	42.9	149	39	28.0	26.0	03065	£184.00
M40 x 3.0	43.9	149	39	28.0	26.0	03066	£184.00
M42 x 4.5	47.9	187	67	31.5	28.0	03067	£304.00
M42 x 3.0	45.9	165	45	31.5	28.0	03068	£200.00
M45 x 4.5	50.9	200	70	35.5	31.0	03069	£304.00
M45 x 3.0	48.9	175	45	35.5	31.0	03070	£232.00
M48 x 5.0	54.5	200	70	35.5	31.0	03071	£376.00
M48 x 3.0	51.9	175	45	35.5	31.0	03072	£256.00
M50 x 3.0	53.9	175	45	35.5	31.0	03073	£280.00
M52 x 5.0	58.5	221	76	40.0	34.0	03074	£520.00
M52 x 3.0	55.9	193	48	40.0	34.0	03075	£440.00



STI-Taps (Second Lead)

for Wire-Thread-Inserts Tolerance 2B



Form D

HSS-G

Tol. 3B

UNC/UNF

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
UNC/NC							
No. 2 x 56	2.8	48.0	10.0	3.15	2.50	03100	£7.04
No. 4 x 40	3.7	53.0	13.0	4.0	3.15	03101	£7.04
No. 5 x 40	4.0	53.0	13.0	4.0	3.15	03102	£7.04
No. 6 x 32	4.5	58.0	16.0	5.0	4.00	03103	£7.04
No. 8 x 32	5.2	62.0	17.0	5.6	4.50	03104	£7.04
No. 10 x 24	6.2	66.0	19.0	6.3	5.00	03105	£7.04
No. 12 x 24	6.9	66.0	19.0	7.1	5.60	03106	£7.04
1/4 x 20	8.0	72.0	22.0	8.0	6.30	03107	£4.64
5/16 x 18	9.8	80.0	24.0	10.0	8.00	03108	£5.04
3/8 x 16	11.6	85.0	25.0	8.0	6.30	03109	£5.28
7/16 x 24	13.5	95.0	30.0	11.2	9.00	03110	£7.04
1/2 x 13	15.2	102.0	32.0	12.5	10.00	03111	£8.00
9/16 x 12	17.0	112.0	37.0	14.0	11.20	03112	£13.28
5/18 x 11	18.9	112.0	37.0	14.0	11.20	03113	£16.40
3/4 x 10	22.4	118.0	38.0	16.0	12.50	03114	£19.92
7/8 x 9	25.9	130.0	45.0	18.0	14.00	03115	£28.80
1" x 8	29.5	138.0	48.0	20.0	16.00	03116	£28.80
UNF/NF							
No. 4 x 48	3.5	53.0	13.0	4.0	3.15	03151	£7.04
No. 6 x 40	4.3	53.0	13.0	4.5	3.55	03152	£7.04
No. 8 x 36	5.1	62.0	17.0	5.6	4.50	03153	£7.04
No. 10 x 32	5.9	66.0	19.0	6.3	5.00	03154	£7.04
1/4 x 28	7.5	69.0	19.0	8.0	6.30	03155	£4.64
5/16 x 24	9.4	76.0	20.0	10.0	8.00	03156	£5.04
3/8 x 24	10.9	82.0	22.0	8.0	6.30	03157	£5.28
7/16 x 20	12.8	84.0	24.0	9.0	7.10	03158	£7.04
1/2 x 20	14.4	90.0	25.0	11.2	9.00	03159	£8.00
9/16 x 18	16.1	104.0	29.0	12.5	10.00	03160	£13.28
5/8 x 18	17.7	104.0	29.0	14.0	11.20	03161	£16.40
3/4 x 16	21.1	104.0	29.0	14.0	11.20	03162	£19.92
7/8 x 14	24.6	120.0	35.0	18.0	14.00	03163	£28.80
1" x 12	28.2	127.0	37.0	20.0	16.00	03164	£28.80
1" x 14	27.8	127.0	37.0	20.0	16.00	03165	£28.80



STI-Taps, sets of 2 pcs.

for Wire-Thread-Inserts Tolerance 2B



HSS-G

Tol. 3B

UNC/UNF

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
UNC/NC							
1.1/8 x 7	33.3	151	51	22.4	18.0	03117	£85.60
1.1/4 x 7	36.5	162	57	25.0	20.0	03118	£104.00
1.3/8 x 6	40.4	170	60	28.0	22.4	03119	£125.60
1.1/2 x 6	43.6	187	67	31.5	25.0	03120	£168.00
UNF/NF							
1.1/8 x 12	31.3	137	37	22.4	18.0	03166	£85.60
1.1/4 x 12	34.5	144	39	25.0	20.0	03167	£104.00
1.3/8 x 12	37.7	150	39	28.0	22.4	03168	£125.60
1.1/2 x 12	40.9	150	39	28.0	22.4	03169	£168.00
UN x 8							
1.1/8 x 8	1.1/4	151	51	22.4	18.0	03191	£85.60
1.1/4 x 8	1.3/8	162	57	25.0	20.0	03192	£104.00
1.3/8 x 8	1.1/2	170	60	28.0	22.4	03193	£125.60
1.1/2 x 8	1.5/8	170	60	28.0	22.4	03194	£168.00
1.5/8 x 8	1.3/4	187	67	31.5	25.0	03195	£176.00
1.3/4 x 8	1.7/8	187	67	31.5	25.0	03196	£256.00
1.7/8 x 8	2"	200	70	35.5	28.0	03197	£256.00
2" x 8	2.1/8	200	70	35.5	28.0	03198	£508.00



STI-Taps (Second Lead)

for Wire-Thread-Inserts



Form D

HSS-G

BSW/BSF

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
BSW							
1/8 x 40 BSW	3.9	53.0	13.0	4.00	3.15	03201	£4.64
3/16 x 24 BSW	6.0	56.0	19.0	6.3	5.00	03202	£4.64
1/4 x 20 BSW	7.8	72.0	22.0	8.0	6.30	03203	£4.64
5/16 x 18 BSW	9.6	80.0	24.0	10.0	8.00	03204	£5.04
3/8 x 16 BSW	11.4	85.0	25.0	8.0	6.30	03205	£5.28
7/16 x 24 BSW	13.2	95.0	30.0	11.2	9.00	03206	£7.04
1/2 x 12 BSW	15.2	102.0	32.0	12.5	10.00	03207	£8.00
9/16 x 12 BSW	16.8	102.0	32.0	12.5	10.00	03208	£13.28
5/8 x 11 BSW	18.6	112.0	37.0	14.0	11.20	03209	£16.40
11/16 x 11 BSW	20.2	112.0	37.0	14.0	11.20	03210	£19.92
3/4 x 10 BSW	22.0	118.0	38.0	16.0	12.50	03211	£19.92
7/8 x 9 BSW	25.5	130.0	45.0	18.0	14.00	03212	£28.80
1" x 8 BSW	29.1	138.0	48.0	20.0	16.00	03213	£28.80
BSF							
3/16 x 32 BSF	5.7	66.0	19.0	6.3	5.00	03251	£4.64
1/4 x 26 BSF	7.5	72.0	22.0	8.0	6.30	03253	£4.64
5/16 x 22 BSF	9.3	80.0	24.0	10.0	8.00	03255	£5.04
3/8 x 20 BSF	11.0	85.0	25.0	8.0	6.30	03256	£5.28
7/16 x 18 BSF	12.8	89.0	29.0	9.0	7.10	03257	£7.04
1/2 x 16 BSF	14.6	95.0	30.0	11.2	9.00	03258	£8.00
9/16 x 16 BSF	16.2	102.0	32.0	12.5	10.00	03259	£13.28
5/8 x 14 BSF	18.0	112.0	37.0	14.0	11.20	03260	£16.40
11/16 x 14 BSF	19.4	112.0	37.0	14.0	11.20	03261	£19.92
3/4 x 12 BSF	21.5	118.0	38.0	16.0	12.50	03262	£19.92
7/8 x 11 BSF	24.9	130.0	45.0	18.0	14.00	03264	£28.80
1" x 10 BSF	28.4	138.0	48.0	20.0	16.00	03265	£28.80



STI-Taps, sets of 2 pcs.

for Wire-Thread-Inserts



HSS-G

G (BSP)

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
G (BSP)							
1/8 x 28 BSP	10.8	59	15	8.0	6.3	03311	£13.20
1/4 x 19 BSP	14.7	67	19	11.2	9.0	03312	£16.80
3/8 x 19 BSP	18.3	75	21	14.0	11.2	03313	£21.84
1/2 x 14 BSP	23.1	87	26	16.0	12.5	03314	£35.60
5/8 x 14 BSP	25.1	91	26	18.0	14.0	03315	£52.16
3/4 x 14 BSP	28.6	96	28	20.0	16.0	03316	£52.16
7/8 x 14 BSP	32.4	102	29	22.4	18.0	03318	£83.20
1" x 11 BSP	36.0	109	33	25.0	20.0	03317	£83.20



STI-Taps (Second Lead)

for Wire-Thread-Inserts



Form D

HSS-G

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
G (BSP)							
1/8 x 28 BSP	10.8	59.0	15.0	8.00	6.30	03301	£6.64
1/4 x 19 BSP	14.7	67.0	19.0	11.2	9.00	03302	£8.40
3/8 x 19 BSP	18.3	75.0	21.0	14.0	11.20	03303	£10.88
1/2 x 14 BSP	23.1	87.0	26.0	16.0	12.50	03304	£17.76
5/8 x 14 BSP	25.0	91.0	26.0	18.0	14.00	03305	£26.08
3/4 x 14 BSP	28.6	96.0	28.0	20.0	16.00	03306	£26.08
1" x 11 BSP	36.0	109.0	33.0	25.0	20.00	03307	£41.60
BA							
0 BA	7.1	66.0	19.0	7.1	5.60	03321	£4.64
2 BA	5.6	66.0	19.0	6.3	5.00	03323	£4.64
4 BA	4.4	53.0	13.0	4.5	3.55	03325	£4.64
6 BA	3.4	50.0	13.0	3.55	2.80	03327	£4.64
BSB							
1/4 x 26 BSB	7.5	69.0	19.0	8.0	6.30	03341	£6.00
5/16 x 26 BSB	9.1	76.0	20.0	10.0	8.00	03342	£6.64
3/8 x 26 BSB	10.7	82.0	22.0	8.0	6.30	03343	£7.04
7/16 x 26 BSB	12.3	84.0	24.0	9.0	7.10	03344	£8.96
1/2 x 26 BSB	13.9	90.0	25.0	11.2	9.00	03345	£13.20



STI-Spark Plug Taps with Pilot Nose

for Wire-Thread-Inserts ISO 2 (6H)



HSS-G

Tol. ISO 1 (4H)

M

Nominal Diameter D	B1	B2	L3	L2	L1	D2		Part No.	Price
M6 x 1.0	7.3	6	7	28	70	8	6.3	03630	£8.80
M8 x 1.25	9.6	8	9	32	75	8	6.3	03631	£9.60
M10 x 1.5	11.9	10	9	37	80	9	7.1	03632	£12.32
M10 x 1.25	11.6	10	8	30	74	8	6.3	03637	£12.32
M10 x 1.0	11.3	10	8	30	74	8	6.3	03633	£12.32
M12 x 1.25	13.6	12	9	32	75	9	7.1	03634	£16.00
M14 x 1.25	15.6	14	10	45	90	12	9.2	03635	£18.56
M18 x 1.5	20.0	18	10	47	116	16	12.5	03636	£26.56



STI-Machine Taps (Spiral Point)

for Wire-Thread-Inserts ISO 2 (6H)



Form B

HSS-E

Tol. ISO 1 (4H)

M

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
M3 x 0.5	3.6	53.0	13.0	4.0	3.15	03505	£5.28
M3.5 x 0.6	4.3	53.0	13.0	4.5	3.55	03506	£5.28
M4 x 0.7	4.9	58.0	16.0	5.0	4.00	03507	£5.28
M5 x 0.8	6.0	66.0	19.0	6.3	5.00	03508	£6.00
M6 x 1.0	7.3	72.0	22.0	8.0	6.40	03509	£6.24
M7 x 1.0	8.3	72.0	22.0	9.0	7.10	03510	£7.60
M8 x 1.25	9.6	80.0	24.0	10.0	8.00	03511	£7.60
M8 x 1.0	9.3	80.0	24.0	10.0	8.00	03512	£7.60
M10 x 1.5	11.9	89.0	29.0	9.0	7.10	03515	£9.60
M10 x 1.0	11.3	85.0	25.0	8.0	6.30	03517	£9.60
M12 x 1.75	14.3	95.0	30.0	11.2	9.00	03520	£14.40
M12 x 1.5	14.0	95.0	30.0	11.2	9.00	03521	£14.64
M12 x 1.25	13.6	95.0	30.0	11.2	9.00	03522	£14.64
M14 x 2.0	16.6	102.0	32.0	12.5	10.00	03527	£17.20
M14 x 1.5	16.0	102.0	32.0	12.5	10.00	03528	£17.20
M14 x 1.25	15.6	102.0	32.0	12.5	10.00	03529	£17.20
M16 x 2.0	18.6	112.0	37.0	14.0	11.20	03533	£18.00



STI-Machine Taps (Spiral Flute)

for Wire-Thread-Inserts ISO 2 (6H)



Form C/35° RSP

HSS-E

Tol. ISO 1 (4H)

M

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
M3 x 0.5	3.6	53.0	13.0	4.0	3.15	03705	£5.28
M3.5 x 0.6	4.3	53.0	13.0	4.5	3.55	03706	£5.28
M4 x 0.7	4.9	58.0	16.0	5.0	4.00	03707	£5.28
M5 x 0.8	6.0	66.0	19.0	6.3	5.00	03708	£5.76
M6 x 1.0	7.3	72.0	22.0	8.0	6.40	03709	£6.00
M7 x 1.0	8.3	72.0	22.0	9.0	7.10	03710	£7.60
M8 x 1.25	9.6	80.0	24.0	10.0	8.00	03711	£7.60
M8 x 1.0	9.3	80.0	24.0	10.0	8.00	03712	£7.60
M10 x 1.5	11.9	89.0	29.0	9.0	7.10	03715	£9.60
M10 x 1.0	11.3	85.0	25.0	8.0	6.30	03717	£9.60
M12 x 1.75	14.3	95.0	30.0	11.2	9.00	03720	£14.40
M12 x 1.5	14.0	95.0	30.0	11.2	9.00	03721	£14.64
M12 x 1.25	13.6	95.0	30.0	11.2	9.00	03722	£14.64
M14 x 2.0	16.6	102.0	32.0	12.5	10.00	03727	£17.04
M14 x 1.5	16.0	102.0	32.0	12.5	10.00	03728	£17.04
M14 x 1.25	15.6	102.0	32.0	12.5	10.00	03729	£17.04
M16 x 2.0	18.6	112.0	37.0	14.0	11.20	03733	£18.00



STI-Fluteless Taps

for Wire-Thread-Inserts ISO 2 (6H)



HSS-E

Tol. ISO 1 (4H)

M

Nominal Diameter D	B	L1	L2	D2		Part No.	Price
M3 x 0.5	3.6	53.0	13.0	4.0	3.15	03605	£8.00
M4 x 0.7	4.9	58.0	16.0	5.0	4.00	03607	£8.64
M5 x 0.8	6.0	66.0	19.0	6.3	5.00	03608	£8.64
M6 x 1.0	7.3	72.0	22.0	8.0	6.40	03609	£9.92
M8 x 1.25	9.6	80.0	24.0	10.0	8.00	03611	£11.92
M10 x 1.5	11.9	89.0	29.0	9.0	7.10	03615	£14.08
M12 x 1.75	14.3	95.0	30.0	11.2	9.00	03620	£19.92



STI-Taps V-COIL rapid

for Wire-Thread-Inserts ISO 2 (6H)




Form D

HSS-G


Tol. ISO 1 (4H)

M

Nominal Diameter D	B	L1	L2		Part No.	Price
M2.5 x 0.45	3.1	36.0	11.0	1/4"	03090	£2.80
M3 x 0.5	3.6	36.0	11.0	1/4"	03091	£2.80
M4 x 0.7	4.9	36.0	13.0	1/4"	03092	£2.96
M5 x 0.8	6.0	36.0	16.0	1/4"	03093	£2.96
M6 x 1.0	7.3	36.0	17.0	1/4"	03094	£4.32
M8 x 1.25	9.6	42.0	20.0	1/4"	03095	£5.84
M10 x 1.5	11.9	50.0	24.0	1/4"	03096	£7.76
M12 x 1.75	14.3	50.0	29.0	1/4"	03097	£8.40

STI-Drills V-COIL rapid



Nominal Diameter D	L1	S2		Part No.	Price
2.6mm	36.0	16.0	1/4"	03080	£2.88
3.2mm	36.0	16.0	1/4"	03081	£2.88
4.2mm	36.0	16.0	1/4"	03082	£2.88
5.2mm	46.0	26.0	1/4"	03083	£2.88
6.3mm	46.0	26.0	1/4"	03084	£2.88
8.3mm	46.0	26.0	1/4"	03085	£3.68
10.4mm	50.0	33.5	1/4"	03086	£4.80
12.4mm	50.0	33.5	1/4"	03087	£5.68



HexTap OS

for oil drain screw threads



Multi-Drive HSS-G Tol. ISO 2 (6H)

Nominal Diameter D	Type	L1	L2	SW 1	SW 2	Part No.	Price
M13 x 1.5	OS	50	21	16	4	19002	£14.00
M15 x 1.5	OS	50	21	16	4	19003	£14.00
M17 x 1.5	OS	50	21	16	5	19004	£16.00
M20 x 1.5	OS	50	21	16	6	19005	£19.20
M24 x 1.5	OS	50	21	16	8	19006	£23.20

HexTap SP

for spark plug thread M14 x 1.25



Multi-Drive HSS-G Tol. ISO 2 (6H)

Nominal Diameter D	Type	L1	L2	SW 1	SW 2	Part No.	Price
M16 x 1.25	SP	70	41	16	4	19001	£23.60

HexTap LS

for oxygen sensor thread M18 x 1.5



LS



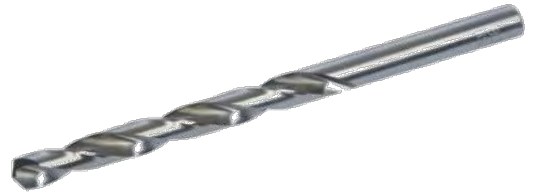
LSN

Multi-Drive HSS-G Tol. ISO 2 (6H)

Nominal Diameter D	Type	L1	L2	SW 1	SW 2	Part No.	Price
M18 x 1.5	LSN	40	27	14	6.3	19008	£14.40
M20 x 1.5	LS	50	21	14	6.3	19007	£20.00



STI-Drills

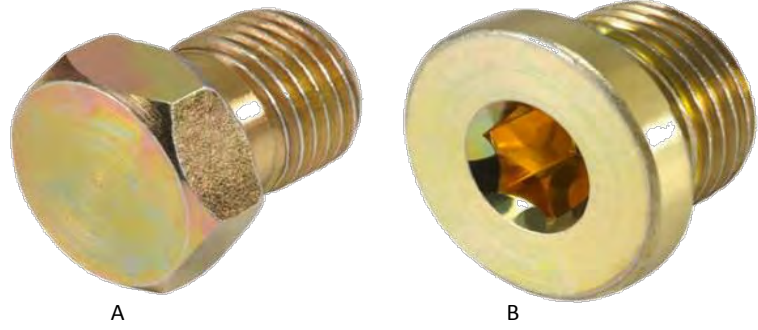


Nominal Diameter D	Count	Part No.	Price
2.1mm	10	VC 021	£0.64
2.3mm	10	VC 023	£0.64
2.4mm	10	VC 024	£0.64
2.6mm	10	VC 026	£0.80
3.0mm	10	VC 030	£0.80
3.1mm	10	VC 031	£0.88
3.2mm	10	VC 032	£0.88
3.4mm	10	VC 034	£0.88
3.7mm	10	VC 037	£0.92
3.8mm	10	VC 038	£0.92
4.2mm	10	VC 042	£1.04
4.4mm	10	VC 044	£1.04
4.5mm	10	VC 045	£1.04
5.0mm	10	VC 050	£1.12
5.1mm	10	VC 051	£1.36
5.2mm	10	VC 052	£1.36
5.8mm	10	VC 058	£1.52
5.9mm	10	VC 059	£1.52
6.0mm	10	VC 060	£1.52
6.2mm	10	VC 062	£1.76
6.3mm	10	VC 063	£1.76
6.6mm	10	VC 066	£1.92
6.7mm	10	VC 067	£1.92
7.3mm	10	VC 073	£2.16
8.3mm	10	VC 083	£3.36
9.3mm	10	VC 093	£3.36
9.8mm	10	VC 098	£3.68
9.9mm	10	VC 099	£3.68
10.3mm	5	VC 103	£4.80
1.4mm	5	VC 104	£4.80
11.4mm	5	VC 114	£6.08
11.5mm	5	VC 115	£6.08
11.6mm	5	VC 116	£6.08
12.3mm	5	VC 123	£7.60
12.4mm	5	VC 124	£7.60
13.0mm	5	VC 130	£7.60



Oil Drain Screws

for oil sump threads

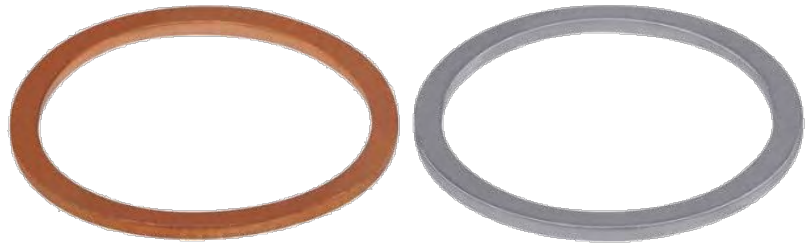


Nominal Diameter D	Type	Count	Part No.	Price £/Pack
M13 x 1.5	A	10	19130	£20.80
M15 x 1.5	A	10	19131	£20.80
M17 x 1.5	B	10	19132	£20.80
M20 x 1.5	B	10	19133	£20.80
M24 x 1.5	B	10	19134	£20.80

Retaining Ring OS

for oil drain screws

from copper (Cu) and aluminium (Al)



Multi-Drive

Size	Type	for screws	Count	Part No.	Price £/Pack
15 x 19 x 1.5mm	Cu	M13 x 1.5 M15 x 1.5	25	19140	£6.40
17 x 21 x 1.5mm	Cu	M17 x 1.5	25	19141	£6.40
20 x 24 x 1.5mm	Cu	M20 x 1.5	25	19142	£6.40
20 x 24 x 1.5mm	Al	M20 x 1.5	25	19143	£6.00
24 x 29 x 2.0mm	Cu	M24 x 1.5	25	19144	£6.40
24 x 29 x 2.0mm	Al	M24 x 1.5	25	19145	£6.00