



Circular Split Dies

Pipe-thread DIN ISO 228

BS1127 ; 1950

HSS

G (BSPF)

Nominal Diameter	Description	o / d	Width	Part Number	Price per Piece
1/8 x 28	1/8 x 28 B (BSPF) HSS Circular Split Die	1	3/8	860/2012	£14.27
1/8 x 28	1/8 x 28 B (BSPF) HSS Circular Split Die	1.5/16	7/16	860/3012	£20.98
1/4 x 19	1/4 x 19 B (BSPF) HSS Circular Split Die	1.5/16	7/16	860/3014	£20.98
1/8 x 28	1/8 x 28 B (BSPF) HSS Circular Split Die	1.1/2	1/2	860/4012	£24.49
1/4 x 19	1/4 x 19 B (BSPF) HSS Circular Split Die	1.1/2	1/2	860/4014	£24.49
3/8 x 19	3/8 x 19 B (BSPF) HSS Circular Split Die	1.1/2	1/2	860/4016	£24.49
1/2 x 19	1/2 x 19 B (BSPF) HSS Circular Split Die	1.1/2	1/2	860/4018	£24.49
1/4 x 19	1/4 x 19 B (BSPF) HSS Circular Split Die	2"	5/8	860/5014	£50.00
3/8 x 19	3/8 x 19 B (BSPF) HSS Circular Split Die	2"	5/8	860/5016	£50.00
1/2 x 14	1/2 x 14 B (BSPF) HSS Circular Split Die	2"	5/8	860/5018	£36.27
5/8 x 14	5/8 x 14 B (BSPF) HSS Circular Split Die	2"	5/8	860/5020	£45.78
3/4 x 14	3/4 x 14 B (BSPF) HSS Circular Split Die	2"	5/8	860/5022	£45.78
3/8 x 19	3/8 x 19 B (BSPF) HSS Circular Split Die	2.1/4	11/16	860/6012	£85.62
3/4 x 14	3/4 x 14 B (BSPF) HSS Circular Split Die	2.1/4	11/16	860/6022	£85.62
7/8 x 14	7/8 x 14 B (BSPF) HSS Circular Split Die	2.1/4	11/16	860/6024	£63.01
1 x 11	1 x 11 B (BSPF) HSS Circular Split Die	2.1/4	11/16	860/6026	£63.01
1 x 11	1 x 11 B (BSPF) HSS Circular Split Die	3"	7/8	860/7026	£107.04
1.1/4 x 11	1.1/4 x 11 B (BSPF) HSS Circular Split Die	3"	7/8	860/7030	£77.81
1.1/2 x 11	1.1/2 x 11 B (BSPF) HSS Circular Split Die	4"	1	860/8034	£225.74
2 x 11	2 x 11 B (BSPF) HSS Circular Split Die	4"	1	860/8038	£225.74

Application:

for general use

non abrasive material up to 800 N/mm²

unalloyed and low alloyed steel



Circular Solid Dies - LEFT HAND

Pipe-thread DIN ISO 228

DIN 5158 (DIN EN 24231)

HSS

G (BSP)

Nominal Diameter	Description	∅ o/d	Part Number	Price per Piece
G 1/8 x 28	G 1/8 x 28 G (BSP) HSS Circular Solid Left Hand Die	30 x 11	25212	£54.05
G 1/4 x 19	G 1/4 x 19 G (BSP) HSS Circular Solid Left Hand Die	38 x 10	25214	£62.37
G 3/8 x 19	G 3/8 x 19 G (BSP) HSS Circular Solid Left Hand Die	45 x 14	25216	£90.09
G 1/2 x 14	G 1/2 x 14 G (BSP) HSS Circular Solid Left Hand Die	45 x 14	25218	£90.09
G 5/8 x 14	G 5/8 x 14 G (BSP) HSS Circular Solid Left Hand Die	55 x 16	25220	£121.28
G 3/4 x 14	G 3/4 x 14 G (BSP) HSS Circular Solid Left Hand Die	55 x 16	25222	£152.46
G 7/8 x 14	G 7/8 x 14 G (BSP) HSS Circular Solid Left Hand Die	65 x 18	25224	£166.32
G 1" x 11	G 1" x 11 G (BSP) HSS Circular Solid Left Hand Die	65 x 18	25226	£166.32
G 1.1/8 x 11	G 1.1/8 x 11 G (BSP) HSS Circular Solid Left Hand Die	75 x 20	25230	£205.59
G 1.1/4 x 11	G 1.1/4 x 11 G (BSP) HSS Circular Solid Left Hand Die	75 x 20	25234	£205.59
G 1.3/8 x 11	G 1.3/8 x 11 G (BSP) HSS Circular Solid Left Hand Die	90 x 22	25238	£323.40
G 1.1/2 x 11	G 1.1/2 x 11 G (BSP) HSS Circular Solid Left Hand Die	90 x 22	25242	£323.40
G 1.5/8 x 11	G 1.5/8 x 11 G (BSP) HSS Circular Solid Left Hand Die	90 x 22	25246	£323.40
G 1.3/4 x 11	G 1.3/4 x 11 G (BSP) HSS Circular Solid Left Hand Die	105 x 22	25250	£600.60
G 2" x 11	G 2" x 11 G (BSP) HSS Circular Solid Left Hand Die	105 x 22	25254	£600.60

Application:

for general use

- non abrasive material up to 800 N/mm²
- unalloyed and low alloyed steel



Hexagon Die Nuts

Pipe-thread DIN ISO 228

DIN 382

HSS

G (BSPF)

Nominal Diameter	Description	Width across flats mm	Part Number	Price per Piece
G 1/8 x 28	G 1/8 x 28 G (BSPF) HSS Hexagon Die Nut	27 x 11	25512	£18.91
G 1/4 x 19	G 1/4 x 19 G (BSPF) HSS Hexagon Die Nut	36 x 10	25514	£22.88
G 3/8 x 19	G 3/8 x 19 G (BSPF) HSS Hexagon Die Nut	41 x 14	25516	£28.12
G 1/2 x 14	G 1/2 x 14 G (BSPF) HSS Hexagon Die Nut	41 x 14	25518	£39.54
G 5/8 x 14	G 5/8 x 14 G (BSPF) HSS Hexagon Die Nut	50 x 16	25520	£39.54
G 3/4 x 14	G 3/4 x 14 G (BSPF) HSS Hexagon Die Nut	50 x 16	25522	£74.91
G 7/8 x 14	G 7/8 x 14 G (BSPF) HSS Hexagon Die Nut	60 x 18	25524	£118.81
G 1" x 11	G 1" x 11 G (BSPF) HSS Hexagon Die Nut	60 x 18	25526	£118.81
G 1.1/8 x 11	G 1.1/8 x 11 G (BSPF) HSS Hexagon Die Nut	70 x 20	25530	£125.30
G 1.1/4 x 11	G 1.1/4 x 11 G (BSPF) HSS Hexagon Die Nut	70 x 20	25534	£125.30
G 1.3/8 x 11	G 1.3/8 x 11 G (BSPF) HSS Hexagon Die Nut	85 x 22	25538	£163.64
G 1.1/2 x 11	G 1.1/2 x 11 G (BSPF) HSS Hexagon Die Nut	85 x 22	25542	£163.64
G 1.5/8 x 11	G 1.5/8 x 11 G (BSPF) HSS Hexagon Die Nut	85 x 22	25546	£163.64
G 1.3/4 x 11	G 1.3/4 x 11 G (BSPF) HSS Hexagon Die Nut	100 x 22	25550	£205.10
G 2" x 11	G 2" x 11 G (BSPF) HSS Hexagon Die Nut	100 x 22	25554	£205.10
G 3" x 11	G 3" x 11 G (BSPF) HSS Hexagon Die Nut	150 x 22	25570	£245.83

Application:

For cleaning and repairing damaged threads and for general use in awkward places.



Hexagon Die Nuts

Tapered Pipe-thread, taper 1:16

DIN 382

HSS

NPT/BSPT

Nominal Diameter	Description	Width across flats mm	Part Number	Price per Piece
NPT				
1/8 x 27	1/8 x 27 NPT HSS Hexagon Die Nut	27 x 11	23512	£37.91
1/4 x 18	1/4 x 18 NPT HSS Hexagon Die Nut	36 x 14	23514	£51.96
3/8 x 18	3/8 x 18 NPT HSS Hexagon Die Nut	41 x 14	23516	£62.41
1/2 x 14	1/2 x 14 NPT HSS Hexagon Die Nut	41 x 14	23518	£75.82
5/8 x 14	5/8 x 14 NPT HSS Hexagon Die Nut	50 x 22	23520	£106.53
3/4 x 14	3/4 x 14 NPT HSS Hexagon Die Nut	50 x 22	23522	£106.53
7/8 x 14	7/8 x 14 NPT HSS Hexagon Die Nut	50 x 22	23524	£145.76
1 x 11.5	1 x 11.5 NPT HSS Hexagon Die Nut	60 x 25	23526	£145.76
1.1/4 x 11.5	1.1/4 x 11.5 NPT HSS Hexagon Die Nut	70 x 25	23528	£161.45
1.1/2 x 11.5	1.1/2 x 11.5 NPT HSS Hexagon Die Nut	85 x 28	23530	£254.42
2 x 11.5	2 x 11.5 NPT HSS Hexagon Die Nut	100 x 28	23534	£287.55
BSPT				
1/8 x 28	1/8 x 28 BSPT HSS Hexagon Die Nut	27 x 11	23562	£37.91
1/4 x 19	1/4 x 19 BSPT HSS Hexagon Die Nut	36 x 14	23564	£51.96
3/8 x 19	3/8 x 19 BSPT HSS Hexagon Die Nut	41 x 15	23566	£62.41
1/2 x 14	1/2 x 14 BSPT HSS Hexagon Die Nut	50 x 19	23568	£75.82
3/4 x 14	3/4 x 14 BSPT HSS Hexagon Die Nut	60 x 20	23572	£106.53
1 x 11	1 x 11 BSPT HSS Hexagon Die Nut	60 x 25	23576	£145.76
1.1/4 x 11	1.1/4 x 11 BSPT HSS Hexagon Die Nut	85 x 26	23578	£161.45
1.1/2 x 11	1.1/2 x 11 BSPT HSS Hexagon Die Nut	85 x 26	23580	£254.42
2 x 11	2 x 11 BSPT HSS Hexagon Die Nut	100 x 31	23584	£287.55

Application:

For cleaning and repairing damaged threads
and for general use in awkward places



Circular Solid Dies

Tapered Pipe-thread, taper 1:16



BS1127; 1950

HSS

BSPT/NPT

Nominal Diameter	Description	o / d	Part Number	Price per Piece
BSPT				
1/8 x 28	1/8 x 28 BSPT HSS Circular Solid Die	1"	870/2012	£36.85
1/8 x 28	1/8 x 28 BSPT HSS Circular Solid Die	1.5/16	870/3012	£52.08
1/4 x 19	1/4 x 19 BSPT HSS Circular Solid Die	1.5/16	870/3014	£52.08
1/8 x 28	1/8 x 28 BSPT HSS Circular Solid Die	1.1/2	870/4012	£62.17
1/4 x 19	1/4 x 19 BSPT HSS Circular Solid Die	1.1/2	870/4014	£62.17
3/8 x 19	3/8 x 19 BSPT HSS Circular Solid Die	1.1/2	870/4016	£62.17
1/4 x 19	1/4 x 19 BSPT HSS Circular Solid Die	2"	870/5014	£102.66
3/8 x 19	3/8 x 19 BSPT HSS Circular Solid Die	2"	870/5016	£102.66
1/2 x 14	1/2 x 14 BSPT HSS Circular Solid Die	2"	870/5018	£102.66
3/4 x 14	3/4 x 14 BSPT HSS Circular Solid Die	2"	870/6022	£102.66
1/2 x 14	1/2 x 14 BSPT HSS Circular Solid Die	2.1/4	870/5506	£160.74
1 x 11	1 x 11 BSPT HSS Circular Solid Die	2.1/4	870/5512	£160.74
1 x 11	1 x 11 BSPT HSS Circular Solid Die	3"	870/6012	£220.76
1.1/4 x 11	1.1/4 x 11 BSPT HSS Circular Solid Die	3"	870/6014	£220.76
1.1/2 x 11	1.1/2 x 11 BSPT HSS Circular Solid Die	4"	870/7012	£347.21
2 x 11	2 x 11 BSPT HSS Circular Solid Die	4"	870/7014	£347.21
NPT				
1/8 x 27	1/8 x 27 NPT HSS Circular Solid Die	1"	880/2012	£36.85
1/8 x 27	1/8 x 27 NPT HSS Circular Solid Die	1.5/16	880/3012	£52.08
1/4 x 18	1/4 x 18 NPT HSS Circular Solid Die	1.5/16	880/3014	£52.08
1/8 x 27	1/8 x 27 NPT HSS Circular Solid Die	1.1/2	880/4012	£62.17
1/4 x 18	1/4 x 18 NPT HSS Circular Solid Die	1.1/2	880/4014	£62.17
3/8 x 18	3/8 x 18 NPT HSS Circular Solid Die	1.1/2	880/4016	£62.17
1/4 x 18	1/4 x 18 NPT HSS Circular Solid Die	2"	880/5014	£102.66
3/8 x 18	3/8 x 18 NPT HSS Circular Solid Die	2"	880/5016	£102.66
1/2 x 14	1/2 x 14 NPT HSS Circular Solid Die	2"	880/5018	£102.66
3/4 x 14	3/4 x 14 NPT HSS Circular Solid Die	2"	880/6022	£102.66
1 x 11.5	1 x 11.5 NPT HSS Circular Solid Die	3"	880/6012	£220.76
1.1/4 x 11.5	1.1/4 x 11.5 NPT HSS Circular Solid Die	3"	880/6014	£220.76
1.1/2 x 11.5	1.1/2 x 11.5 NPT HSS Circular Solid Die	4"	880/7012	£347.21
2 x 11.5	2 x 11.5 NPT HSS Circular Solid Die	4"	880/7014	£347.21

Application

for general use

non abrasive material up to 800 N/mm²
unalloyed and low alloyed steel