

HSS METRIC TAPS ISO 529

STANDARD, COARSE, FINE & SPECIAL

SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE		SET (THREE)	
		Price	Code	Price	Code
M1.4 x 0.3	M1.4 x 0.3 HSS Tap	£10.31	T1003	£30.94	T1003-S
M1.6 x 0.35	M1.6 x 0.35 HSS Tap	£10.31	T1005	£30.94	T1005-S
M1.7 x 0.35	M1.7 x 0.35 HSS Tap	£68.85	SPT1010	£206.55	SPT1010-S
M1.8 x 0.35	M1.8 x 0.35 HSS Tap	£68.85	SPT1012	£206.55	SPT1012-S
M2 x 0.4	M2 x 0.4 HSS Tap	£4.57	T1015	£13.71	T1015-S
M2.2 x 0.45	M2.2 x 0.45 HSS Tap	£5.52	T1025	£16.56	T1025-S
M2.3 x 0.4	M2.3 x 0.4 HSS Tap	£68.85	SPT1030	£206.55	SPT1030-S
M2.5 x 0.45	M2.5 x 0.45 HSS Tap	£3.71	T1040	£11.12	T1040-S
M2.6 x 0.45	M2.6 x 0.45 HSS Tap	£68.85	SPT1045	£206.55	SPT1045-S
M3 x 0.35	M3 x 0.35 HSS Tap	£5.77	T1050	£17.32	T1050-S
M3 x 0.5	M3 x 0.5 HSS Tap	£2.51	T1055	£7.52	T1055-S
M3 x 0.6	M3 x 0.6 HSS Tap	£57.38	SPT1060	£172.15	SPT1060-S
M3.5 x 0.6	M3.5 x 0.6 HSS Tap	£2.71	T1075	£8.11	T1075-S
M4 x 0.35	M4 x 0.35 HSS Tap	£11.89	T1079	£35.68	T1079-S
M4 x 0.5	M4 x 0.5 HSS Tap	£5.19	T1080	£15.57	T1080-S
M4 x 0.7	M4 x 0.7 HSS Tap	£2.30	T1085	£6.91	T1085-S
M4 x 0.75	M4 x 0.75 HSS Tap	£59.78	SPT1090	£179.33	SPT1090-S
M4 x 0.8	M4 x 0.8 HSS Tap	£59.78	SPT1092	£179.33	SPT1092-S
M4.5 x 0.5	M4.5 x 0.5 HSS Tap	£6.04	T1095	£18.11	T1095-S
M4.5 x 0.75	M4.5 x 0.75 HSS Tap	£4.08	T1100	£12.26	T1100-S
M5 x 0.5	M5 x 0.5 HSS Tap	£6.04	T1105	£18.11	T1105-S
M5 x 0.6	M5 x 0.6 HSS Tap	£59.78	SPT1106	£179.33	SPT1106-S
M5 x 0.7	M5 x 0.7 HSS Tap	£59.78	SPT1108	£179.33	SPT1108-S
M5 x 0.75	M5 x 0.75 HSS Tap	£12.52	T1110	£37.55	T1110-S
M5 x 0.8	M5 x 0.8 HSS Tap	£2.45	T1115	£7.33	T1115-S
M5 x 0.9	M5 x 0.9 HSS Tap	£59.78	SPT1120	£179.33	SPT1120-S
M5 x 1	M5 x 1 HSS Tap	£59.78	SPT1125	£179.33	SPT1125-S
M6 x 0.5	M6 x 0.5 HSS Tap	£17.52	T1130	£52.56	T1130-S
M6 x 0.75	M6 x 0.75 HSS Tap	£4.23	T1135	£12.70	T1135-S
M6 x 1	M6 x 1 HSS Tap	£2.41	T1140	£7.21	T1140-S
M6 x 1.25	M6 x 1.25 HSS Tap	£59.78	SPT1145	£179.33	SPT1145-S
M6 x 1.5	M6 x 1.5 HSS Tap	£59.78	SPT1147	£179.33	SPT1147-S
M7 x 0.5	M7 x 0.5 HSS Tap	£6.44	T1150	£19.34	T1150-S
M7 x 0.75	M7 x 0.75 HSS Tap	£6.44	T1155	£19.34	T1155-S
M7 x 1	M7 x 1 HSS Tap	£4.94	T1160	£14.81	T1160-S
M7 x 1.25	M7 x 1.25 HSS Tap	£6.44	T1165	£19.34	T1165-S
M7 x 1.5	M7 x 1.5 HSS Tap	£62.43	SPT1170	£187.30	SPT1170-S
M8 x 0.5	M8 x 0.5 HSS Tap	£14.71	T1175	£44.14	T1175-S
M8 x 0.75	M8 x 0.75 HSS Tap	£6.81	T1180	£20.43	T1180-S
M8 x 1	M8 x 1 HSS Tap	£5.19	T1185	£15.57	T1185-S
M8 x 1.25	M8 x 1.25 HSS Tap	£3.00	T1190	£8.99	T1190-S
M8 x 1.5	M8 x 1.5 HSS Tap	£62.43	SPT1195	£187.30	SPT1195-S
M9 x 0.5	M9 x 0.5 HSS Tap	£7.35	T1200	£22.06	T1200-S
M9 x 0.75	M9 x 0.75 HSS Tap	£7.35	T1205	£22.06	T1205-S
M9 x 1	M9 x 1 HSS Tap	£7.35	T1210	£22.06	T1210-S
M9 x 1.25	M9 x 1.25 HSS Tap	£6.14	T1215	£18.41	T1215-S
M9 x 1.5	M9 x 1.5 HSS Tap	£62.43	SPT1220	£187.30	SPT1220-S
M10 x 0.5	M10 x 0.5 HSS Tap	£76.50	SPT1225	£229.51	SPT1225-S

Use following stock code suffixes when ordering:

Taper: -1

Second: -2

Plug/Bottom: -3

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STANDARD, COARSE, FINE & SPECIAL

SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE		SET (THREE)	
		Price	Code	Price	Code
M10 x 0.75	M10 x 0.75 HSS Tap	£6.92	T1230	£20.75	T1230-S
M10 x 1	M10 x 1 HSS Tap	£6.81	T1240	£20.43	T1240-S
M10 x 1.25	M10 x 1.25 HSS Tap	£6.81	T1245	£20.43	T1245-S
M10 x 1.5	M10 x 1.5 HSS Tap	£3.61	T1250	£10.83	T1250-S
M10 x 1.75	M10 x 1.75 HSS Tap	£63.76	SPT1252	£191.27	SPT1252-S
M11 x 0.5	M11 x 0.5 HSS Tap	£76.50	SPT1255	£229.51	SPT1255-S
M11 x 0.75	M11 x 0.75 HSS Tap	£63.76	SPT1260	£191.27	SPT1260-S
M11 x 1	M11 x 1 HSS Tap	£22.24	T1265	£66.72	T1265-S
M11 x 1.25	M11 x 1.25 HSS Tap	£14.98	T1270	£44.94	T1270-S
M11 x 1.5	M11 x 1.5 HSS Tap	£8.27	T1275	£24.82	T1275-S
M11 x 1.75	M11 x 1.75 HSS Tap	£63.76	SPT1280	£191.27	SPT1280-S
M12 x 0.5	M12 x 0.5 HSS Tap	£14.98	T1285	£44.94	T1285-S
M12 x 0.75	M12 x 0.75 HSS Tap	£15.77	T1290	£47.30	T1290-S
M12 x 1	M12 x 1 HSS Tap	£14.96	T1295	£44.88	T1295-S
M12 x 1.25	M12 x 1.25 HSS Tap	£8.42	T1300	£25.25	T1300-S
M12 x 1.5	M12 x 1.5 HSS Tap	£8.42	T1305	£25.25	T1305-S
M12 x 1.75	M12 x 1.75 HSS Tap	£5.28	T1310	£15.85	T1310-S
M13 x 0.75	M13 x 0.75 HSS Tap	£87.68	SPT1316	£263.03	SPT1316-S
M13 x 1	M13 x 1 HSS Tap	£18.43	T1320	£55.28	T1320-S
M13 x 1.25	M13 x 1.25 HSS Tap	£73.06	SPT1325	£219.18	SPT1325-S
M13 x 1.5	M13 x 1.5 HSS Tap	£18.43	T1330	£55.28	T1330-S
M13 x 1.75	M13 x 1.75 HSS Tap	£18.43	T1335	£55.28	T1335-S
M14 x 0.5	M14 x 0.5 HSS Tap	£87.68	SPT1340	£263.03	SPT1340-S
M14 x 0.75	M14 x 0.75 HSS Tap	£21.27	T1345	£63.82	T1345-S
M14 x 1	M14 x 1 HSS Tap	£12.73	T1350	£38.18	T1350-S
M14 x 1.25	M14 x 1.25 HSS Tap	£12.73	T1355	£38.18	T1355-S
M14 x 1.5	M14 x 1.5 HSS Tap	£9.42	T1360	£28.26	T1360-S
M14 x 1.75	M14 x 1.75 HSS Tap	£9.42	T1362	£28.26	T1362-S
M14 x 2	M14 x 2 HSS Tap	£6.37	T1365	£19.12	T1365-S
M15 x 0.75	M15 x 0.75 HSS Tap	£87.68	SPT1367	£263.03	SPT1367-S
M15 x 1	M15 x 1 HSS Tap	£18.06	T1370	£54.19	T1370-S
M15 x 1.5	M15 x 1.5 HSS Tap	£18.06	T1375	£54.19	T1375-S
M15 x 1.75	M15 x 1.75 HSS Tap	£18.06	T1380	£54.19	T1380-S
M15 x 2	M15 x 2 HSS Tap	£73.06	SPT1385	£219.18	SPT1385-S
M16 x 0.5	M16 x 0.5 HSS Tap	£97.55	SPT1386	£292.64	SPT1386-S
M16 x 1	M16 x 1 HSS Tap	£21.60	T1390	£64.82	T1390-S
M16 x 1.25	M16 x 1.25 HSS Tap	£19.52	T1395	£58.55	T1395-S
M16 x 1.5	M16 x 1.5 HSS Tap	£11.58	T1400	£34.74	T1400-S
M16 x 1.75	M16 x 1.75 HSS Tap	£11.94	T1405	£35.83	T1405-S
M16 x 2	M16 x 2 HSS Tap	£7.58	T1410	£22.73	T1410-S
M16 x 3	M16 x 3 HSS Tap	£81.29	SPT1412	£243.87	SPT1412-S
M17 x 1	M17 x 1 HSS Tap	£13.41	T1415	£40.24	T1415-S
M17 x 1.5	M17 x 1.5 HSS Tap	£81.29	SPT1420	£243.87	SPT1420-S
M17 x 2	M17 x 2 HSS Tap	£81.29	SPT1425	£243.87	SPT1425-S
M18 x 0.5	M18 x 0.5 HSS Tap	£100.42	SPT1429	£301.27	SPT1429-S
M18 x 1	M18 x 1 HSS Tap	£16.38	T1430	£49.13	T1430-S
M18 x 1.25	M18 x 1.25 HSS Tap	£16.38	T1435	£49.13	T1435-S
M18 x 1.5	M18 x 1.5 HSS Tap	£16.38	T1440	£49.13	T1440-S

Use following stock code suffixes when ordering:

Taper: -1

Second: -2

Plug/Bottom: -3

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SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE		SET (THREE)	
		Price	Code	Price	Code
M18 x 2	M18 x 2 HSS Tap	£27.38	T1445	£82.14	T1445-S
M18 x 2.5	M18 x 2.5 HSS Tap	£11.80	T1450	£35.40	T1450-S
M19 x 1	M19 x 1 HSS Tap	£83.90	SPT1455	£251.06	SPT1455-S
M19 x 1.25	M19 x 1.25 HSS Tap	£83.90	SPT1457	£251.06	SPT1457-S
M19 x 1.5	M19 x 1.5 HSS Tap	£83.90	SPT1460	£251.06	SPT1460-S
M20 x 0.5	M20 x 0.5 HSS Tap	£100.42	SPT1464	£301.27	SPT1464-S
M20 x 1	M20 x 1 HSS Tap	£19.79	T1465	£59.37	T1465-S
M20 x 1.25	M20 x 1.25 HSS Tap	£19.79	T1470	£59.37	T1470-S
M20 x 1.5	M20 x 1.5 HSS Tap	£18.99	T1475	£56.97	T1475-S
M20 x 2	M20 x 2 HSS Tap	£31.86	T1480	£95.59	T1480-S
M20 x 2.5	M20 x 2.5 HSS Tap	£13.34	T1485	£40.40	T1485-S
M21 x 1	M21 x 1 HSS Tap	£83.69	SPT1490	£251.06	SPT1490-S
M21 x 1.25	M21 x 1.25 HSS Tap	£83.69	SPT1495	£251.06	SPT1495-S
M21 x 1.5	M21 x 1.5 HSS Tap	£83.69	SPT1500	£251.06	SPT1500-S
M22 x 0.75	M22 x 0.75 HSS Tap	£120.50	SPT1504	£361.49	SPT1504-S
M22 x 1	M22 x 1 HSS Tap	£26.42	T1505	£79.25	T1505-S
M22 x 1.25	M22 x 1.25 HSS Tap	£26.42	T1510	£79.25	T1510-S
M22 x 1.5	M22 x 1.5 HSS Tap	£26.41	T1515	£79.25	T1515-S
M22 x 1.75	M22 x 1.75 HSS Tap	£100.41	SPT1520	£301.23	SPT1520-S
M22 x 2	M22 x 2 HSS Tap	£26.41	T1525	£79.25	T1525-S
M22 x 2.5	M22 x 2.5 HSS Tap	£15.94	T1530	£47.82	T1530-S
M22 x 3	M22 x 3 HSS Tap	£100.41	SPT1532	£301.23	SPT1532-S
M23 x 1	M23 x 1 HSS Tap	£100.41	SPT1535	£301.23	SPT1535-S
M23 x 1.5	M23 x 1.5 HSS Tap	£100.41	SPT1540	£301.23	SPT1540-S
M24 x 1	M24 x 1 HSS Tap	£37.29	T1545	£111.86	T1545-S
M24 x 1.25	M24 x 1.25 HSS Tap	£37.29	T1550	£111.86	T1550-S
M24 x 1.5	M24 x 1.5 HSS Tap	£37.29	T1555	£111.86	T1555-S
M24 x 2	M24 x 2 HSS Tap	£31.68	T1560	£95.04	T1560-S
M24 x 2.5	M24 x 2.5 HSS Tap	£100.41	SPT1561	£301.23	SPT1561-S
M24 x 3	M24 x 3 HSS Tap	£20.35	T1565	£61.06	T1565-S
M25 x 1	M25 x 1 HSS Tap	£31.77	T1570	£95.31	T1570-S
M25 x 1.25	M25 x 1.25 HSS Tap	£112.37	SPT1571	£337.11	SPT1571-S
M25 x 1.5	M25 x 1.5 HSS Tap	£31.77	T1575	£95.31	T1575-S
M25 x 2	M25 x 2 HSS Tap	£37.67	T1580	£113.02	T1580-S
M25 x 3	M25 x 3 HSS Tap	£112.37	SPT1581	£337.11	SPT1581-S
M26 x 1	M26 x 1 HSS Tap	£37.67	T1585	£113.02	T1585-S
M26 x 1.5	M26 x 1.5 HSS Tap	£37.67	T1590	£113.02	T1590-S
M26 x 2	M26 x 2 HSS Tap	£112.37	SPT1595	£337.11	SPT1595-S
M27 x 1	M27 x 1 HSS Tap	£37.67	T1600	£113.02	T1600-S
M27 x 1.25	M27 x 1.25 HSS Tap	£112.37	SPT1601	£337.11	SPT1601-S
M27 x 1.5	M27 x 1.5 HSS Tap	£37.67	T1605	£113.02	T1605-S
M27 x 2	M27 x 2 HSS Tap	£37.67	T1610	£113.02	T1610-S
M27 x 3	M27 x 3 HSS Tap	£34.43	T1615	£103.29	T1615-S
M28 x 1	M28 x 1 HSS Tap	£129.11	SPT1620	£387.32	SPT1620-S
M28 x 1.5	M28 x 1.5 HSS Tap	£44.28	T1625	£132.83	T1625-S
M28 x 2	M28 x 2 HSS Tap	£44.28	T1630	£132.83	T1630-S
M29 x 1	M29 x 1 HSS Tap	£129.11	SPT1635	£387.32	SPT1635-S
M29 x 1.5	M29 x 1.5 HSS Tap	£129.11	SPT1640	£387.32	SPT1640-S

Use following stock code suffixes when ordering:

Taper: -1

Second: -2

Plug/Bottom: -3

HSS METRIC TAPS ISO 529

STANDARD, COARSE, FINE & SPECIAL

SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE		SET (THREE)	
		Price	Code	Price	Code
M29 x 2	M29 x 2 HSS Tap	£129.11	SPT1641	£387.32	SPT1641-S
M30 x 1	M30 x 1 HSS Tap	£54.30	T1645	£162.91	T1645-S
M30 x 1.25	M30 x 1.25 HSS Tap	£129.11	SPT1647	£387.32	SPT1647-S
M30 x 1.5	M30 x 1.5 HSS Tap	£59.60	T1650	£178.81	T1650-S
M30 x 2	M30 x 2 HSS Tap	£59.60	T1655	£178.81	T1655-S
M30 x 3	M30 x 3 HSS Tap	£59.60	T1660	£178.81	T1660-S
M30 x 3.5	M30 x 3.5 HSS Tap	£33.44	T1665	£100.33	T1665-S
M31 x 1.5	M31 x 1.5 HSS Tap	£129.11	SPT1675	£387.32	SPT1675-S
M32 x 1	M32 x 1 HSS Tap	£165.76	SPT1680	£497.29	SPT1680-S
M32 x 1.5	M32 x 1.5 HSS Tap	£68.95	T1685	£206.85	T1685-S
M32 x 2	M32 x 2 HSS Tap	£68.95	T1690	£206.85	T1690-S
M33 x 1	M33 x 1 HSS Tap	£165.76	SPT1695	£497.29	SPT1695-S
M33 x 1.5	M33 x 1.5 HSS Tap	£78.30	T1700	£234.90	T1700-S
M33 x 2	M33 x 2 HSS Tap	£78.30	T1705	£234.90	T1705-S
M33 x 3	M33 x 3 HSS Tap	£78.30	T1710	£234.90	T1710-S
M33 x 3.5	M33 x 3.5 HSS Tap	£59.11	T1715	£177.34	T1715-S
M34 x 1	M34 x 1 HSS Tap	£165.76	SPT1720	£497.29	SPT1720-S
M34 x 1.5	M34 x 1.5 HSS Tap	£78.30	T1725	£234.90	T1725-S
M34 x 2	M34 x 2 HSS Tap	£138.14	SPT1730	£414.41	SPT1730-S
M35 x 1	M35 x 1 HSS Tap	£159.25	SPT1735	£477.76	SPT1735-S
M35 x 1.5	M35 x 1.5 HSS Tap	£78.30	T1740	£234.90	T1740-S
M35 x 2	M35 x 2 HSS Tap	£132.71	SPT1745	£398.13	SPT1745-S
M36 x 1	M36 x 1 HSS Tap	£159.25	SPT1750	£477.76	SPT1750-S
M36 x 1.5	M36 x 1.5 HSS Tap	£78.30	T1755	£234.90	T1755-S
M36 x 2	M36 x 2 HSS Tap	£78.30	T1760	£234.90	T1760-S
M36 x 2.5	M36 x 2.5 HSS Tap	£132.71	SPT1761	£398.13	SPT1761-S
M36 x 3	M36 x 3 HSS Tap	£78.30	T1765	£234.90	T1765-S
M36 x 4	M36 x 4 HSS Tap	£50.02	T1770	£150.05	T1770-S
M37 x 1	M37 x 1 HSS Tap	£159.25	SPT1775	£477.76	SPT1775-S
M37 x 1.5	M37 x 1.5 HSS Tap	£132.71	SPT1780	£398.13	SPT1780-S
M37 x 2	M37 x 2 HSS Tap	£132.71	SPT1785	£398.13	SPT1785-S
M37 x 3	M37 x 3 HSS Tap	£132.71	SPT1790	£398.13	SPT1790-S
M38 x 1	M38 x 1 HSS Tap	£229.52	SPT1795	£688.56	SPT1795-S
M38 x 1.5	M38 x 1.5 HSS Tap	£78.30	T1800	£234.90	T1800-S
M38 x 2	M38 x 2 HSS Tap	£191.27	SPT1805	£573.80	SPT1805-S
M38 x 3	M38 x 3 HSS Tap	£191.27	SPT1807	£573.80	SPT1807-S
M39 x 1	M39 x 1 HSS Tap	£229.52	SPT1810	£688.56	SPT1810-S
M39 x 1.5	M39 x 1.5 HSS Tap	£78.30	T1815	£234.90	T1815-S
M39 x 2	M39 x 2 HSS Tap	£101.27	T1820	£303.79	T1820-S
M39 x 3	M39 x 3 HSS Tap	£101.27	T1825	£303.79	T1825-S
M39 x 4	M39 x 4 HSS Tap	£72.90	T1830	£218.71	T1830-S
M40 x 1	M40 x 1 HSS Tap	£255.02	SPT1835	£765.07	SPT1835-S
M40 x 1.5	M40 x 1.5 HSS Tap	£97.84	T1840	£293.51	T1840-S
M40 x 2	M40 x 2 HSS Tap	£97.84	T1845	£293.51	T1845-S
M40 x 3	M40 x 3 HSS Tap	£97.84	T1850	£293.51	T1850-S
M41 x 1	M41 x 1 HSS Tap	£255.02	SPT1855	£765.07	SPT1855-S
M41 x 1.5	M41 x 1.5 HSS Tap	£212.52	SPT1860	£637.56	SPT1860-S
M42 x 1	M42 x 1 HSS Tap	£255.02	SPT1865	£765.07	SPT1865-S

Use following stock code suffixes when ordering:

Taper: -1

Second: -2

Plug/Bottom: -3

HSS METRIC TAPS ISO 529

STANDARD, COARSE, FINE & SPECIAL

SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE		SET (THREE)	
		Price	Code	Price	Code
M42 x 1.5	M42 x 1.5 HSS Tap	£97.84	T1870	£293.51	T1870-S
M42 x 2	M42 x 2 HSS Tap	£97.84	T1875	£293.51	T1875-S
M42 x 2.5	M42 x 2.5 HSS Tap	£212.52	SPT1877	£637.56	SPT1877-S
M42 x 3	M42 x 3 HSS Tap	£97.84	T1880	£293.51	T1880-S
M42 x 4	M42 x 4 HSS Tap	£212.52	SPT1883	£637.56	SPT1883-S
M42 x 4.5	M42 x 4.5 HSS Tap	£91.25	T1885	£273.75	T1885-S
M43 x 1	M43 x 1 HSS Tap	£255.02	SPT1890	£765.07	SPT1890-S
M43 x 1.5	M43 x 1.5 HSS Tap	£212.52	SPT1895	£637.56	SPT1895-S
M44 x 1	M44 x 1 HSS Tap	£286.90	SPT1900	£860.71	SPT1900-S
M44 x 1.5	M44 x 1.5 HSS Tap	£238.35	SPT1905	£717.15	SPT1905-S
M44 x 2	M44 x 2 HSS Tap	£238.35	SPT1910	£717.15	SPT1910-S
M44 x 2.5	M44 x 2.5 HSS Tap	£238.35	SPT1911	£717.15	SPT1911-S
M44 x 3	M44 x 3 HSS Tap	£238.35	SPT1915	£717.15	SPT1915-S
M45 x 1	M45 x 1 HSS Tap	£286.90	SPT1920	£860.71	SPT1920-S
M45 x 1.5	M45 x 1.5 HSS Tap	£119.11	T1925	£357.34	T1925-S
M45 x 2	M45 x 2 HSS Tap	£119.11	T1930	£357.34	T1930-S
M45 x 3	M45 x 3 HSS Tap	£119.11	T1935	£357.34	T1935-S
M45 x 4.5	M45 x 4.5 HSS Tap	£117.64	T1940	£352.92	T1940-S
M46 x 1	M46 x 1 HSS Tap	£321.93	SPT1945	£956.34	SPT1945-S
M48 x 1	M48 x 1 HSS Tap	£321.93	SPT1950	£956.34	SPT1950-S
M48 x 1.5	M48 x 1.5 HSS Tap	£136.40	T1955	£409.18	T1955-S
M48 x 2	M48 x 2 HSS Tap	£136.40	T1960	£409.18	T1960-S
M48 x 3	M48 x 3 HSS Tap	£136.40	T1965	£409.18	T1965-S
M48 x 4	M48 x 4 HSS Tap	£265.65	SPT1966	£796.95	SPT1966-S
M48 x 5	M48 x 5 HSS Tap	£128.29	T1968	£384.86	T1968-S
M50 x 1	M50 x 1 HSS Tap	£344.28	SPT1970	£1,032.85	SPT1970-S
M50 x 1.5	M50 x 1.5 HSS Tap	£139.84	T1973	£419.52	T1973-S
M50 x 2	M50 x 2 HSS Tap	£140.22	T1974	£420.67	T1974-S
M52 x 2	M52 x 2 HSS Tap	£148.89	T1978	£446.66	T1978-S
M52 x 3	M52 x 3 HSS Tap	£149.27	T1979	£447.80	T1979-S
M52 x 5	M52 x 5 HSS Tap	£149.65	T1980	£448.95	T1980-S
M56 x 4	M56 x 4 HSS Tap	£285.60	SPT1981	£856.80	SPT1981-S
M56 x 5.5	M56 x 5.5 HSS Tap	£179.80	T1982	£539.41	T1982-S
M60 x 2	M60 x 2 HSS Tap	£225.82	T1983	£677.44	T1983-S
M60 x 3	M60 x 3 HSS Tap	£225.82	T1984	£677.44	T1984-S
M60 x 5.5	M60 x 5.5 HSS Tap	£198.90	T1985	£596.71	T1985-S
M63 x 1.5	M63 x 1.5 HSS Tap	£302.40	SPT1986	£907.20	SPT1986-S
M64 x 1.5	M64 x 1.5 HSS Tap	£302.40	SPT1987	£907.20	SPT1987-S
M64 x 3	M64 x 3 HSS Tap	£347.55	SPT1988	£1,042.65	SPT1988-S
M64 x 4	M64 x 4 HSS Tap	£259.90	T1989	£779.69	T1989-S
M64 x 6	M64 x 6 HSS Tap	£259.90	T1990	£779.69	T1990-S
M72 x 2	M72 x 2 HSS Tap	£451.50	SPT1994	£1,354.50	SPT1994-S
M72 x 3	M72 x 3 HSS Tap	£451.50	SPT1995	£1,354.50	SPT1995-S
M80 x 2	M80 x 2 HSS Tap	£343.51	T1998	£1,030.53	T1998-S

Use following stock code suffixes when ordering:

Taper: -1

Second: -2

Plug/Bottom: -3

HSS METRIC TAPS ISO 529

SPIRAL POINT, SPIRAL FLUTE AND FLUTELESS

SIZE / PITCH	DESCRIPTION	SPIRAL POINT	SPIRAL FLUTE	FLUTE-LESS	STOCK CODE
M1.6 x 0.35	M1.6 x 0.35 HSS Tap	£10.05	£14.06	£12.52	T1005
M2 x 0.4	M2 x 0.4 HSS Tap	£6.96	£11.24	£12.52	T1015
M2.2 x 0.45	M2.2 x 0.45 HSS Tap	£11.27	-	-	T1025
M2.3 x 0.4	M2.3 x 0.4 HSS Tap	£75.75	£89.51	£172.15	SPT1030
M2.5 x 0.45	M2.5 x 0.45 HSS Tap	£5.59	£7.61	£12.52	T1040
M2.6 x 0.45	M2.6 x 0.45 HSS Tap	£75.75	£89.51	£172.15	SPT1045
M3 x 0.5	M3 x 0.5 HSS Tap	£3.71	£4.61	£7.61	T1055
M3.5 x 0.6	M3.5 x 0.6 HSS Tap	£4.22	£7.61	£11.64	T1075
M4 x 0.35	M4 x 0.35 HSS Tap	£15.62	-	-	T1079
M4 x 0.5	M4 x 0.5 HSS Tap	£15.62	£17.53	-	T1080
M4 x 0.7	M4 x 0.7 HSS Tap	£3.41	£4.31	£7.17	T1085
M4.5 x 0.5	M4.5 x 0.5 HSS Tap	£11.18	-	-	T1095
M4.5 x 0.75	M4.5 x 0.75 HSS Tap	£4.96	£5.21	-	T1100
M5 x 0.5	M5 x 0.5 HSS Tap	£10.80	£14.02	-	T1105
M5 x 0.8	M5 x 0.8 HSS Tap	£3.55	£4.10	£7.17	T1115
M6 x 0.75	M6 x 0.75 HSS Tap	£11.11	£9.12	-	T1135
M6 x 1	M6 x 1 HSS Tap	£3.61	£4.61	£8.04	T1140
M7 x 1	M7 x 1 HSS Tap	£6.91	£9.40	£16.34	T1160
M8 x 0.75	M8 x 0.75 HSS Tap	£13.33	£16.00	-	T1180
M8 x 1	M8 x 1 HSS Tap	£12.47	£17.15	-	T1185
M8 x 1.25	M8 x 1.25 HSS Tap	£4.01	£5.11	£9.90	T1190
M9 x 1	M9 x 1 HSS Tap	-	£12.30	-	T1210
M9 x 1.25	M9 x 1.25 HSS Tap	£9.32	£11.22	-	T1215
M10 x 1	M10 x 1 HSS Tap	£16.08	£21.65	£22.28	T1240
M10 x 1.25	M10 x 1.25 HSS Tap	£16.08	£21.65	£15.56	T1245
M10 x 1.5	M10 x 1.5 HSS Tap	£5.21	£6.51	£11.56	T1250
M11 x 1	M11 x 1 HSS Tap	-	£32.85	-	T1265
M12 x 1	M12 x 1 HSS Tap	£22.77	£29.41	-	T1295
M12 x 1.25	M12 x 1.25 HSS Tap	£22.77	£30.96	£23.96	T1300
M12 x 1.5	M12 x 1.5 HSS Tap	£22.77	£17.25	-	T1305
M12 x 1.75	M12 x 1.75 HSS Tap	£7.66	£9.62	£16.32	T1310
M13 x 1	M13 x 1 HSS Tap	£31.87	£36.99	-	T1320
M14 x 1	M14 x 1 HSS Tap	£31.37	£38.13	-	T1350
M14 x 1.25	M14 x 1.25 HSS Tap	£19.52	£29.72	-	T1355
M14 x 1.5	M14 x 1.5 HSS Tap	£19.12	£25.70	-	T1360
M14 x 2	M14 x 2 HSS Tap	£11.35	£13.71	£25.26	T1365
M15 x 1	M15 x 1 HSS Tap	£23.51	-	-	T1370
M16 x 1	M16 x 1 HSS Tap	£33.47	£39.62	-	T1390
M16 x 1.5	M16 x 1.5 HSS Tap	£21.73	£25.37	-	T1400
M16 x 2	M16 x 2 HSS Tap	£12.31	£15.25	£29.18	T1410
M17 x 1	M17 x 1 HSS Tap	-	£33.08	-	T1415
M18 x 1	M18 x 1 HSS Tap	£33.20	£36.78	-	T1430
M18 x 1.5	M18 x 1.5 HSS Tap	£33.20	£36.78	-	T1440
M18 x 2.5	M18 x 2.5 HSS Tap	£21.39	£29.81	-	T1450
M20 x 1	M20 x 1 HSS Tap	£33.20	£36.78	-	T1465
M20 x 1.5	M20 x 1.5 HSS Tap	£30.50	£40.81	-	T1475
M20 x 2.5	M20 x 2.5 HSS Tap	£19.52	£25.56	-	T1485
M22 x 1	M22 x 1 HSS Tap	£46.30	£53.56	-	T1505

Use following stock code suffixes when ordering:

Spiral Point: -SP

Spiral Flute: -SF

Fluteless: -FL

HSS METRIC TAPS ISO 529
SPIRAL POINT, SPIRAL FLUTE AND FLUTELESS

SIZE / PITCH	DESCRIPTION	SPIRAL POINT	SPIRAL FLUTE	FLUTE-LESS	STOCK CODE
M22 x 1.5	M22 x 1.5 HSS Tap	£40.31	£47.18	-	T1515
M22 x 2.5	M22 x 2.5 HSS Tap	£25.02	£39.70	-	T1530
M24 x 1	M24 x 1 HSS Tap	£49.23	£56.17	-	T1545
M24 x 1.5	M24 x 1.5 HSS Tap	£36.33	£42.87	-	T1555
M24 x 2	M24 x 2 HSS Tap	£42.38	£49.09	-	T1560
M24 x 3	M24 x 3 HSS Tap	£30.08	£37.40	-	T1565
M25 x 1.5	M25 x 1.5 HSS Tap	£42.38	£49.09	-	T1575
M26 x 1	M26 x 1 HSS Tap	£42.38	£49.09	-	T1585
M26 x 1.5	M26 x 1.5 HSS Tap	£42.38	£49.09	-	T1590
M27 x 1.5	M27 x 1.5 HSS Tap	£42.38	£49.09	-	T1605
M27 x 2	M27 x 2 HSS Tap	-	£49.09	-	T1610
M27 x 3	M27 x 3 HSS Tap	£38.09	£49.09	-	T1615
M30 x 1	M30 x 1 HSS Tap	£71.20	£89.79	-	T1645
M30 x 1.5	M30 x 1.5 HSS Tap	£71.31	£76.39	-	T1650
M30 x 2	M30 x 2 HSS Tap	£71.31	£76.39	-	T1655
M30 x 3	M30 x 3 HSS Tap	£71.31	-	-	T1660
M30 x 3.5	M30 x 3.5 HSS Tap	£40.46	£70.96	-	T1665
M32 x 1.5	M32 x 1.5 HSS Tap	-	£82.39	-	T1685
M33 x 3	M33 x 3 HSS Tap	-	£83.22	-	T1710
M33 x 3.5	M33 x 3.5 HSS Tap	£67.18	£81.59	-	T1715
M36 x 4	M36 x 4 HSS Tap	£57.65	£70.90	-	T1770
M39 x 4	M39 x 4 HSS Tap	-	£90.65	-	T1830
M42 x 2.5	M42 x 2.5 HSS Tap	-	£276.28	-	SPT1877
M42 x 4.5	M42 x 4.5 HSS Tap	£98.66	£111.53	-	T1885
M45 x 4.5	M45 x 4.5 HSS Tap	£119.49	£131.98	-	T1940
M48 x 5	M48 x 5 HSS Tap	£134.06	£167.57	-	T1968

Use following stock code suffixes when ordering:

Spiral Point: -SP

Spiral Flute: -SF

Fluteless: -FL

HSS METRIC TAPS DIN 376

BRIGHT FINISH

SIZE/ PITCH	DESCRIPTION	SPIRAL POINT	SPIRAL FLUTE	FLUTE- LESS	STOCK CODE
M3 x 0.5	M3 x 0.5 HSS Tap with Bright Finish	£5.91	£6.90	£7.34	T0305
M4 x 0.7	M4 x 0.7 HSS Tap with Bright Finish	£6.70	£7.16	£7.34	T0310
M5 x 0.8	M5 x 0.8 HSS Tap with Bright Finish	£6.70	£7.16	£7.89	T0315
M6 x 1	M6 x 1 HSS Tap with Bright Finish	£6.70	£7.16	£7.89	T0320
M8 x 1.25	M8 x 1.25 HSS Tap with Bright Finish	£7.16	£7.56	£8.23	T0325
M10 x 1.5	M10 x 1.5 HSS Tap with Bright Finish	£8.16	£9.05	£9.47	T0330
M12 x 1.75	M12 x 1.75 HSS Tap with Bright Finish	£8.96	£9.77	£10.25	T0335
M16 x 2	M16 x 2 HSS Tap with Bright Finish	£12.70	£13.67	£15.22	T0340

TITANIUM NITRIDED FOR LONGER LIFE

SIZE/ PITCH	DESCRIPTION	SPIRAL POINT	SPIRAL FLUTE	FLUTE- LESS	STOCK CODE
M3 x 0.5	M3 x 0.5 HSS Tap with TiN Coating	£7.39	£8.62	£9.18	T0205
M4 x 0.7	M4 x 0.7 HSS Tap with TiN Coating	£8.38	£8.95	£9.18	T0210
M5 x 0.8	M5 x 0.8 HSS Tap with TiN Coating	£8.38	£8.95	£9.87	T0215
M6 x 1	M6 x 1 HSS Tap with TiN Coating	£8.38	£8.95	£9.87	T0220
M8 x 1.25	M8 x 1.25 HSS Tap with TiN Coating	£8.95	£9.45	£10.29	T0225
M10 x 1.5	M10 x 1.5 HSS Tap with TiN Coating	£10.19	£11.32	£11.84	T0230
M12 x 1.75	M12 x 1.75 HSS Tap with TiN Coating	£11.19	£12.22	£12.82	T0235

Use following stock code suffixes when ordering:

Spiral Point: -SP

Spiral Flute: -SF

Fluteless: -FL

HSS LEFT HAND METRIC TAPS ISO 529

SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE	SPIRAL POINT	SPIRAL FLUTE	FLUTE-LESS	STOCK CODE
M2 x 0.4	M2 x 0.4 Left Hand HSS Tap	£12.77	-	-	-	T1015-LH
M2.5 x 0.45	M2.5 x 0.45 Left Hand HSS Tap	£12.64	-	-	-	T1040-LH
M3 x 0.5	M3 x 0.5 Left Hand HSS Tap	£8.05	-	-	-	T1055-LH
M3.5 x 0.6	M3.5 x 0.6 Left Hand HSS Tap	£8.91	-	-	-	T1075-LH
M4 x 0.7	M4 x 0.7 Left Hand HSS Tap	£6.81	£10.57	£13.09	-	T1085-LH
M4.5 x 0.75	M4.5 x 0.75 Left Hand HSS Tap	£13.88	-	-	-	T1100-LH
M5 x 0.8	M5 x 0.8 Left Hand HSS Tap	£6.83	£10.57	£13.09	-	T1115-LH
M6 x 1	M6 x 1 Left Hand HSS Tap	£6.83	£10.57	£13.09	-	T1140-LH
M7 x 1	M7 x 1 Left Hand HSS Tap	£11.51	-	-	£90.65	T1160-LH
M8 x 0.5	M8 x 0.5 Left Hand HSS Tap	£21.52	-	-	-	T1175-LH
M8 x 0.75	M8 x 0.75 Left Hand HSS Tap	£15.04	-	-	-	T1180-LH
M8 x 1	M8 x 1 Left Hand HSS Tap	£15.04	-	-	-	T1185-LH
M8 x 1.25	M8 x 1.25 Left Hand HSS Tap	£8.08	£13.63	£16.11	-	T1190-LH
M9 x 1	M9 x 1 Left Hand HSS Tap	£15.85	-	-	-	T1210-LH
M9 x 1.25	M9 x 1.25 Left Hand HSS Tap	£15.07	-	-	-	T1215-LH
M10 x 0.75	M10 x 0.75 Left Hand HSS Tap	£21.78	-	-	-	T1230-LH
M10 x 1	M10 x 1 Left Hand HSS Tap	£15.04	£23.96	-	-	T1240-LH
M10 x 1.25	M10 x 1.25 Left Hand HSS Tap	£15.04	-	£28.31	-	T1245-LH
M10 x 1.5	M10 x 1.5 Left Hand HSS Tap	£11.89	£16.32	£20.54	£96.70	T1250-LH
M11 x 1.5	M11 x 1.5 Left Hand HSS Tap	£26.55	-	-	-	T1275-LH
M12 x 1	M12 x 1 Left Hand HSS Tap	£22.47	-	-	-	T1295-LH
M12 x 1.25	M12 x 1.25 Left Hand HSS Tap	£22.47	-	-	£111.53	T1300-LH
M12 x 1.5	M12 x 1.5 Left Hand HSS Tap	£20.54	-	-	-	T1305-LH
M12 x 1.75	M12 x 1.75 Left Hand HSS Tap	£16.72	£24.17	£26.14	-	T1310-LH
M13 x 1	M13 x 1 Left Hand HSS Tap	£45.05	-	-	-	T1320-LH
M14 x 1	M14 x 1 Left Hand HSS Tap	£48.41	-	-	-	T1350-LH
M14 x 1.25	M14 x 1.25 Left Hand HSS Tap	£23.13	£30.56	-	-	T1355-LH
M14 x 1.5	M14 x 1.5 Left Hand HSS Tap	£19.99	-	-	-	T1360-LH
M14 x 2	M14 x 2 Left Hand HSS Tap	£19.99	-	-	-	T1365-LH
M15 x 2	M15 x 2 Left Hand HSS Tap	£87.68	-	-	-	SPT1385-LH
M16 x 1	M16 x 1 Left Hand HSS Tap	£33.94	-	-	-	T1390-LH
M16 x 1.5	M16 x 1.5 Left Hand HSS Tap	£24.52	-	£47.28	-	T1400-LH
M16 x 2	M16 x 2 Left Hand HSS Tap	£26.54	-	£32.26	-	T1410-LH
M17 x 1	M17 x 1 Left Hand HSS Tap	£39.82	-	-	£131.98	T1415-LH
M17 x 2	M17 x 2 Left Hand HSS Tap	£97.55	-	-	-	SPT1425-LH
M18 x 1	M18 x 1 Left Hand HSS Tap	£38.94	-	-	-	T1430-LH
M18 x 1.5	M18 x 1.5 Left Hand HSS Tap	£32.87	-	£49.39	-	T1440-LH
M18 x 2	M18 x 2 Left Hand HSS Tap	£40.35	-	-	-	T1445-LH
M18 x 2.5	M18 x 2.5 Left Hand HSS Tap	£32.87	-	-	-	T1450-LH
M20 x 1	M20 x 1 Left Hand HSS Tap	£44.88	-	-	-	T1465-LH
M20 x 1.5	M20 x 1.5 Left Hand HSS Tap	£37.55	-	£53.86	£167.57	T1475-LH
M20 x 2	M20 x 2 Left Hand HSS Tap	£52.16	-	-	-	T1480-LH
M20 x 2.5	M20 x 2.5 Left Hand HSS Tap	£43.49	£49.23	£47.67	-	T1485-LH
M22 x 1	M22 x 1 Left Hand HSS Tap	£55.37	-	-	-	T1505-LH
M22 x 1.5	M22 x 1.5 Left Hand HSS Tap	£51.16	-	-	-	T1515-LH

Use following stock code suffixes when ordering:

Straight Flute (Taper): -1

Straight Flute (Second): -2

Straight Flute (Plug/Bottom): -3

Spiral Point: -SP

Spiral Flute: -SF

Fluteless: -FL

HSS LEFT HAND METRIC TAPS ISO 529

SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE	SPIRAL POINT	SPIRAL FLUTE	FLUTE-LESS	STOCK CODE
M22 x 2	M22 x 2 Left Hand HSS Tap	£55.37	-	-	-	T1525-LH
M22 x 2.5	M22 x 2.5 Left Hand HSS Tap	£43.49	-	-	-	T1530-LH
M24 x 1	M24 x 1 Left Hand HSS Tap	£60.87	-	-	-	T1545-LH
M24 x 1.5	M24 x 1.5 Left Hand HSS Tap	£57.77	-	-	-	T1555-LH
M24 x 2	M24 x 2 Left Hand HSS Tap	£66.67	-	-	-	T1560-LH
M24 x 3	M24 x 3 Left Hand HSS Tap	£56.91	-	£61.64	-	T1565-LH
M25 x 1.5	M25 x 1.5 Left Hand HSS Tap	£47.66	-	-	-	T1575-LH
M26 x 1	M26 x 1 Left Hand HSS Tap	£67.50	-	-	-	T1585-LH
M26 x 1.5	M26 x 1.5 Left Hand HSS Tap	£67.50	-	-	-	T1590-LH
M27 x 1.5	M27 x 1.5 Left Hand HSS Tap	£75.64	-	-	-	T1605-LH
M27 x 3	M27 x 3 Left Hand HSS Tap	£58.26	-	-	-	T1615-LH
M30 x 1	M30 x 1 Left Hand HSS Tap	£93.80	-	-	-	T1645-LH
M30 x 1.5	M30 x 1.5 Left Hand HSS Tap	£100.00	-	-	-	T1650-LH
M30 x 2	M30 x 2 Left Hand HSS Tap	£100.00	-	-	-	T1655-LH
M30 x 3.5	M30 x 3.5 Left Hand HSS Tap	£62.74	-	-	-	T1665-LH
M32 x 1.5	M32 x 1.5 Left Hand HSS Tap	£97.96	-	-	-	T1685-LH
M33 x 3.5	M33 x 3.5 Left Hand HSS Tap	£75.19	-	-	-	T1715-LH
M35 x 1.5	M35 x 1.5 Left Hand HSS Tap	£105.63	-	-	-	T1740-LH
M36 x 1.5	M36 x 1.5 Left Hand HSS Tap	£105.63	-	-	-	T1755-LH
M36 x 4	M36 x 4 Left Hand HSS Tap	£74.60	-	-	-	T1770-LH
M42 x 1.5	M42 x 1.5 Left Hand HSS Tap	£145.83	-	-	-	T1870-LH

Use following stock code suffixes when ordering:

Straight Flute (Taper): -1

Straight Flute (Second): -2

Straight Flute (Plug/Bottom): -3

Spiral Point: -SP

Spiral Flute: -SF

Fluteless: -FL

HSS TRAPEZOIDAL TAPS

THREAD (TR)	DESCRIPTION	RH SHORT	RH LONG	LH SHORT	LH LONG	STOCK CODE
M8 x 1.5	M8 x 1.5 HSS Trapezoidal Tap	£102.11	£143.88	-	-	T8005
M10 x 2	M10 x 2 HSS Trapezoidal Tap	£106.75	£150.85	£127.64	£179.86	T8010
M12 x 3	M12 x 3 HSS Trapezoidal Tap	£113.72	£160.13	£136.34	£191.46	T8015
M14 x 3	M14 x 3 HSS Trapezoidal Tap	£127.64	£178.70	-	£212.80	T8020
M16 x 4	M16 x 4 HSS Trapezoidal Tap	£132.28	£185.66	£159.55	£223.37	T8025
M18 x 4	M18 x 4 HSS Trapezoidal Tap	£167.09	£234.40	-	-	T8030
M20 x 4	M20 x 4 HSS Trapezoidal Tap	£201.91	£285.45	£243.68	£336.51	T8035
M22 x 4	M22 x 4 HSS Trapezoidal Tap	£215.83	£301.70	-	-	T8040
M22 x 5	M22 x 5 HSS Trapezoidal Tap	-	£260.89	-	-	T8041
M24 x 5	M24 x 5 HSS Trapezoidal Tap	£227.43	£320.26	-	£382.92	T8045
M26 x 5	M26 x 5 HSS Trapezoidal Tap	-	£340.16	-	-	T8050

HSS METRIC OVERSIZE TAPS

For tapping prior to coating e.g. for galvanising holes should generally be tapped 0.015" (approx 0.4mm) oversize

SIZE / PITCH	PLUS (INCHES)	DESCRIPTION	STRAIGHT FLUTE	SPIRAL POINT	SPIRAL FLUTE	STOCK CODE
M2.5 x 0.45	0.001	M2.5 x 0.45 HSS Oversize Tap	£20.57	-	-	T0710
M3 x 0.5	0.001	M3 x 0.5 HSS Oversize Tap	£20.57	-	-	T0715
M3 x 0.5	0.002	M3 x 0.5 HSS Oversize Tap	£20.57	£22.04	£25.71	T0715
M3 x 0.5	0.005	M3 x 0.5 HSS Oversize Tap	£20.57	£22.04	£25.71	T0715
M4 x 0.7	0.001	M4 x 0.7 HSS Oversize Tap	£20.57	-	£25.71	T0720
M4 x 0.7	0.002	M4 x 0.7 HSS Oversize Tap	£20.57	£22.04	£25.71	T0720
M4 x 0.7	0.005	M4 x 0.7 HSS Oversize Tap	£20.57	£22.04	£25.71	T0720
M5 x 0.8	0.001	M5 x 0.8 HSS Oversize Tap	£20.57	£22.04	£25.71	T0725
M5 x 0.8	0.002	M5 x 0.8 HSS Oversize Tap	£20.57	£22.04	£25.71	T0725
M5 x 0.8	0.005	M5 x 0.8 HSS Oversize Tap	£20.57	£22.04	£25.71	T0725
M6 x 1	0.001	M6 x 1 HSS Oversize Tap	£20.57	£22.04	£25.71	T0730
M6 x 1	0.002	M6 x 1 HSS Oversize Tap	£20.57	£22.04	£25.71	T0730
M6 x 1	0.005	M6 x 1 HSS Oversize Tap	£20.57	£22.04	£25.71	T0730
M6 x 1	0.015	M6 x 1 HSS Oversize Tap	£20.57	£22.04	£25.71	T0730
M8 x 1.25	0.002	M8 x 1.25 HSS Oversize Tap	£23.51	£25.71	£28.65	T0735
M8 x 1.25	0.010	M8 x 1.25 HSS Oversize Tap	£23.51	£25.71	£28.65	T0735
M8 x 1.25	0.015	M8 x 1.25 HSS Oversize Tap	£23.51	£25.71	£28.65	T0735
M10 x 1.5	0.002	M10 x 1.5 HSS Oversize Tap	£26.45	£29.02	-	T0740
M10 x 1.5	0.010	M10 x 1.5 HSS Oversize Tap	£26.45	-	-	T0740
M10 x 1.5	0.015	M10 x 1.5 HSS Oversize Tap	£26.45	£29.01	£31.74	T0740
M12 x 1.75	0.005	M12 x 1.75 HSS Oversize Tap	£28.65	-	-	T0745
M12 x 1.75	0.015	M12 x 1.75 HSS Oversize Tap	£28.65	£31.25	£34.53	T0745
M14 x 1.5	0.004	M14 x 1.5 HSS Oversize Tap	-	£34.01	-	T0750
M14 x 2	0.015	M14 x 2 HSS Oversize Tap	£29.02	-	-	T0755
M16 x 2	0.015	M16 x 2 HSS Oversize Tap	£39.32	£42.77	£47.19	T0760
M20 x 2.5	0.015	M20 x 2.5 HSS Oversize Tap	£54.25	£65.08	£71.03	T0765
M24 x 3	0.015	M24 x 3 HSS Oversize Tap	£72.90	-	-	T0770
M27 x 3	0.015	M27 x 3 HSS Oversize Tap	£101.16	-	-	T0775
M30 x 3.5	0.015	M30 x 3.5 HSS Oversize Tap	£144.67	-	-	T0780
M36 x 4	0.015	M36 x 4 HSS Oversize Tap	£193.15	-	-	T0785

HSS METRIC COMBINATION DRILL TAP

SIZE / PITCH	DESCRIPTION	SPIRAL FLUTE	STOCK CODE
M3 x 0.5	M3 x 0.5 Combination Drill Tap	£8.81	T1055-DT
M4 x 0.7	M4 x 0.7 Combination Drill Tap	£8.81	T1085-DT
M5 x 0.8	M5 x 0.8 Combination Drill Tap	£8.81	T1115-DT
M6 x 1	M6 x 1 Combination Drill Tap	£8.81	T1140-DT
M8 x 1.25	M8 x 1.25 Combination Drill Tap	£10.31	T1190-DT
M10 x 1.5	M10 x 1.5 Combination Drill Tap	£11.67	T1250-DT
M12 x 1.75	M12 x 1.75 Combination Drill Tap	£14.73	T1310-DT

Use following stock code suffixes when ordering HSS Metric Oversize Taps:

Straight Flute (Taper): -1

Straight Flute (Second): -2

Straight Flute (Plug/Bottom): -3

Spiral Point: -SP

Spiral Flute: -SF

HSS UNC TAPS ISO 529

THREAD (UNC)	DESCRIPTION	STRAIGHT FLUTE	SET (THREE)	LEFT HAND	SPIRAL POINT	SPIRAL FLUTE	FLUTE- LESS	STOCK CODE
UNC Nr. 1 x 64	UNC 1 x 64 HSS Tap	£14.66	£43.97	-	-	-	-	T2005
UNC Nr. 2 x 56	UNC 2 x 56 HSS Tap	£12.47	£37.40	-	£16.95	£25.76	£35.51	T2010
UNC Nr. 3 x 48	UNC 3 x 48 HSS Tap	£11.33	£34.00	-	£15.41	£23.42	-	T2015
UNC Nr. 4 x 40	UNC 4 x 40 HSS Tap	£5.27	£15.82	-	£10.67	£10.97	£22.21	T2020
UNC Nr. 5 x 40	UNC 5 x 40 HSS Tap	£6.28	£18.84	-	£10.17	£13.98	£22.21	T2025
UNC Nr. 6 x 32	UNC 6 x 32 HSS Tap	£3.16	£9.49	-	£5.47	£6.99	£13.86	T2030
UNC Nr. 8 x 32	UNC 8 x 32 HSS Tap	£3.16	£9.49	-	£5.47	£6.99	£13.86	T2035
UNC Nr. 10 x 24	UNC 10 x 24 HSS Tap	£3.16	£9.49	-	£5.47	£6.99	£13.86	T2040
UNC Nr. 12 x 24	UNC 12 x 24 HSS Tap	£4.41	£13.22	-	£6.06	£9.23	-	T2045
UNC 1/4 x 20	UNC 1/4 x 20 HSS Tap	£2.91	£8.73	£9.09	£4.22	£5.32	£11.10	T2050
UNC 5/16 x 18	UNC 5/16 x 18 HSS Tap	£3.27	£9.81	£9.70	£5.25	£5.95	£14.74	T2055
UNC 3/8 x 16	UNC 3/16 x 16 HSS Tap	£4.15	£12.46	£12.25	£6.01	£7.59	£21.78	T2060
UNC 7/16 x 14	UNC 7/16 x 14 HSS Tap	£6.44	£19.32	£19.99	£11.10	£14.12	-	T2065
UNC 1/2 x 13	UNC 1/2 x 13 HSS Tap	£5.91	£17.73	£19.99	£11.10	£10.74	-	T2070
UNC 9/16 x 12	UNC 9/16 x 12 HSS Tap	£10.41	£31.24	£25.17	£11.89	£15.90	-	T2075
UNC 5/8 x 11	UNC 5/8 x 11 HSS Tap	£8.65	£25.95	£29.41	£15.07	£17.87	-	T2080
UNC 3/4 x 10	UNC 3/4 x 10 HSS Tap	£13.64	£40.94	£42.41	£24.21	£28.72	-	T2085
UNC 7/8 x 9	UNC 7/8 x 9 HSS Tap	£24.04	£72.13	£57.20	£33.42	£40.42	-	T2090
UNC 1" x 8	UNC 1" x 8 HSS Tap	£29.30	£87.89	£73.44	£41.24	£52.46	-	T2095
UNC 1.1/8 x 7	UNC 1.1/8 x 7 HSS Tap	£48.50	£145.51	£84.68	£63.01	£82.69	-	T2100
UNC 1.1/4 x 7	UNC 1.1/4 x 7 HSS Tap	£65.20	£195.61	£122.09	-	£103.67	-	T2105
UNC 1.3/8 x 6	UNC 1.3/8 x 6 HSS Tap	£75.98	£227.94	-	-	-	-	T2110
UNC 1.1/2 x 6	UNC 1.1/2 x 6 HSS Tap	£93.20	£279.59	-	-	£139.29	-	T2115
UNC 1.3/4 x 5	UNC 1.3/4 x 5 HSS Tap	£132.28	£396.83	-	-	-	-	T2120
UNC 2" x 4.5	UNC 2" x 4.5 HSS Tap	£157.54	£472.63	-	-	-	-	T2125

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1

Second: -2

Plug/Bottom: -3

Set: -S

Left-Handed: -LH

Spiral Point: -SP

Spiral Flute: -SF

Fluteless: -FL

HSS UNF TAPS ISO 529

THREAD (UNF)	DESCRIPTION	STRAIGHT FLUTE	SET (THREE)	LEFT HAND	SPIRAL POINT	SPIRAL FLUTE	FLUTE- LESS	STOCK CODE
UNF Nr. 0 x 80	UNF 0 x 80 HSS Tap	£27.39	£82.17	-	£34.51	-	-	T2200
UNF Nr. 1 x 72	UNF 1 x 72 HSS Tap	£13.32	£39.97	-	-	-	-	T2205
UNF Nr. 2 x 64	UNF 2 x 64 HSS Tap	£11.33	£34.00	-	£11.24	£13.37	£31.65	T2210
UNF Nr. 3 x 56	UNF 3 x 56 HSS Tap	£11.33	£34.00	-	-	-	-	T2215
UNF Nr. 4 x 48	UNF 4 x 48 HSS Tap	£5.80	£17.41	-	£11.73	£14.71	£33.71	T2220
UNF Nr. 5 x 44	UNF 5 x 44 HSS Tap	£6.91	£20.73	-	£11.73	£14.71	-	T2225
UNF Nr. 6 x 40	UNF 6 x 40 HSS Tap	£3.48	£10.44	-	£6.98	£9.37	-	T2230
UNF Nr. 8 x 36	UNF 8 x 36 HSS Tap	£3.48	£10.44	-	£6.98	£9.05	£16.28	T2235
UNF Nr. 10 x 32	UNF 10 x 32 HSS Tap	£3.48	£10.44	£12.43	£6.98	£9.05	£17.91	T2240
UNF Nr. 12 x 28	UNF 12 x 28 HSS Tap	£4.85	£14.54	-	£7.98	£11.16	-	T2245
UNF 1/4 x 28	UNF 1/4 x 28 HSS Tap	£3.20	£9.61	£10.41	£5.08	£6.26	£16.43	T2250
UNF 5/16 x 24	UNF 5/16 x 24 HSS Tap	£3.60	£10.79	£12.97	£7.63	£6.99	£16.94	T2255
UNF 3/8 x 24	UNF 3/8 x 24 HSS Tap	£4.57	£13.71	£16.86	£8.85	£8.96	£20.61	T2260
UNF 7/16 x 20	UNF 7/16 x 20 HSS Tap	£7.08	£21.26	£26.23	£11.90	£16.13	£24.68	T2265
UNF 1/2 x 20	UNF 1/2 x 20 HSS Tap	£6.50	£19.50	£23.40	£11.90	£11.90	-	T2270
UNF 9/16 x 18	UNF 9/16 x 18 HSS Tap	£10.41	£31.24	£29.54	£13.82	£18.29	-	T2275
UNF 5/8 x 18	UNF 5/8 x 18 HSS Tap	£8.65	£25.95	£34.65	£20.05	£22.57	-	T2280
UNF 3/4 x 16	UNF 3/4 x 16 HSS Tap	£13.64	£40.94	£50.74	£28.21	£33.73	-	T2285
UNF 7/8 x 14	UNF 7/8 x 14 HSS Tap	£24.04	£72.13	£70.27	£37.17	£44.81	-	T2290
UNF 1" x 12	UNF 1" x 12 HSS Tap	£31.35	£94.04	£80.44	£52.71	£58.62	-	T2295
UNF 1.1/8 x 12	UNF 1.1/8 x 12 HSS Tap	£51.90	£155.69	-	£71.31	£88.54	-	T2300
UNF 1.1/4 x 12	UNF 1.1/4 x 12 HSS Tap	£69.77	£209.30	-	£72.06	£91.25	-	T2305
UNF 1.3/8 x 12	UNF 1.3/8 x 12 HSS Tap	£81.30	£243.90	-	£87.86	£114.61	-	T2310
UNF 1.1/2 x 12	UNF 1.1/2 HSS Tap	£99.72	£299.17	-	£93.81	£117.33	-	T2315

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1

Second: -2

Plug/Bottom: -3

Set: -S

Left-Handed: -LH

Spiral Point: -SP

Spiral Flute: -SF

Fluteless: -FL

HSS UNEF TAPS ISO 529

THREAD (UNEF)	DESCRIPTION	STRAIGHT FLUTE	SET (THREE)	SPIRAL POINT	SPIRAL FLUTE	STOCK CODE
UNEF 1/4 x 32	UNEF 1/4 x 32 HSS Tap	£4.54	£13.62	£6.08	£9.89	T2810
UNEF 5/16 x 32	UNEF 5/16 x 32 HSS Tap	£5.32	£15.95	£7.17	£8.96	T2815
UNEF 3/8 x 32	UNEF 3/8 x 32 HSS Tap	£6.41	£19.23	£9.08	£11.36	T2820
UNEF 7/16 x 28	UNEF 7/16 x 28 HSS Tap	£10.03	£30.10	-	-	T2825
UNEF 1/2 x 28	UNEF 1/2 x 28 HSS Tap	£10.03	£30.10	-	-	T2830
UNEF 9/16 x 24	UNEF 9/16 x 24 HSS Tap	£13.28	£39.85	-	-	T2835
UNEF 5/8 x 24	UNEF 5/8 x 24 HSS Tap	£15.29	£45.88	-	-	T2840
UNEF 11/16 x 24	UNEF 11/16 x 24 HSS Tap	£26.37	£79.10	-	-	T2845
UNEF 3/4 x 20	UNEF 3/4 x 20 HSS Tap	£22.27	£66.80	-	-	T2850
UNEF 13/16 x 20	UNEF 13/16 x 20 HSS Tap	£32.06	£96.18	-	-	T2855
UNEF 7/8 x 20	UNEF 7/8 x 20 HSS Tap	£31.88	£95.64	-	£37.75	T2860
UNEF 15/16 x 20	UNEF 15/16 x 20 HSS Tap	£36.57	£109.70	-	-	T2865
UNEF 1" x 20	UNEF 1" x 20 HSS Tap	£39.72	£119.17	-	-	T2870
UNEF 1.1/16 x 18	UNEF 1.1/16 x 18 HSS Tap	£49.32	£147.95	-	-	T2875
UNEF 1.1/8 x 18	UNEF 1.1/8 x 18 HSS Tap	£52.16	£156.49	-	-	T2880
UNEF 1.3/16 x 18	UNEF 1.3/16 x 18 HSS Tap	£54.83	£164.49	-	-	T2885
UNEF 1.1/4 x 18	UNEF 1.1/4 x 18 HSS Tap	£63.82	£191.46	-	-	T2890
UNEF 1.5/16 x 18	UNEF 1.5/16 x 18 HSS Tap	£74.35	£223.04	-	-	T2895
UNEF 1.3/8 x 18	UNEF 1.3/8 x 18 HSS Tap	£76.75	£230.26	-	-	T2900
UNEF 1.7/16 x 18	UNEF 1.7/16 x 18 HSS Tap	£78.32	£234.98	-	-	T2905
UNEF 1.1/2 x 18	UNEF 1.1/2 x 18 HSS Tap	£78.32	£234.98	-	-	T2910
UNEF 1.9/16 x 18	UNEF 1.9/16 x 18 HSS Tap	£92.56	£277.67	-	-	T2915
UNEF 1.5/8 x 18	UNEF 1.5/8 x 18 HSS Tap	£104.79	£314.38	-	-	T2920

HSS UNJF TAPS ISO 529

THREAD (UNJF)	DESCRIPTION	STRAIGHT FLUTE	SET (THREE)	SPIRAL POINT	SPIRAL FLUTE	STOCK CODE
UNJF 4 x 48	UNJF 4 x 48 HSS Tap	£46.35	£139.06	£51.03	£57.99	T2326
UNJF 6 x 4	UNJF 6 x 4 HSS Tap	£43.92	£131.77	£48.31	£54.90	T2328
UNJF 8 x 36	UNJF 8 x 36 HSS Tap	£43.92	£131.77	£48.31	£54.90	T2330
UNJF 10 x 32	UNJF 10 x 32 HSS Tap	£43.92	£131.77	£48.31	£54.90	T2332
UNJF 12 x 28	UNJF 12 x 28 HSS Tap	£45.25	£135.75	£49.77	£56.56	T2334
UNJF 1/4 x 28	UNJF 1/4 x 28 HSS Tap	£39.49	£118.45	£45.41	£51.17	T2336
UNJF 5/16 x 24	UNJF 5/16 x 24 HSS Tap	£39.49	£118.45	£45.41	£51.17	T2337
UNJF 3/8 x 24	UNJF 3/8 x 24 HSS Tap	£39.49	£118.45	£45.41	£51.17	T2338
UNJF 7/16 x 20	UNJF 7/16 x 20 HSS Tap	£42.73	£128.19	£49.14	£55.55	T2339
UNJF 1/2 x 20	UNJF 1/2 x 20 HSS Tap	£42.73	£128.19	£49.14	£55.55	T2340
UNJF 9/16 x 18	UNJF 9/16 x 18 HSS Tap	£48.77	£146.31	£55.81	£63.40	T2341
UNJF 5/8 x 18	UNJF 5/8 x 18 HSS Tap	£50.63	£151.89	£58.19	£65.81	T2342
UNJF 3/4 x 16	UNJF 3/4 x 16 HSS Tap	£59.46	£178.37	£68.37	£77.29	T2343
UNJF 7/8 x 14	UNJF 7/8 x 14 HSS Tap	£72.00	£215.98	£82.79	£93.59	T2344
UNJF 1" x 12	UNJF 1" x 12 HSS Tap	£78.50	£235.49	£90.27	£102.04	T2345

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1

Second: -2

Plug/Bottom: -3

Set: -S

Spiral Point: -SP

Spiral Flute: -SF

HSS UNS TAPS ISO 529

THREAD (UNS)	DESCRIPTION	STRAIGHT FLUTE	SET (THREE)	SPIRAL POINT	SPIRAL FLUTE	STOCK CODE
UNS 1/4 x 40	UNS 1/4 x 40 HSS Tap	£59.78	£179.33	-	£77.71	SPT2400
UNS 5/16 x 40	UNS 5/16 x 40 HSS Tap	£62.43	£187.30	-	-	SPT2401
UNS 1/4 x 36	UNS 1/4 x 36 HSS Tap	£59.78	£179.33	£72.77	£77.71	SPT2405
UNS 0.210 x 36	UNS 0.210 x 36 HSS Tap	£59.78	£179.33	-	£77.71	SPT2410
UNS 0.307 x 32	UNS 0.307 x 32 HSS Tap	£59.78	£179.33	-	-	SPT2420
UNS 15/32 x 32	UNS 15/32 x 32 HSS Tap	£66.41	£199.24	-	-	SPT2429
UNS 1/2 x 32	UNS 1/2 x 32 HSS Tap	£66.41	£199.24	-	-	SPT2431
UNS 1" x 32	UNS 1" x 32 HSS Tap	£134.84	£404.52	-	-	SPT2434
UNS 7/16 x 27	UNS 7/16 x 27 HSS Tap	£66.41	£199.24	-	-	SPT2445
UNS 1/2 x 27	UNS 1/2 x 27 HSS Tap	£66.41	£199.24	-	-	SPT2446
UNS 5/8 x 27	UNS 5/8 x 27 HSS Tap	£81.29	£243.87	-	-	SPT2448
UNS 1/4 x 24	UNS 1/4 x 24 HSS Tap	£59.78	£179.33	-	-	SPT2450
UNS 7/16 x 24	UNS 7/16 x 24 HSS Tap	£66.41	£199.24	-	-	SPT2455
UNS 1/2 x 24	UNS 1/2 x 24 HSS Tap	£66.41	£199.24	-	-	SPT2460
UNS 3/8 x 20	UNS 3/8 x 20 HSS Tap	£63.76	£191.27	-	-	SPT2480
UNS 9/16 x 20	UNS 9/16 x 20 HSS Tap	£73.06	£219.18	-	-	SPT2485
UNS 5/8 x 20	UNS 5/8 x 20 HSS Tap	£81.29	£243.87	-	-	SPT2490
UNS 11/16 x 20	UNS 11/16 x 20 HSS Tap	£83.69	£251.06	-	-	SPT2495
UNS 1.3/16 x 20	UNS 1.3/16 x 20 HSS Tap	£138.14	£414.41	-	-	SPT2522
UNS 1.3/4 x 20	UNS 1.3/4 x 20 HSS Tap	£239.09	£717.26	-	-	SPT2532
UNS 9/16 x 16	UNS 9/16 x 16 HSS Tap	£75.98	£227.93	-	-	SPT2580
UNS 11/16 x 16	UNS 11/16 x 16 HSS Tap	£20.20	£60.61	-	£26.26	T2585
UNS 13/16 x 16	UNS 13/16 x 16 HSS Tap	£26.31	£78.93	-	£39.52	T2590
UNS 7/8 x 16	UNS 7/8 x 16 HSS Tap	£104.43	£313.30	-	-	SPT2591
UNS 1" x 16	UNS 1" x 16 HSS Tap	£38.77	£116.30	-	-	T2595
UNS 1.3/8 x 16	UNS 1.3/8 x 16 HSS Tap	£56.65	£169.95	-	-	T2598
UNS 1.7/16 x 16	UNS 1.7/16 x 16 HSS Tap	£198.92	£596.77	-	-	SPT2599
UNS 1.1/2 x 16	UNS 1.1/2 x 16 HSS Tap	£66.46	£199.38	-	-	T2600
UNS 1.5/8 x 16	UNS 1.5/8 x 16 HSS Tap	£80.30	£240.91	-	-	T2605
UNS 1.3/4 x 16	UNS 1.3/4 x 16 HSS Tap	£108.55	£325.63	-	-	T2610
UNS 2" x 16	UNS 2" x 16 HSS Tap	£132.91	£398.74	-	-	T2615
UNS 1" x 14	UNS 1" x 14 HSS Tap	£32.41	£97.23	£40.51	£41.97	T2620
UNS 1.1/16 x 12	UNS 1.1/16 x 12 HSS Tap	£51.53	£154.60	-	-	T2625
UNS 1.3/16 x 12	UNS 1.3/16 x 12 HSS Tap	£68.70	£206.10	-	-	T2630
UNS 1.5/16 x 12	UNS 1.5/16 x 12 HSS Tap	£77.70	£233.09	-	-	T2635
UNS 1.7/16 x 12	UNS 1.7/16 x 12 HSS Tap	£81.85	£245.55	-	-	T2636
UNS 1.5/8 x 12	UNS 1.5/8 x 12 HSS Tap	£108.51	£325.54	-	-	T2639
UNS 1.11/16 x 12	UNS 1.11/16 x 12 HSS Tap	£248.65	£745.95	-	-	SPT2640
UNS 1.3/4 x 12	UNS 1.3/4 x 12 HSS Tap	£133.85	£401.54	-	-	T2645
UNS 1.7/8 x 12	UNS 1.7/8 x 12 HSS Tap	£143.63	£430.90	-	-	T2648
UNS 2" x 12	UNS 2" x 12 HSS Tap	£147.49	£442.48	-	-	T2650
UNS 11/16 x 11	UNS 11/16 x 11 HSS Tap	£83.69	£251.06	-	-	SPT2655
UNS 1.1/16 x 10	UNS 1.1/16 x 10 HSS Tap	£129.11	£387.32	-	-	SPT2656
UNS 1.5/16 x 10	UNS 1.5/16 x 10 HSS Tap	£132.71	£398.13	-	-	SPT2658

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1

Second: -2

Plug/Bottom: -3

Set: -S

Spiral Point: -SP

Spiral Flute: -SF

HSS UNS TAPS ISO 529

THREAD (UNS)	DESCRIPTION	STRAIGHT FLUTE	SET (THREE)	SPIRAL POINT	SPIRAL FLUTE	STOCK CODE
UNS 1.1/8 x 8	UNS 1.1/8 x 8 HSS Tap	£44.79	£134.36	£53.37	£71.59	T2660
UNS 1.1/4 x 8	UNS 1.1/4 x 8 HSS Tap	£61.29	£183.86	£67.90	£71.69	T2665
UNS 1.3/8 x 8	UNS 1.3/8 x 8 HSS Tap	£72.40	£217.20	£76.21	£90.33	T2670
UNS 1.1/2 x 8	UNS 1.1/2 x 8 HSS Tap	£79.48	£238.44	£90.54	£115.90	T2675
UNS 1.5/8 x 8	1.5/8 x 8 HSS Tap	£113.57	£340.73	£91.25	£165.82	T2680
UNS 1.3/4 x 8	UNS 1.3/4 x 8 HSS Tap	£136.34	£409.02	£166.52	£188.38	T2685
UNS 1.7/8 x 8	UNS 1.7/8 x 8 HSS Tap	£147.87	£443.60	£162.66	£177.44	T2690
UNS 2" x 8	UNS 2" x 8 HSS Tap	£149.70	£449.10	£164.65	£179.65	T2693
UNS 2.1/8 x 8	UNS 2.1/8 x 8 HSS Tap	£160.38	£481.13	-	-	T2696
UNS 2.1/4 x 8	UNS 2.1/4 x 8 HSS Tap	£173.14	£519.42	-	-	T2700
UNS 2.3/8 x 8	UNS 2.3/8 x 8 HSS Tap	£173.63	£520.89	-	-	T2702
UNS 2.1/2 x 8	UNS 2.1/2 x 8 HSS Tap	£188.21	£564.62	-	-	T2705
UNS 2.5/8 x 8	UNS 2.5/8 x 8 HSS Tap	£246.88	£740.65	-	-	T2707
UNS 2.3/4 x 8	UNS 2.3/4 x 8 HSS Tap	£282.21	£846.63	-	-	T2710
UNS 2.7/8 x 8	UNS 2.7/8 x 8 HSS Tap	£313.07	£939.22	-	-	T2711
UNS 3" x 8	UNS 3" x 8 HSS Tap	£338.49	£1,015.47	-	-	T2715
UNS 3.1/4 x 8	UNS 3.1/4 x 8 HSS Tap	£391.14	£1,173.41	-	-	T2717
UNS 3.1/2 x 8	UNS 3.1/2 x 8 HSS Tap	£400.42	£1,201.25	-	-	T2719

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1

Second: -2

Plug/Bottom: -3

Set: -S

Spiral Point: -SP

Spiral Flute: -SF

HSS BRITISH ASSOCIATION (BA) TAPS

NUMBER (BA)	DESCRIPTION	STRAIGHT FLUTE	SET (THREE)	LEFT HAND	SPIRAL POINT	SPIRAL FLUTE	FLUTE- LESS	STOCK CODE
BA 14	BA No. 14 HSS Tap	£27.30	£81.90	-	-	-	-	T3503
BA 12	BA No. 12 HSS Tap	£20.89	£62.69	-	£36.79	£30.83	-	T3505
BA 11	BA No. 11 HSS Tap	£57.38	£172.15	-	-	-	-	SPT3508
BA 10	BA No. 10 HSS Tap	£14.66	£43.97	-	£16.28	£20.64	-	T3510
BA 9	BA No. 9 HSS Tap	£17.41	£52.23	-	£18.71	£20.64	-	T3515
BA 8	BA No. 8 HSS Tap	£6.21	£18.63	-	£6.69	£10.09	£21.03	T3520
BA 7	BA No. 7 HSS Tap	£9.30	£27.89	-	£10.15	£14.71	-	T3525
BA 6	BA No. 6 HSS Tap	£3.47	£10.42	£8.41	£6.19	£6.53	£13.17	T3530
BA 5	BA No. 5 HSS Tap	£4.98	£14.94	£9.49	£6.19	£10.09	£18.22	T3535
BA 4	BA No. 4 HSS Tap	£2.99	£8.96	£8.41	£4.39	£6.05	£13.17	T3540
BA 3	BA No. 3 HSS Tap	£6.70	£20.09	-	£7.87	£9.59	-	T3545
BA 2	BA No. 2 HSS Tap	£2.99	£8.96	£8.41	£4.39	£5.68	£13.17	T3550
BA 1	BA No. 1 HSS Tap	£6.70	£20.09	-	£7.09	£8.23	-	T3555
BA 0	BA No. 0 HSS Tap	£4.29	£12.86	£9.05	£5.05	£6.53	-	T3560

HSS BSW TAPS

THREAD (BSW)	DESCRIPTION	STRAIGHT FLUTE	SET (THREE)	LEFT HAND	SPIRAL POINT	SPIRAL FLUTE	FLUTE- LESS	STOCK CODE
BSW 1/16 x 60	BSW 1/16 x 60 HSS Tap	£32.10	£96.31	-	-	-	-	T3000
BSW 3/32 x 48	BSW 3/32 x 48 HSS Tap	£18.73	£56.18	-	-	-	-	T3005
BSW 1/8 x 40	BSW 1/8 x 40 HSS Tap	£6.31	£18.93	£22.58	£11.20	£14.81	-	T3010
BSW 5/32 x 32	BSW 5/32 x 32 HSS Tap	£10.17	£30.50	-	£10.11	-	-	T3015
BSW 3/16 x 24	BSW 3/16 x 24 HSS Tap	£3.77	£11.31	£13.61	£5.48	£6.96	-	T3020
BSW 7/32 x 24	BSW 7/32 x 24 HSS Tap	£5.64	£16.91	-	£6.07	-	-	T3025
BSW 1/4 x 20	BSW 1/4 x 20 HSS Tap	£3.52	£10.56	£11.45	£4.97	£6.31	£16.35	T3030
BSW 9/32 x 20	BSW 9/32 x 20 HSS Tap	£4.05	£12.15	-	-	-	-	T3035
BSW 5/16 x 18	BSW 5/16 x 18 HSS Tap	£3.84	£11.52	£12.48	£6.55	£8.50	-	T3040
BSW 3/8 x 16	BSW 3/8 x 16 HSS Tap	£4.90	£14.71	£16.08	£7.61	£9.96	-	T3045
BSW 7/16 x 14	BSW 7/16 x 14 HSS Tap	£7.61	£22.82	£24.19	-	-	-	T3050
BSW 1/2 x 12	BSW 1/2 x 12 HSS Tap	£6.96	£20.89	£24.19	£11.05	£17.40	-	T3055
BSW 9/16 x 12	BSW 9/16 x 12 HSS Tap	£11.64	£34.92	£30.02	£16.77	-	-	T3060
BSW 5/8 x 11	BSW 5/8 x 11 HSS Tap	£10.45	£31.36	£35.65	£18.82	£23.18	-	T3065
BSW 11/16 x 11	BSW 11/16 x 11 HSS Tap	£22.97	£68.91	-	-	-	-	T3070
BSW 3/4 x 10	BSW 3/4 x 10 HSS Tap	£15.19	£45.57	£53.64	£29.28	£35.64	-	T3075
BSW 13/16 x 10	BSW 13/16 x 10 HSS Tap	£35.93	£107.79	-	-	-	-	T3080
BSW 7/8 x 9	BSW 7/8 x 9 HSS Tap	£24.77	£74.30	£74.49	£37.99	£39.84	-	T3085
BSW 15/16 x 9	BSW 15/16 x 9 HSS Tap	£39.25	£117.76	-	-	-	-	T3090
BSW 1" x 8	BSW 1" x 8 HSS Tap	£30.91	£92.72	£89.06	£46.12	£51.75	-	T3095
BSW 1.1/8 x 7	BSW 1.1/8 x 7 HSS Tap	£53.78	£161.33	-	-	-	-	T3100
BSW 1.1/4 x 7	BSW 1.1/4 x 7 HSS Tap	£74.07	£222.21	-	-	-	-	T3105
BSW 1.3/8 x 6	BSW 1.3/8 x 6 HSS Tap	£89.19	£267.56	-	-	-	-	T3110
BSW 1.1/2 x 6	BSW 1.1/2 x 6 HSS Tap	£100.84	£302.53	-	-	-	-	T3115
BSW 1.5/8 x 5	BSW 1.5/8 x 5 HSS Tap	£129.72	£389.16	-	-	-	-	T3120
BSW 1.3/4 x 5	BSW 1.3/4 x 5 HSS Tap	£156.95	£470.86	-	-	-	-	T3125
BSW 1.7/8 x 4.5	BSW 1.7/8 x 4.5 HSS Tap	£168.47	£505.42	-	-	-	-	T3130
BSW 2" x 4.5	BSW 2" x 4.5 HSS Tap	£183.05	£549.17	-	-	-	-	T3135

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1

Second: -2

Plug/Bottom: -3

Set: -S

Left-Handed: -LH

Spiral Point: -SP

Spiral Flute: -SF

Fluteless: -FL

HSS BSF TAPS

THREAD (BSF)	DESCRIPTION	STRAIGHT FLUTE	SET (THREE)	LEFT HAND	SPIRAL POINT	SPIRAL FLUTE	FLUTE- LESS	STOCK CODE
BSF 3/16 x 32	BSF 3/16 x 32 HSS Tap	£5.54	£16.63	-	£7.33	£9.03	-	T3200
BSF 1/4 x 26	BSF 1/4 x 26 HSS Tap	£3.96	£11.86	£10.38	£6.53	£7.28	-	T3205
BSF 5/16 x 22	BSF 5/16 x 22 HSS Tap	£5.16	£15.48	£11.41	£6.91	£9.46	-	T3210
BSF 3/8 x 20	BSF 3/8 x 20 HSS Tap	£5.92	£17.77	£14.79	£8.73	£11.45	£24.74	T3215
BSF 7/16 x 18	BSF 7/16 x 18 HSS Tap	£9.99	£29.99	£22.89	£13.14	£16.38	-	T3220
BSF 1/2 x 16	BSF 1/2 x 16 HSS Tap	£8.92	£26.77	£22.09	£13.14	£13.13	-	T3225
BSF 9/16 x 16	BSF 9/16 x 16 HSS Tap	£12.46	£37.37	-	-	-	-	T3230
BSF 5/8 x 14	BSF 5/8 x 14 HSS Tap	£14.87	£44.61	£34.14	£20.35	-	-	T3235
BSF 11/16 x 14	BSF 11/16 x 14 HSS Tap	£26.51	£79.51	-	-	-	-	T3240
BSF 3/4 x 12	BSF 3/4 x 12 HSS Tap	£20.98	£62.95	£50.33	-	-	-	T3245
BSF 13/16 x 12	BSF 13/16 x 12 HSS Tap	£41.46	£124.37	-	-	-	-	T3250
BSF 7/8 x 11	BSF 7/8 x 11 HSS Tap	£31.44	£94.31	-	£37.75	-	-	T3255
BSF 1" x 10	BSF 1" x 10 HSS Tap	£37.38	£112.14	£89.06	-	£56.49	-	T3260
BSF 1.1/8 x 9	BSF 1.1/8 x 9 HSS Tap	£64.09	£192.29	-	-	-	-	T3265
BSF 1.1/4 x 9	BSF 1.1/4 x 9 HSS Tap	£84.14	£252.43	-	-	-	-	T3270
BSF 1.3/8 x 8	BSF 1.3/8 x 8 HSS Tap	£98.95	£296.86	-	-	-	-	T3275
BSF 1.1/2 x 8	BSF 1.1/2 x 8 HSS Tap	£119.59	£358.78	-	-	-	-	T3280
BSF 1.5/8 x 8	BSF 1.5/8 x 8 HSS Tap	£141.01	£423.04	-	-	-	-	T3285
BSF 1.3/4 x 7	BSF 1.3/4 x 7 HSS Tap	£190.05	£570.15	-	-	-	-	T3290
BSF 2" x 7	BSF 2" x 7 HSS Tap	£209.89	£629.66	-	-	-	-	T3295
BSF 2.1/4 x 6	BSF 2.1/4 x 6 HSS Tap	£207.87	£623.60	-	-	-	-	T3300
BSF 2.1/2 x 6	BSF 2.1/2 x 6 HSS Tap	£225.88	£677.63	-	-	-	-	T3305

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1

Second: -2

Plug/Bottom: -3

Set: -S

Left-Handed: -LH

Spiral Point: -SP

Spiral Flute: -SF

Fluteless: -FL

HSS PG TAPS

German conduit, 80 degree form

THREAD (PG)	DESCRIPTION	STRAIGHT FLUTE	STOCK CODE
PG 7	PG 7 HSS Tap	£13.61	T6005
PG 9	PG 9 HSS Tap	£15.96	T6010
PG 11	PG 11 HSS Tap	£21.89	T6015
PG 13.5	PG 13.5 HSS Tap	£23.30	T6020
PG 16	PG 16 HSS Tap	£35.12	T6025
PG 21	PG 21 HSS Tap	£46.07	T6030
PG 29	PG 29 HSS Tap	£69.17	T6035
PG 36	PG 36 HSS Tap	£98.44	T6040
PG 42	PG 42 HSS Tap	£151.65	T6045
PG 48	PG 48 HSS Tap	£160.85	T6050

HSS ME TAPS

Model engineers Whit form 55 degree

THREAD (ME)	DESCRIPTION	STRAIGHT FLUTE	STOCK CODE
ME 5/32 x 40	ME 5/32 x 40 HSS Tap	£11.02	T3600
ME 3/16 x 40	ME 3/16 x 40 HSS Tap	£9.12	T3605
ME 7/32 x 40	ME 7/32 x 40 HSS Tap	£9.68	T3610
ME 1/4 x 40	ME 1/4 x 40 HSS Tap	£7.88	T3615
ME 9/32 x 40	ME 9/32 x 40 HSS Tap	£9.68	T3616
ME 5/16 x 40	ME 5/16 x 40 HSS Tap	£10.25	T3630
ME 3/8 x 40	ME 3/8 x 40 HSS Tap	£11.20	T3640
ME 9/32 x 32	ME 9/32 x 32 HSS Tap	£9.12	T3620
ME 5/16 x 32	ME 5/16 x 32 HSS Tap	£10.25	T3625
ME 3/8 x 32	ME 3/8 x 32 HSS Tap	£11.20	T3635
ME 7/16 x 32	ME 7/16 x 32 HSS Tap	£13.63	T3645

HSS BSB TAPS

British Standard Brass Whit form 55 degree

THREAD (BSB)	DESCRIPTION	STRAIGHT FLUTE	STOCK CODE
BSB 5/16 x 26	BSB 5/16 x 26 HSS Tap	£6.87	T3400
BSB 3/8 x 26	BSB 3/8 x 26 HSS Tap	£10.40	T3405
BSB 7/16 x 26	BSB 7/16 x 26 HSS Tap	£14.71	T3410
BSB 1/2 x 26	BSB 1/2 x 26 HSS Tap	£14.71	T3415
BSB 9/16 x 26	BSB 9/16 x 26 HSS Tap	£17.26	T3420
BSB 5/8 x 26	BSB 5/8 x 26 HSS Tap	£19.30	T3425
BSB 3/4 x 26	BSB 3/4 x 26 HSS Tap	£25.13	T3430
BSB 7/8 x 26	BSB 7/8 x 26 HSS Tap	£36.55	T3435
BSB 1" x 26	BSB 1" x 26 HSS Tap	£43.12	T3440

HSS BSCY TAPS

British Standard Cycle 60 degree

THREAD (BSCY)	DESCRIPTION	STRAIGHT FLUTE	STOCK CODE
BSCY 1/4 x 16	BSCY 1/4 x 16 HSS Tap	£19.41	T7005
BSCY 5/16 x 26	BSCY 5/16 x 26 HSS Tap	£19.41	T7010
BSCY 3/8 x 26	BSCY 3/8 x 26 HSS Tap	£19.41	T7015
BSCY 7/16 x 26	BSCY 7/16 x 26 HSS Tap	£23.82	T7020
BSCY 1/2 x 26	BSCY 1/2 x 26 HSS Tap	£23.82	T7025
BSCY 9/16 x 26	BSCY 9/16 x 26 HSS Tap	£30.94	T7030
BSCY 5/8 x 26	BSCY 5/8 x 26 HSS Tap	£38.86	T7035
BSCY 3/4 x 26	BSCY 3/4 x 26 HSS Tap	£50.02	T7040
BSCY 1" x 26	BSCY 1" x 26 HSS Tap	£125.29	T7045

HSS GAS BOTTLE THREAD TAPS

Whit form 55 degree

THREAD (WHIT)	DESCRIPTION	STRAIGHT FLUTE	STOCK CODE
W21.8X14	W21.8X14 HSS Gas Bottle Thread Tap	£35.14	SPT3150

HSS BSPT TAPS

British Standard Taper Pipe

THREAD (BSPT)	DESCRIPTION	STRAIGHT FLUTE	STOCK CODE
BSPT 1/16 x 28	BSPT 1/16 x 28 HSS Tap	£100.41	SPT5000
BSPT 1/8 x 28	BSPT 1/8 x 28 HSS Tap	£10.28	T5005
BSPT 1/4 x 19	BSPT 1/4 x 19 HSS Tap	£11.37	T5010
BSPT 3/8 x 19	BSPT 3/8 x 19 HSS Tap	£20.18	T5015
BSPT 1/2 x 14	BSPT 1/2 x 14 HSS Tap	£22.26	T5020
BSPT 3/4 x 14	BSPT 3/4 x 14 HSS Tap	£30.71	T5030
BSPT 1" x 11	BSPT 1" x 11 HSS Tap	£44.71	T5040
BSPT 1.1/4 x 11	BSPT 1.1/4 x 11 HSS Tap	£91.27	T5045
BSPT 1.1/2 x 11	BSPT 1.1/2 x 11 HSS Tap	£114.45	T5050
BSPT 2" x 11	BSPT 2" x 11 HSS Tap	£161.21	T5053

Use following stock code suffixes when ordering:

Taper: -1

Second: -2

Plug/Bottom: -3

HSS BSP(F) TAPS
British standard parallel pipe threads
Standard (G)

THREAD (BSP)	DESCRIPTION	Rp						STOCK CODE
		STRAIGHT FLUTE	SET (THREE)	LEFT HAND	SPIRAL POINT	SPIRAL FLUTE	STRAIGHT FLUTE	
BSP 1/16 x 28	BSP 1/16 x 28 HSS Tap	£57.38	-	-	-	-	-	SPT5054
BSP 1/8 x 28	BSP 1/8 x 28 HSS Tap	£5.08	£15.25	£14.24	£8.54	£9.51	£23.21	T5055
BSP 1/4 x 19	BSP 1/4 x 19 HSS Tap	£6.78	£20.35	£16.61	£11.70	£12.78	£25.18	T5060
BSP 3/8 x 19	BSP 3/8 x 19 HSS Tap	£10.63	£31.87	£24.00	£19.28	£21.04	£29.17	T5065
BSP 1/2 x 14	BSP 1/2 x 14 HSS Tap	£14.81	£44.43	£32.44	£27.23	£29.28	£33.96	T5070
BSP 5/8 x 14	BSP 5/8 x 14 HSS Tap	£28.63	£85.88	£49.97	£29.70	£41.79	£54.95	T5075
BSP 3/4 x 14	BSP 3/4 x 14 HSS Tap	£21.21	£63.64	£49.97	£31.02	£47.32	£45.09	T5080
BSP 7/8 x 14	BSP 7/8 x 14 HSS Tap	£46.09	£138.28	£64.19	-	-	-	T5095
BSP 1" x 11	BSP 1" x 11 HSS Tap	£37.59	£112.76	£79.12	-	-	£53.33	T5100
BSP 1.1/4 x 11	BSP 1.1/4 x 11 HSS Tap	£72.58	£217.74	-	-	-	-	T5105
BSP 1.1/2 x 11	BSP 1.1/2 x 11 HSS Tap	£87.12	£261.37	-	-	-	-	T5110
BSP 1.3/4 x 11	BSP 1.3/4 x 11 HSS Tap	£140.97	£422.92	-	-	-	-	T5115
BSP 2" x 11	BSP 2" x 11 HSS Tap	£132.87	£398.62	-	-	-	-	T5120
BSP 2.1/4 x 11	BSP 2.1/4 x 11 HSS Tap	£280.06	£840.17	-	-	-	-	T5125
BSP 2.1/2 x 11	BSP 2.1/2 x 11 HSS Tap	£346.71	£1,040.14	-	-	-	-	T5130
BSP 2.3/4 x 11	BSP 2.3/4 x 11 HSS Tap	£472.00	£1,416.00	-	-	-	-	T5131
BSP 3" x 11	BSP 3" x 11 HSS Tap	£643.76	£1,931.27	-	-	-	-	T5135

HSS NPT TAPS
American pipe taper thread

THREAD (NPT)	DESCRIPTION	STRAIGHT FLUTE	SPIRAL FLUTE	STOCK CODE
NPT 1/16 x 27	NPT 1/16 x 27 HSS Tap	£14.43	£27.89	T4000
NPT 1/8 x 27	NPT 1/8 x 27 HSS Tap	£10.41	£23.71	T4005
NPT 1/4 x 18	NPT 1/4 x 18 HSS Tap	£11.71	£24.88	T4010
NPT 3/8 x 18	NPT 3/8 x 18 HSS Tap	£19.15	£32.06	T4015
NPT 1/2 x 14	NPT 1/2 x 14 HSS Tap	£20.39	£34.31	T4020
NPT 3/4 x 14	NPT 3/4 x 14 HSS Tap	£26.09	-	T4025
NPT 1" x 11.5	NPT 1" x 11.5 HSS Tap	£51.18	-	T4030
NPT 1.1/4.11.5	NPT 1.1/4.11.5 HSS Tap	£88.56	-	T4035
NPT 1.1/2.11.5	NPT 1.1/2.11.5 HSS Tap	£92.99	-	T4040
NPT 2" x 11.5	NPT 2" x 11.5 HSS Tap	£162.00	-	T4045
NPT 2.1/2 x 8	NPT 2.1/2 x 8 HSS Tap	£260.40	-	SPT4070

HSS NPTF TAPS
American pipe taper dryseal thread

THREAD (NPTF)	DESCRIPTION	STRAIGHT FLUTE	STOCK CODE
NPTF 1/16 x 27	NPTF 1/16 x 27 HSS Tap	£15.74	T4100
NPTF 1/8 x 27	NPTF 1/8 x 27 HSS Tap	£11.14	T4105
NPTF 1/4 x 18	NPTF 1/4 x 18 HSS Tap	£12.34	T4110
NPTF 3/8 x 18	NPTF 3/8 x 18 HSS Tap	£23.21	T4115
NPTF 1/2 x 14	NPTF 1/2 x 14 HSS Tap	£27.22	T4120
NPTF 3/4 x 14	NPTF 3/4 x 14 HSS Tap	£35.48	T4125
NPTF 1" x 11.5	NPTF 1" x 11.5 HSS Tap	£62.54	T4130
NPTF 1.1/4 x 11.5	NPTF 1.1/4 x 11.5 HSS Tap	£97.71	T4135

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1 Second: -2 Plug/Bottom: -3 Set: -S Left-Handed: -LH

Spiral Point: -SP

Spiral Flute: -SF

HSS NPS TAPS

American parallel pipe thread

THREAD (NPS)	DESCRIPTION	STRAIGHT FLUTE	STOCK CODE
NPS 1/8 x 27	NPS 1/8 x 27 HSS Tap	£8.54	T4200
NPS 1/4 x 18	NPS 1/4 x 18 HSS Tap	£12.02	T4205
NPS 3/8 x 18	NPS 3/8 x 18 HSS Tap	£17.65	T4210
NPS 1/2 x 14	NPS 1/2 x 14 HSS Tap	£24.16	T4215
NPS 3/4 x 14	NPS 3/4 x 14 HSS Tap	£34.89	T4220
NPS 1" x 11.5	NPS 1" x 11.5 HSS Tap	£62.66	T4225

HSS NPSF Taps

American parallel pipe dryseal thread

THREAD (NPSF)	DESCRIPTION	STRAIGHT FLUTE	STOCK CODE
NPSF 1/8 x 27	NPSF 1/8 x 27 HSS Tap	£9.94	T4300
NPSF 1/4 x 18	NPSF 1/4 x 18 HSS Tap	£14.00	T4305
NPSF 3/8 x 18	NPSF 3/8 x 18 HSS Tap	£22.57	T4310
NPSF 1/2 x 14	NPSF 1/2 x 14 HSS Tap	£31.24	T4315
NPSF 3/4 x 14	NPSF 3/4 x 14 HSS Tap	£40.63	T4320
NPSF 1" x 11.5	NPSF 1" x 11.5 HSS Tap	£72.97	T4325

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1 Second: -2 Plug/Bottom: -3 Set: -S Left-Handed: -LH

Spiral Point: -SP

Spiral Flute: -SF

HSS MACHINE NUT (LONG) TAPS

METRIC

METRIC THREAD	DESCRIPTION	STRAIGHT FLUTE	SPIRAL POINT	SPIRAL FLUTE	OVERALL LENGTH "	STOCK CODE
M3 x 0.5	M3 x 0.5 HSS Machine Nut Tap	£15.84	£18.22	£20.60	3.5	T1055
M4 x 0.7	M4 x 0.7 HSS Machine Nut Tap	£15.46	£17.78	£20.10	4.0	T1085
M5 x 0.8	M5 x 0.8 HSS Machine Nut Tap	£15.46	£17.78	£20.10	4.25	T1115
M6 x 1	M6 x 1 HSS Machine Nut Tap	£15.46	£17.78	£20.10	5.0	T1140
M8 x 1.25	M8 x 1.25 HSS Machine Nut Tap	£17.42	£20.03	£22.64	5.5	T1190
M10 x 1.5	M10 x 1.5 HSS Machine Nut Tap	£21.84	£25.12	£28.39	6.0	T1250
M12 x 1.75	M12 x 1.75 HSS Machine Nut Tap	£29.31	£33.71	£38.10	7.0	T1310
M14 x 2	M14 x 2 HSS Machine Nut Tap	£37.37	£42.97	£48.58	7.5	T1365
M16 x 2	M16 x 2 HSS Machine Nut Tap	£46.53	£53.51	£60.49	8.0	T1410
M18 x 2.5	M18 x 2.5 HSS Machine Nut Tap	£63.23	£72.71	£82.20	8.5	T1450
M20 x 2.5	M20 x 2.5 HSS Machine Nut Tap	£75.83	£87.20	£98.58	9.0	T1485
M24 x 3	M24 x 3 HSS Machine Nut Tap	£87.69	£100.84	£113.99	10.0	T1565

UNC

SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE	SPIRAL POINT	SPIRAL FLUTE	OVERALL LENGTH "	STOCK CODE
UNC 1/4 x 20	UNC 1/4 x 20 HSS Machine Nut Tap	£19.63	£22.58	£25.52	5.00	T2050
UNC 5/16 x 18	UNC 5/16 x 18 HSS Machine Nut Tap	£20.37	£23.42	£26.48	5.50	T2055
UNC 3/8 x 16	UNC 3/8 x 16 HSS Machine Nut Tap	£26.30	£30.25	£34.19	6.00	T2060
UNC 7/16 x 14	UNC 7/16 x 14 HSS Machine Nut Tap	£40.32	£46.37	£52.42	6.50	T2065
UNC 1/2 x 13	UNC 1/2 x 13 HSS Machine Nut Tap	£40.32	£46.37	£52.42	7.00	T2070
UNC 5/8 x 11	UNC 5/8 x 11 HSS Machine Nut Tap	£49.08	£56.44	£63.80	8.00	T2080
UNC 3/4 x 10	UNC 3/4 x 10 HSS Machine Nut Tap	£68.19	£78.41	£88.64	9.00	T2085
UNC 1" x 8	UNC 1" x 8 HSS Machine Nut Tap	£88.98	£102.33	£115.68	11.00	T2095

UNF

SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE	SPIRAL POINT	SPIRAL FLUTE	OVERALL LENGTH "	STOCK CODE
UNF 1/4 x 28	UNF 1/4 x 28 HSS Machine Nut Tap	£19.63	£22.58	£25.52	5.00	T2250
UNF 5/16 x 24	UNF 5/16 x 24 HSS Machine Nut Tap	£20.37	£23.42	£26.48	5.50	T2255
UNF 3/8 x 24	UNF 3/8 x 24 HSS Machine Nut Tap	£26.30	£30.25	£34.19	6.00	T2260
UNF 7/16 x 20	UNF 7/16 x 20 HSS Machine Nut Tap	£40.32	£46.37	£52.42	6.50	T2265
UNF 1/2 x 20	UNF 1/2 x 20 HSS Machine Nut Tap	£40.32	£46.37	£52.42	7.00	T2270
UNF 5/8 x 18	UNF 5/8 x 18 HSS Machine Nut Tap	£49.08	£56.44	£63.80	8.00	T2280
UNF 3/4 x 16	UNF 3/4 x 16 HSS Machine Nut Tap	£68.19	£78.41	£88.64	9.00	T2285
UNF 1" x 12	UNF 1" x 12 HSS Machine Nut Tap	£88.98	£102.33	£115.68	11.00	T2295

BSP

SIZE / PITCH	DESCRIPTION	STRAIGHT FLUTE	SPIRAL POINT	SPIRAL FLUTE	OVERALL LENGTH "	STOCK CODE
BSP 1/8 x 28	BSP 1/8 x 28 HSS Machine Nut Tap	£28.59	£32.88	£37.17	3.75	T5055
BSP 1/4 x 19	BSP 1/4 x 19 HSS Machine Nut Tap	£40.03	£46.04	£52.04	5.00	T5060
BSP 3/8 x 19	BSP 3/8 x 19 HSS Machine Nut Tap	£61.00	£70.15	£79.30	5.00	T5065
BSP 1/2" x 14	BSP 1/2" x 14 HSS Machine Nut Tap	£81.01	£93.17	£105.32	7.00	T5070

Use following stock code suffixes when ordering:

Straight Flute:

Taper: -1 Second: -2 Plug/Bottom: -3

Spiral Point: -SP

Spiral Flute: -SF

TAP WRENCHES & DIESTOCKS

ADJUSTABLE TYPE

CAPACITY (mm)	DESCRIPTION	PRICE EACH	STOCK CODE
1-8	1-8mm Adjustable Tap Wrench	£5.26	TWA1
1-10	1-10mm Adjustable Tap Wrench	£5.36	TWA2
4-12	4-12mm Adjustable Tap Wrench	£8.83	TWA3
5-20	5-20mm Adjustable Tap Wrench	£13.45	TWA4
9-27	9-27mm Adjustable Tap Wrench	£19.45	TWA5
16-32(M)	16-32mm Adjustable Tap Wrench	£33.21	TWA6
20-38(M)	20-38mm Adjustable Tap Wrench	£80.41	TWA7
25-50(M)	25-50mm Adjustable Tap Wrench	£97.54	TWA8

'T' HANDLE FIXED

CAPACITY (mm)	DESCRIPTION	PRICE EACH	STOCK CODE
4-6	4-6mm T-Handle Fixed	£8.26	TWT1
6-12	6-12mm T-Handle Fixed	£9.59	TWT2

'T' HANDLE RATCHET

	CAPACITY (mm)	DESCRIPTION	PRICE EACH	STOCK CODE
Standard Reach	4-6	4-6mm T-Handle Ratchet	£13.63	TWR1
Long Reach 24cm overall	4-6	4-6 mm T-Handle Ratchet	£16.77	TWR1L
Standard Reach	6-12	6-12mm T-Handle Ratchet	£16.73	TWR2
Long Reach 29cm overall	6-12	6-12mm T-Handle Ratchet	£18.44	TWR2L

DIESTOCKS

CAPACITY Inches	DESCRIPTION	PRICE EACH	STOCK CODE
13/16	13/16 Diestock	£4.23	DS1
1"	1" Diestock	£5.34	DS2
1.5/16	1.5/16 Diestock	£8.31	DS3
1.1/2	1.1/2 Diestock	£10.68	DS4
2"	2" Diestock	£16.00	DS5
2.1/2	2.1/2 Diestock	£29.27	DS6
3"	3" Diestock	£45.01	DS7
4"	4" Diestock	£64.28	DS8

HSS METRIC COARSE, FINE & SPECIAL DIES & DIENUTS

RH = Right hand thread LH = Left hand thread

THREAD (METRIC)	DESCRIPTION	DIE DIAMETER	RH DIE	LH DIE	RH DIENUT	LH DIENUT	STOCK CODE
M1.6 x 0.35	M1.6 x 0.35 HSS Die / Dienut	13/16	£19.70	-	-	-	D1005
M2 x 0.4	M2 x 0.4 HSS Die / Dienut	13/16	£14.03	£25.23	£24.97	-	D1010
M2.5 x 0.45	M2.5 x 0.45 HSS Die / Dienut	13/16	£14.03	£24.97	£24.97	-	D1030
M3 x 0.5	M3 x 0.5 HSS Die / Dienut	13/16	£8.19	£22.20	£16.25	£31.57	D1045
M3 x 0.5	M3 x 0.5 HSS Die / Dienut	1"	£12.40	-	-	-	D1045
M3.5 x 0.35	M3.5 x 0.35 HSS Die / Dienut	13/16	£15.46	-	-	-	D1055
M3.5 x 0.6	M3.5 x 0.6 HSS Die / Dienut	13/16	£10.30	-	£16.25	-	D1060
M4 x 0.35	M4 x 0.35 HSS Die / Dienut	13/16	£67.81	-	-	-	SPD10631
M4 x 0.5	M4 x 0.5 HSS Die / Dienut	13/16	£11.03	-	£16.32	-	D1065
M4 x 0.7	M4 x 0.7 HSS Die / Dienut	13/16	£8.19	£22.48	£11.89	£22.80	D1070
M4 x 0.7	M4 x 0.7 HSS Die / Dienut	1"	£12.40	-	-	-	D1070
M4 x 0.75	M4 x 0.75 HSS Die / Dienut	13/16	£11.02	-	-	-	D1075
M4.5 x 0.5	M4.5 x 0.5 HSS Die / Dienut	13/16	£26.04	-	-	-	D1080
M4.5 x 0.75	M4.5 x 0.75 HSS Die / Dienut	13/16	£8.19	-	£20.31	-	D1085
M5 x 0.5	M5 x 0.5 HSS Die / Dienut	13/16	£11.03	-	£17.56	-	D1090
M5 x 0.75	M5 x 0.75 HSS Die / Dienut	13/16	£26.04	-	-	-	D1091
M5 x 0.8	M5 x 0.8 HSS Die / Dienut	13/16	£8.19	£21.59	£12.44	£19.33	D1095
M5 x 0.8	M5 x 0.8 HSS Die / Dienut	1"	£9.73	-	-	-	D1095
M5 x 0.9	M5 x 0.9 HSS Die / Dienut	13/16	£10.37	-	-	-	D1097
M6 x 0.5	M6 x 0.5 HSS Die / Dienut	13/16	£31.90	-	£12.91	-	D1106
M6 x 0.75	M6 x 0.75 HSS Die / Dienut	13/16	£11.01	-	£12.91	-	D1110
M6 x 1	M6 x 1 HSS Die / Dienut	13/16	£8.19	£21.59	£8.99	£14.76	D1115
M6 x 1	M6 x 1 HSS Die / Dienut	1"	£9.74	-	-	-	D1115
M6 x 1.25	M6 x 1.25 HSS Die / Dienut	13/16	£67.81	-	-	-	SPD11161
M7 x 0.5	M7 x 0.5 HSS Die / Dienut	13/16	£67.81	-	-	-	SPD11191
M7 x 0.75	M7 x 0.75 HSS Die / Dienut	13/16	£33.17	-	-	-	D1120
M7 x 1	M7 x 1 HSS Die / Dienut	13/16	£10.40	£24.40	£12.64	-	D1125
M7 x 1	M7 x 1 HSS Die / Dienut	1"	£12.78	-	-	-	D1125
M8 x 0.5	M8 x 0.5 HSS Die / Dienut	1"	£33.88	-	-	-	D1126
M8 x 0.75	M8 x 0.75 HSS Die / Dienut	1"	£18.14	-	-	-	D1128
M8 x 1	M8 x 1 HSS Die / Dienut	1"	£13.46	£22.24	£15.67	-	D1130
M8 x 1.25	M8 x 1.25 HSS Die / Dienut	1"	£9.72	£22.24	£10.82	£17.39	D1135
M8 x 1.25	M8 x 1.25 HSS Die / Dienut	1.5/16	£14.25	-	-	-	D1135
M9 x 0.5	M9 x 0.5 HSS Die / Dienut	1"	£80.38	-	-	-	SPD11362
M9 x 0.75	M9 x 0.75 HSS Die / Dienut	1"	£37.71	-	-	-	D1137
M9 x 1	M9 x 1 HSS Die / Dienut	1"	£13.47	-	-	-	D1140
M9 x 1.25	M9 x 1.25 HSS Die / Dienut	1"	£12.40	-	£15.74	-	D1145
M10 x 0.5	M10 x 0.5 HSS Die / Dienut	1"	£80.48	-	-	-	SPD11462
M10 x 0.75	M10 x 0.75 HSS Die / Dienut	1"	£13.47	-	£18.01	-	D1150
M10 x 1	M10 x 1 HSS Die / Dienut	1"	£13.08	£22.24	£18.01	-	D1155
M10 x 1.25	M10 x 1.25 HSS Die / Dienut	1"	£13.08	£22.24	£18.01	-	D1160
M10 x 1.5	M10 x 1.5 HSS Die / Dienut	1"	£9.72	£22.24	£12.93	£19.48	D1165
M10 x 1.5	M10 x 1.5 HSS Die / Dienut	1.5/16	£14.25	-	-	-	D1165
M11 x 0.5	M11 x 0.5 HSS Die / Dienut	1.5/16	£89.78	-	-	-	SPD11663
M11 x 0.75	M11 x 0.75 HSS Die / Dienut	1.5/16	£89.78	-	-	-	SPD11673
M11 x 1	M11 x 1 HSS Die / Dienut	1.5/16	£41.67	-	-	-	D1168
M11 x 1.25	M11 x 1.25 HSS Die / Dienut	1.5/16	£48.62	-	-	-	D1169
M11 x 1.5	M11 x 1.5 HSS Die / Dienut	1.5/16	£17.47	-	£16.94	-	D1170

Use following stock code suffixes when ordering:

Dienuts: -DN

Left Hand: -LH

HSS METRIC COARSE, FINE & SPECIAL DIES & DIENUTS

RH = Right hand thread

LH = Left hand thread

THREAD (METRIC)	DESCRIPTION	DIE DIAMETER	RH DIE	LH DIE	RH DIENUT	LH DIENUT	STOCK CODE
M12 x 0.5	M12 x 0.5 HSS Die / Dienut	1.5/16	£89.78	-	-	-	SPD11713
M12 x 0.75	M12 x 0.75 HSS Die / Dienut	1.5/16	£47.21	-	-	-	D1172
M12 x 1	M12 x 1 HSS Die / Dienut	1.5/16	£19.05	£26.43	£22.80	-	D1175
M12 x 1.25	M12 x 1.25 HSS Die / Dienut	1.5/16	£19.31	£26.43	£22.80	-	D1180
M12 x 1.5	M12 x 1.5 HSS Die / Dienut	1.5/16	£19.31	£26.43	£22.80	-	D1185
M12 x 1.75	M12 x 1.75 HSS Die / Dienut	1.5/16	£14.25	£26.43	£13.72	£22.55	D1190
M12 x 1.75	M12 x 1.75 HSS Die / Dienut	1.1/2	£16.64	-	-	-	D1190
M13 x 1	M13 x 1 HSS Die / Dienut	1.5/16	£25.99	-	£28.05	-	D1191
M13 x 1.5	M13 x 1.5 HSS Die / Dienut	1.5/16	£89.78	-	-	-	SPD11923
M14 x 0.5	M14 x 0.5 HSS Die / Dienut	1.5/16	£89.78	-	-	-	SPD11933
M14 x 1	M14 x 1 HSS Die / Dienut	1.5/16	£26.71	-	£28.05	-	D1194
M14 x 1.25	M14 x 1.25 HSS Die / Dienut	1.5/16	£19.31	-	£28.05	-	D1195
M14 x 1.5	M14 x 1.5 HSS Die / Dienut	1.5/16	£19.31	£26.43	£26.78	-	D1200
M14 x 1.5	M14 x 1.5 HSS Die / Dienut	1.1/2	£22.53	-	-	-	D1200
M14 x 2	M14 x 2 HSS Die / Dienut	1.5/16	£17.47	-	£19.12	-	D1205
M14 x 2	M14 x 2 HSS Die / Dienut	1.1/2	£23.59	£38.29	-	-	D1205
M15 x 1	M15 x 1 HSS Die / Dienut	1.5/16	£49.79	-	£29.01	-	D1206
M15 x 1.5	M15 x 1.5 HSS Die / Dienut	1.5/16	£49.79	-	-	-	D1207
M15 x 2	M15 x 2 HSS Die / Dienut	1.5/16	£89.78	-	-	-	SPD12083
M16 x 0.5	M16 x 0.5 HSS Die / Dienut	1.1/2	£98.93	-	-	-	SPD12094
M16 x 1	M16 x 1 HSS Die / Dienut	1.1/2	£22.53	£38.29	£29.27	-	D1210
M16 x 1.5	M16 x 1.5 HSS Die / Dienut	1.1/2	£22.53	£38.29	£29.27	£43.68	D1215
M16 x 1.75	M16 x 1.75 HSS Die / Dienut	1.1/2	£98.93	-	-	-	SPD12174
M16 x 2	M16 x 2 HSS Die / Dienut	1.1/2	£16.64	£38.29	£19.19	£43.68	D1220
M16 x 2	M16 x 2 HSS Die / Dienut	2"	£24.62	-	-	-	D1220
M17 x 1	M17 x 1 HSS Die / Dienut	1.1/2	£98.93	-	£68.82	-	SPD12214
M17 x 1.5	M17 x 1.5 HSS Die / Dienut	-	-	-	£68.82	-	SPD1222H
M17 x 2	M17 x 2 HSS Die / Dienut	-	-	-	£68.82	-	SPD1223H
M18 x 1	M18 x 1 HSS Die / Dienut	1.1/2	£22.53	-	£32.75	-	D1224
M18 x 1.25	M18 x 1.25 HSS Die / Dienut	-	-	-	£31.49	-	D1224HA
M18 x 1.5	M18 x 1.5 HSS Die / Dienut	1.1/2	£22.53	£41.49	£32.75	-	D1225
M18 x 2	M18 x 2 HSS Die / Dienut	1.1/2	£22.53	-	£32.74	-	D1226
M18 x 2.5	M18 x 2.5 HSS Die / Dienut	1.1/2	£21.45	-	£24.14	-	D1230
M18 x 2.5	M18 x 2.5 HSS Die / Dienut	2"	£24.62	-	-	-	D1230
M19 x 1	M19 x 1 HSS Die / Dienut	1.1/2	£98.93	-	-	-	SPD12314
M20 x 1	M20 x 1 HSS Die / Dienut	1.1/2	£21.66	£43.21	£31.57	-	D1235
M20 x 1	M20 x 1 HSS Die / Dienut	2"	£40.99	-	-	-	D1235
M20 x 1.25	M20 x 1.25 HSS Die / Dienut	1.1/2	£22.53	-	-	-	D1236
M20 x 1.5	M20 x 1.5 HSS Die / Dienut	1.1/2	£22.53	£38.29	£33.66	£55.44	D1240
M20 x 1.5	M20 x 1.5 HSS Die / Dienut	2"	£37.98	-	-	-	D1240
M20 x 2	M20 x 2 HSS Die / Dienut	1.1/2	£22.53	-	-	-	D1245
M20 x 2.5	M20 x 2.5 HSS Die / Dienut	1.1/2	£21.45	-	£24.49	£41.83	D1250
M20 x 2.5	M20 x 2.5 HSS Die / Dienut	2"	£29.99	£58.54	-	-	D1250
M22 x 1	M22 x 1 HSS Die / Dienut	2"	£60.85	-	£50.23	-	D1251
M22 x 1.5	M22 x 1.5 HSS Die / Dienut	2"	£40.76	£58.54	£50.23	£55.44	D1255
M22 x 2	M22 x 2 HSS Die / Dienut	2"	£40.75	-	£50.23	-	D1256
M22 x 2.5	M22 x 2.5 HSS Die / Dienut	2"	£29.99	-	£38.47	£55.44	D1260
M24 x 1	M24 x 1 HSS Die / Dienut	2"	£77.06	-	£50.23	-	D1265

Use following stock code suffixes when ordering:

Dienuts: -DN

Left Hand: -LH

HSS METRIC COARSE, FINE & SPECIAL DIES & DIENUTS

RH = Right hand thread LH = Left hand thread

THREAD (METRIC)	DESCRIPTION	DIE DIAMETER	RH DIE	LH DIE	RH DIENUT	LH DIENUT	STOCK CODE
M24 x 1.5	M24 x 1.5 HSS Die / Dienut	2"	£33.03	£58.54	£50.23	-	D1270
M24 x 2	M24 x 2 HSS Die / Dienut	2"	£33.03	£61.67	£50.23	-	D1275
M24 x 3	M24 x 3 HSS Die / Dienut	2"	£29.99	£58.54	£37.11	£56.46	D1280
M25 x 1	M25 x 1 HSS Die / Dienut	2"	£42.97	-	£77.83	-	D1281
M25 x 1.5	M25 x 1.5 HSS Die / Dienut	2"	£42.97	-	£77.83	-	D1282
M25 x 2	M25 x 2 HSS Die / Dienut	2"	£117.11	-	£89.84	-	SPD1283
M26 x 1	M26 x 1 HSS Die / Dienut	2"	£42.97	-	£77.83	-	D1284
M26 x 1.5	M26 x 1.5 HSS Die / Dienut	2"	£42.97	-	£77.83	-	D1285
M27 x 1.5	M27 x 1.5 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1287
M27 x 2	M27 x 2 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1288
M27 x 3	M27 x 3 HSS Die / Dienut	3"	£71.20	£98.00	£62.23	-	D1289
M28 x 1	M28 x 1 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1290
M28 x 1.5	M28 x 1.5 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1291
M28 x 2	M28 x 2 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1292
M30 x 1	M30 x 1 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1293
M30 x 1.5	M30 x 1.5 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1297
M30 x 2	M30 x 2 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1300
M30 x 3	M30 x 3 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1301
M30 x 3.5	M30 x 3.5 HSS Die / Dienut	3"	£77.66	£98.00	£62.24	-	D1305
M32 x 1	M32 x 1 HSS Die / Dienut	3"	£219.08	-	-	-	SPD1306
M32 x 1.5	M32 x 1.5 HSS Die / Dienut	3"	£93.40	-	£92.32	-	D1307
M32 x 2	M32 x 2 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1308
M33 x 1.5	M33 x 1.5 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1312
M33 x 2	M33 x 2 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1313
M33 x 3.5	M33 x 3.5 HSS Die / Dienut	3"	£77.66	-	£87.71	-	D1315
M35 x 1.5	M35 x 1.5 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1316
M36 x 1.5	M36 x 1.5 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1317
M36 x 2	M36 x 2 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1318
M36 x 3	M36 x 3 HSS Die / Dienut	3"	£93.40	-	£87.71	-	D1319
M36 x 4	M36 x 4 HSS Die / Dienut	3"	£77.66	-	£90.01	-	D1320
M39 x 4	M39 x 4 HSS Die / Dienut	3"	£77.66	-	£106.66	-	D1325
M40 x 1.5	M40 x 1.5 HSS Die / Dienut	4"	£132.29	-	£126.08	-	D1330
M42 x 1.5	M42 x 1.5 HSS Die / Dienut	4"	£132.29	-	£126.08	-	D1334
M42 x 2	M42 x 2 HSS Die / Dienut	-	-	-	£126.08	-	D1335
M42 x 4.5	M42 x 4.5 HSS Die / Dienut	4"	£132.29	-	£144.84	-	D1340
M45 x 1.5	M45 x 1.5 HSS Die / Dienut	-	-	-	£175.66	-	D1345
M45 x 3	M45 x 3 HSS Die / Dienut	-	-	-	£175.66	-	D1350
M45 x 4.5	M45 x 4.5 HSS Die / Dienut	4"	£132.29	-	£179.31	-	D1352
M48 x 1.5	M48 x 1.5 HSS Die / Dienut	4"	£166.19	-	£179.31	-	D1355
M48 x 5	M48 x 5 HSS Die / Dienut	4"	£137.38	-	£179.31	-	D1360
M50 x 1.5	M50 x 1.5 HSS Die / Dienut	-	-	-	£222.02	-	SPD1365
M56 x 5.5	M56 x 5.5 HSS Die / Dienut	4"	£177.70	-	£260.83	-	D1370
M75 x 1.5	M75 x 1.5 HSS Die / Dienut	-	-	-	£519.75	£571.73	SPD1500

Use following stock code suffixes when ordering:

Dienuts: -DN

Left Hand: -LH

HSS UNC DIES & DIENUTS

RH = Right hand thread LH = Left hand thread

THREAD (UNC)	DESCRIPTION	DIE DIAMETER	RH DIE	LH DIE	RH DIENUT	STOCK CODE
UNC Nr. 1 x 64	UNC Nr. 1 x 64 HSS Die / Dienut	13/16	£15.23	-	-	D2005
UNC Nr. 2 x 56	UNC Nr. 2 x 56 HSS Die / Dienut	13/16	£15.23	-	-	D2010
UNC Nr. 3 x 48	UNC Nr. 3 x 48 HSS Die / Dienut	13/16	£15.23	-	-	D2015
UNC Nr. 4 x 40	UNC Nr. 4 x 40 HSS Die / Dienut	13/16	£12.22	-	-	D2020
UNC Nr. 5 x 40	UNC Nr. 5 x 40 HSS Die / Dienut	13/16	£12.22	£25.92	-	D2025
UNC Nr. 6 x 32	UNC Nr. 6 x 32 HSS Die / Dienut	13/16	£12.22	-	£20.81	D2030
UNC Nr. 8 x 32	UNC Nr. 8 x 32 HSS Die / Dienut	13/16	£12.22	-	£20.81	D2035
UNC Nr. 10 x 24	UNC Nr. 10 x 24 HSS Die / Dienut	13/16	£12.22	-	£20.81	D2040
UNC Nr. 12 x 24	UNC Nr. 12 x 24 HSS Die / Dienut	13/16	£12.22	-	-	D2045
UNC 1/4" x 20	UNC 1/4" x 20 HSS Die / Dienut	13/16	£9.57	£25.45	£11.21	D2050
UNC 1/4" x 20	UNC 1/4" x 20 HSS Die / Dienut	1"	£11.70	-	-	D2050
UNC 5/16" x 18	UNC 5/16" x 18 HSS Die / Dienut	1"	£11.70	£33.18	£13.23	D2055
UNC 3/8" x 16	UNC 3/8" x 16 HSS Die / Dienut	1"	£11.70	£33.18	£13.22	D2060
UNC 7/16" x 14	UNC 7/16" x 14 HSS Die / Dienut	1.5/16	£16.78	£38.64	£18.39	D2065
UNC 1/2" x 13	UNC 1/2" x 13 HSS Die / Dienut	1.5/16	£16.78	£38.64	£18.39	D2070
UNC 9/16" x 12	UNC 9/16" x 12 HSS Die / Dienut	1.5/16	£16.78	£38.64	£22.65	D2075
UNC 5/8" x 11	UNC 5/8" x 11 HSS Die / Dienut	1.1/2	£19.71	£50.16	£22.65	D2080
UNC 5/8" x 11	UNC 5/8" x 11 HSS Die / Dienut	2"	£36.86	-	-	D2080
UNC 3/4" x 10	UNC 3/4" x 10 HSS Die / Dienut	1.1/2	£19.71	£50.16	£27.82	D2085
UNC 7/8" x 9	UNC 7/8" x 9 HSS Die / Dienut	2"	£36.86	£74.47	£31.89	D2090
UNC 1" x 8	UNC 1" x 8 HSS Die / Dienut	2"	£36.86	£74.47	£45.97	D2095
UNC 1.1/8" x 7	UNC 1.1/8" x 7 HSS Die / Dienut	3"	£82.43	-	£67.08	D2100
UNC 1.1/4" x 7	UNC 1.1/4" x 7 HSS Die / Dienut	3"	£82.43	£140.91	£67.08	D2105
UNC 1.3/8" x 6	UNC 1.3/8" x 6 HSS Die / Dienut	3"	£82.43	-	£85.21	D2110
UNC 1.1/2" x 6	UNC 1.1/2" x 6 HSS Die / Dienut	3"	£82.43	-	£94.75	D2115
UNC 1.3/4" x 5	UNC 1.3/4" x 5 HSS Die / Dienut	3"	£91.34	-	£144.72	D2120
UNC 2" x 4.5	UNC 2" x 4.5 HSS Die / Dienut	4"	£143.70	-	£149.29	D2125

Use following stock code suffixes when ordering:

Dienuts: -DN

Left Hand: -LH

HSS UNF DIES & DIENUTS

RH = Right hand thread LH = Left hand thread

THREAD (UNF)	DESCRIPTION	DIE DIAMETER	RH DIE	LH DIE	RH DIENUT	LH DIENUT	STOCK CODE
UNF Nr. 0 x 80	UNF Nr. 0 x 80 HSS Die / Dienut	13/16	£22.81	-	-	-	D2200
UNF Nr. 2 x 64	UNF Nr. 2 x 64 HSS Die / Dienut	13/16	£17.16	-	-	-	D2210
UNF Nr. 3 x 56	UNF Nr. 3 x 56 HSS Die / Dienut	13/16	£17.16	-	-	-	D2215
UNF Nr. 4 x 48	UNF Nr. 4 x 48 HSS Die / Dienut	13/16	£13.77	-	-	-	D2220
UNF Nr. 5 x 44	UNF Nr. 5 x 44 HSS Die / Dienut	13/16	£13.77	-	-	-	D2225
UNF Nr. 6 x 40	UNF Nr. 6 x 40 HSS Die / Dienut	13/16	£13.77	-	£21.99	-	D2230
UNF Nr. 8 x 36	UNF Nr. 8 x 36 HSS Die / Dienut	13/16	£13.77	-	-	-	D2235
UNF Nr. 10 x 32	UNF Nr. 10 x 32 HSS Die / Dienut	13/16	£13.77	£27.68	£19.97	-	D2240
UNF Nr. 12 x 28	UNF Nr. 12 x 28 HSS Die / Dienut	13/16	£13.77	-	-	-	D2245
UNF 1/4 x 28	UNF 1/4 x 28 HSS Die / Dienut	13/16	£10.91	£27.68	£11.10	£17.73	D2250
UNF 1/4 x 28	UNF 1/4 x 28 HSS Die / Dienut	1"	£12.93	-	-	-	D2250
UNF 5/16 x 24	UNF 5/16 x 24 HSS Die / Dienut	1"	£12.93	£33.26	£12.84	£21.92	D2255
UNF 3/8 x 24	UNF 3/8 x 24 HSS Die / Dienut	1"	£12.93	£33.26	£14.55	£21.92	D2260
UNF 7/16 x 20	UNF 7/16 x 20 HSS Die / Dienut	1"	£12.93	£33.26	£18.19	£26.29	D2265
UNF 7/16 x 20	UNF 7/16 x 20 HSS Die / Dienut	1.5/16	£18.90	-	-	-	D2265
UNF 1/2 x 20	UNF 1/2 x 20 HSS Die / Dienut	1.5/16	£18.90	£43.05	£18.19	£26.29	D2270
UNF 9/16 x 18	UNF 9/16 x 18 HSS Die / Dienut	1.5/16	£18.90	£43.05	£24.42	-	D2275
UNF 5/8 x 18	UNF 5/8 x 18 HSS Die / Dienut	1.1/2	£21.42	£47.41	£24.42	£33.17	D2280
UNF 3/4 x 16	UNF 3/4 x 16 HSS Die / Dienut	1.1/2	£21.42	£47.41	£32.58	£40.67	D2285
UNF 7/8 x 14	UNF 7/8 x 14 HSS Die / Dienut	2"	£42.00	£76.34	£36.06	-	D2290
UNF 1" x 12	UNF 1" x 12 HSS Die / Dienut	2"	£42.00	£76.34	£52.48	-	D2295
UNF 1.1/8 x 12	UNF 1.1/8 x 12 HSS Die / Dienut	3"	£97.72	-	£78.06	-	D2300
UNF 1.1/4 x 12	UNF 1.1/4 x 12 HSS Die / Dienut	3"	£97.72	-	£78.06	-	D2305
UNF 1.3/8 x 12	UNF 1.3/8 x 12 HSS Die / Dienut	3"	£97.72	-	£98.74	-	D2310
UNF 1.1/2 x 12	UNF 1.1/2 x 12 HSS Die / Dienut	3"	£97.72	-	£106.94	-	D2315

Use following stock code suffixes when ordering:

Dienuts: -DN

Left Hand: -LH

HSS UNEF DIES & DIENUTS

Unified Extra Fine

THREAD (UNEF)	DESCRIPTION	DIE DIAMETER	RH DIE	RH DIENUT	STOCK CODE
UNEF 1/4 x 32	UNEF 1/4 x 32 HSS Die / Dienut	13/16	£23.31	£17.78	D2320
UNEF 5/16 x 32	UNEF 5/16 x 32 HSS Die / Dienut	1"	£25.32	£19.95	D2321
UNEF 3/8 x 32	UNEF 3/8 x 32 HSS Die / Dienut	1"	£32.24	£19.95	D2322
UNEF 7/16 x 28	UNEF 7/16 x 28 HSS Die / Dienut	1"	£32.24	£19.95	D2323
UNEF 1/2 x 28	UNEF 1/2 x 28 HSS Die / Dienut	1.5/16	£37.93	£30.38	D2324
UNEF 9/16 x 24	UNEF 9/16 x 24 HSS Die / Dienut	1.5/16	£37.93	£45.62	D2325
UNEF 5/8 x 24	UNEF 5/8 x 24 HSS Die / Dienut	1.1/2	£54.54	£45.62	D2326
UNEF 11/16 x 24	UNEF 11/16 x 24 HSS Die / Dienut	1.1/2	£54.54	£61.13	D2327
UNEF 3/4 x 20	UNEF 3/4 x 20 HSS Die / Dienut	1.1/2	£54.54	£61.13	D2328
UNEF 13/16 x 20	UNEF 13/16 x 20 HSS Die / Dienut	1.1/2	£54.54	£66.43	D2329
UNEF 7/8 x 20	UNEF 7/8 x 20 HSS Die / Dienut	2"	£67.80	£66.43	D2330
UNEF 15/16 x 20	UNEF 15/16 x 20 HSS Die / Dienut	2"	£67.80	£87.68	D2331
UNEF 1" x 20	UNEF 1" x 20 HSS Die / Dienut	2"	£67.80	£87.68	D2332

Use following stock code suffixes when ordering:

Dienuts: -DN

HSS UNS DIES & DIENUTS

Unified National Special

THREAD (UNS)	DESCRIPTION	DIE DIAMETER	RH DIE	RH DIENUT	STOCK CODE
UNS 1/4 x 36	UNS 1/4 x 36 HSS Die / Dienut	13/16	£67.81	£80.48	SPD2350
UNS 1/4 x 40	UNS 1/4 x 40 HSS Die / Dienut	13/16	£67.81	-	SPD2352
UNS 5/16 x 40	UNS 5/16 x 40 HSS Die / Dienut	1"	£80.48	£90.54	SPD2353
UNS 6 x 48	UNS 6 x 48 HSS Die / Dienut	13/16	£67.81	-	SPD2354
UNS 0.305 x 32	UNS 0.305 x 32 HSS Die / Dienut	1"	£80.48	-	SPD2360
UNS 1/2 x 32	UNS 1/2 x 32 HSS Die / Dienut	1"	£80.48	£60.57	SPD2365
UNS 1" x 32	UNS 1" x 32 HSS Die / Dienut	2"	£117.11	£89.84	SPD2367
UNS 7/16 x 24	UNS 7/16 x 24 HSS Die / Dienut	1.5/16	£89.78	-	SPD2369
UNS 9/16 x 20	UNS 9/16 x 20 HSS Die / Dienut	1.5/16	£89.78	£68.82	SPD2370
UNS 5/8 x 20	UNS 5/8 x 20 HSS Die / Dienut	1.1/2	£98.93	£68.82	SPD2371
UNS 11/16 x 16	UNS 11/16 x 16 HSS Die / Dienut	1.1/2	£98.93	£78.62	SPD2376
UNS 13/16 x 16	UNS 13/16 x 16 HSS Die / Dienut	1.1/2	£98.93	£78.62	SPD2377
UNS 1" x 14	UNS 1" x 14 HSS Die / Dienut	2"	£117.11	£89.84	SPD2382
UNS 13/16 x 12	UNS 13/16 x 12 HSS Die / Dienut	1.1/2	£110.19	-	SPD2387
UNS 1.1/16 x 12	UNS 1.1/16 x 12 HSS Die / Dienut	2"	£117.11	£145.73	SPD2390
UNS 1.3/16 x 12	UNS 1.3/16 x 12 HSS Die / Dienut	3"	£219.08	£160.16	SPD2391
UNS 1.5/16 x 12	UNS 1.5/16 x 12 HSS Die / Dienut	3"	£219.08	£160.16	SPD2392
UNS 1.1/8 x 8	UNS 1.1/8 x 8 HSS Die / Dienut	3"	£126.81	£131.78	D2400
UNS 1.1/4 x 8	UNS 1.1/4 x 8 HSS Die / Dienut	3"	£126.81	£131.78	D2405
UNS 1.3/8 x 8	UNS 1.3/8 x 8 HSS Die / Dienut	3"	£126.81	£131.78	D2410
UNS 1.1/2 x 8	UNS 1.1/2 x 8 HSS Die / Dienut	3"	£126.81	£131.78	D2415
UNS 1.5/8 x 8	UNS 1.5/8 x 8 HSS Die / Dienut	4"	£187.05	£207.63	D2420
UNS 1.3/4 x 8	UNS 1.3/4 x 8 HSS Die / Dienut	4"	£187.05	£207.63	D2425
UNS 1.7/8 x 8	UNS 1.7/8 x 8 HSS Die / Dienut	4"	£187.05	£207.63	D2430
UNS 2" x 8	UNS 2" x 8 HSS Die / Dienut	4"	£187.05	£259.84	D2435
UNS 2.1/8 x 8	UNS 2.1/8 x 8 HSS Die / Dienut	-	-	£259.84	D2440
UNS 2.1/4 x 8	UNS 2.1/4 x 8 HSS Die / Dienut	-	-	£259.84	D2445
UNS 2.3/8 x 8	UNS 2.3/8 x 8 HSS Die / Dienut	-	-	£266.02	D2450
UNS 2.1/2 x 8	UNS 2.1/2 x 8 HSS Die / Dienut	-	-	£353.62	D2455

Use following stock code suffixes when ordering:

Dienuts: -DN

HSS UNJF (3A) DIES & DIENUTS

Unified Fine Aircraft Form

RH = Right hand thread LH = Left hand thread

THREAD (UNJF)	DESCRIPTION	DIE DIAMETER	RH DIE	RH DIENUT	LH DIE	STOCK CODE
UNJF Nr. 10 x 32	UNJF Nr. 10 x 32 HSS Die / Dienut	13/16	£67.81	-	-	SPD2335
UNJF Nr. 10 x 32	UNJF Nr. 10 x 32 HSS Die / Dienut	1"	£80.48	-	-	SPD2335
UNJF 1/4 x 28	UNJF 1/4 x 28 HSS Die / Dienut	13/16	£67.81	£84.76	£100.41	SPD2336
UNJF 5/16 x 24	UNJF 5/16 x 24 HSS Die / Dienut	13/16	£67.81	£84.76	£116.30	SPD2337
UNJF 5/16 x 24	UNJF 5/16 x 24 HSS Die / Dienut	1"	£80.48	-	-	SPD2337
UNJF 3/8 x 24	UNJF 3/8 x 24 HSS Die / Dienut	1"	£80.48	£100.60	£116.30	SPD2338
UNJF 7/16 x 20	UNJF 7/16 x 20 HSS Die / Dienut	1"	£80.48	£100.60	£116.30	SPD2339
UNJF 1/2 x 20	UNJF 1/2 x 20 HSS Die / Dienut	1.5/16	£89.78	£105.92	£130.18	SPD2340
UNJF 9/16 x 18	UNJF 9/16 x 18 HSS Die / Dienut	1.5/16	£89.78	-	£130.18	SPD2341
UNJF 5/8 x 18	UNJF 5/8 x 18 HSS Die / Dienut	1.1/2	£98.93	-	-	SPD2342
UNJF 3/4 x 16	UNJF 3/4 x 16 HSS Die / Dienut	1.1/2	£98.93	-	-	SPD2343
UNJF 7/8 x 14	UNJF 7/8 x 14 HSS Die / Dienut	2"	£117.11	-	-	SPD2344
UNJF 1" x 12	UNJF 1" x 12 HSS Die / Dienut	2"	£117.11	-	-	SPD2345

HSS BA DIES & DIENUTS

British Association

THREAD (BA)	DESCRIPTION	DIE DIAMETER	RH DIE	RH DIENUT	LH DIE	STOCK CODE
BA 12	BA 12 HSS Die / Dienut	13/16	£23.98	-	-	D3505
BA 10	BA 10 HSS Die / Dienut	13/16	£23.98	-	-	D3508
BA 9	BA 9 HSS Die / Dienut	13/16	£23.98	-	-	D3510
BA 8	BA 8 HSS Die / Dienut	13/16	£18.39	-	-	D3515
BA 7	BA 7 HSS Die / Dienut	13/16	£18.39	-	-	D3520
BA 6	BA 6 HSS Die / Dienut	13/16	£13.76	-	-	D3525
BA 5	BA 5 HSS Die / Dienut	13/16	£18.39	-	-	D3535
BA 4	BA 4 HSS Die / Dienut	13/16	£13.76	£26.49	£28.41	D3540
BA 3	BA 3 HSS Die / Dienut	13/16	£18.39	-	-	D3545
BA 2	BA 2 HSS Die / Dienut	13/16	£13.76	£26.49	£28.41	D3550
BA 1	BA 1 HSS Die / Dienut	13/16	£18.39	-	£28.41	D3555
BA 0	BA 0 HSS Die / Dienut	13/16	£13.76	-	£28.40	D3560

Use following stock code suffixes when ordering:

Dienuts: -DN

Left Hand: -LH

HSS CYCLE THREAD TAPS BSCY

British Standard Cycle (CEI) 60 degree

THREAD (BSCY)	DESCRIPTION	DIE DIAMETER	RH DIE	STOCK CODE
BSCY 1/4 x 26	BSCY 1/4 x 26 HSS Cycle Thread Die	13/16	£21.73	D3650
BSCY 5/16 x 26	BSCY 5/16 x 26 HSS Cycle Thread Die	1"	£22.97	D3652
BSCY 3/8 x 26	BSCY 3/8 x 26 HSS Cycle Thread Die	1"	£22.97	D3654
BSCY 7/16 x 26	BSCY 7/16 x 26 HSS Cycle Thread Die	1.5/16	£34.38	D3656
BSCY 1/2 x 26	BSCY 1/2 x 26 HSS Cycle Thread Die	1.5/16	£34.38	D3660
BSCY 3/4 x 26	BSCY 3/4 x 26 HSS Cycle Thread Die	1.1/2"	£51.46	D3665
BSCY 1" x 26	BSCY 1" x 26 HSS Cycle Thread Die	2"	£63.05	D3670

HSS BSB DIES

British Standard Brass Whitworth form 55 degree

THREAD (BSB)	DESCRIPTION	DIE DIAMETER	RH DIE	STOCK CODE
BSB 5/16 x 26	BSB 5/16 x 26 HSS Die	1"	£15.36	D3400
BSB 3/8 x 26	BSB 3/8 x 26 HSS Die	1"	£15.36	D3405
BSB 7/16 x 26	BSB 7/16 x 26 HSS Die	1.5/16	£22.16	D3410
BSB 1/2 x 26	BSB 1/2 x 26 HSS Die	1.5/16	£22.16	D3415
BSB 9/16 x 26	BSB 9/16 x 26 HSS Die	1.5/16	£37.93	D3420
BSB 5/8 x 26	BSB 5/8 x 26 HSS Die	1.1/2	£46.92	D3425
BSB 3/4 x 26	BSB 3/4 x 26 HSS Die	1.1/2	£46.92	D3430
BSB 7/8 x 26	BSB 7/8 x 26 HSS Die	2"	£67.92	D3435
BSB 1" x 26	BSB 1" x 26 HSS Die	2"	£67.92	D3440

HSS BSW DIES & DIENUTS

British Standard Whitworth (Coarse)

RH = Right hand thread LH = Left hand thread

THREAD (BSW)	DESCRIPTION	DIE DIAMETER	RH DIE	LH DIE	RH DIENUT	STOCK CODE
BSW 1/8 x 40	BSW 1/8 x 40 HSS Die / Dienut	13/16	£13.08	-	£21.97	D3010
BSW 5/32 x 32	BSW 5/32 x 32 HSS Die / Dienut	13/16	£15.92	-	-	D3015
BSW 3/16 x 24	BSW 3/16 x 24 HSS Die / Dienut	13/16	£13.08	-	£17.16	D3020
BSW 7/32 x 24	BSW 7/32 x 24 HSS Die / Dienut	13/16	£15.92	-	-	D3025
BSW 1/4 x 20	BSW 1/4 x 20 HSS Die / Dienut	13/16	£10.73	£25.50	£11.76	D3030
BSW 1/4 x 20	BSW 1/4 x 20 HSS Die / Dienut	1"	£12.36	-	-	D3030
BSW 5/16 x 18	BSW 5/16 x 18 HSS Die / Dienut	1"	£12.36	£27.58	£14.07	D3040
BSW 3/8 x 16	BSW 3/8 x 16 HSS Die / Dienut	1"	£12.36	£27.58	£16.34	D3045
BSW 7/16 x 14	BSW 7/16 x 14 HSS Die / Dienut	1.5/16	£18.61	-	£20.04	D3050
BSW 1/2 x 12	BSW 1/2 x 12 HSS Die / Dienut	1.5/16	£18.61	£35.36	£20.03	D3055
BSW 9/16 x 12	BSW 9/16 x 12 HSS Die / Dienut	1.5/16	£18.61	-	£23.77	D3060
BSW 5/8 x 11	BSW 5/8 x 11 HSS Die / Dienut	1.1/2	£21.75	£57.28	£24.73	D3065
BSW 3/4 x 10	BSW 3/4 x 10 HSS Die / Dienut	1.1/2	£21.75	-	£30.63	D3075
BSW 7/8 x 9	BSW 7/8 x 9 HSS Die / Dienut	2"	£36.86	-	£34.42	D3085
BSW 1" x 8	BSW 1" x 8 HSS Die / Dienut	2"	£47.32	£76.34	£48.82	D3095
BSW 1.1/8 x 7	BSW 1.1/8 x 7 HSS Die / Dienut	3"	£101.82	-	£65.21	D3100
BSW 1.1/4 x 7	BSW 1.1/4 x 7 HSS Die / Dienut	3"	£101.82	-	£70.37	D3105
BSW 1.3/8 x 6	BSW 1.3/8 x 6 HSS Die / Dienut	3"	£101.82	-	£87.67	D3110
BSW 1.1/2 x 6	BSW 1.1/2 x 6 HSS Die / Dienut	3"	£101.82	-	£99.29	D3115
BSW 1.5/8 x 5	BSW 1.5/8 x 5 HSS Die / Dienut	-	-	-	£134.32	D3120
BSW 1.3/4 x 5	BSW 1.3/4 x 5 HSS Die / Dienut	4"	£197.88	-	£134.32	D3125
BSW 2" x 4.5	BSW 2" x 4.5 HSS Die / Dienut	-	-	-	£134.32	D3130

HSS BSF DIES & DIENUTS

British Standard Whitworth (Fine)

THREAD (BSF)	DESCRIPTION	DIE DIAMETER	RH DIE	LH DIE	RH DIENUT	STOCK CODE
BSF 3/16 x 32	BSF 3/16 x 32 HSS Die / Dienut	13/16	£13.24	-	£16.62	D3200
BSF 1/4 x 26	BSF 1/4 x 26 HSS Die / Dienut	13/16	£10.62	£26.85	£11.91	D3205
BSF 5/16 x 22	BSF 5/16 x 22 HSS Die / Dienut	1"	£12.52	£29.31	£14.28	D3210
BSF 3/8 x 20	BSF 3/8 x 20 HSS Die / Dienut	1"	£12.52	£29.31	£14.28	D3215
BSF 7/16 x 18	BSF 7/16 x 18 HSS Die / Dienut	1.5/16	£19.59	-	£20.28	D3220
BSF 1/2 x 16	BSF 1/2 x 16 HSS Die / Dienut	1.5/16	£19.59	£37.22	£20.28	D3225
BSF 9/16 x 16	BSF 9/16 x 16 HSS Die / Dienut	1.5/16	£22.98	-	£23.21	D3230
BSF 5/8 x 14	BSF 5/8 x 14 HSS Die / Dienut	1.1/2	£24.80	-	£23.21	D3235
BSF 3/4 x 12	BSF 3/4 x 12 HSS Die / Dienut	2"	£49.46	-	£30.45	D3245
BSF 7/8 x 11	BSF 7/8 x 11 HSS Die / Dienut	2"	£49.46	£64.54	£32.51	D3255
BSF 1" x 10	BSF 1" x 10 HSS Die / Dienut	2"	£49.46	-	£45.67	D3260
BSF 1.1/8 x 9	BSF 1.1/8 x 9 HSS Die / Dienut	3"	£101.82	-	£67.75	D3265
BSF 1.1/4 x 9	BSF 1.1/4 x 9 HSS Die / Dienut	3"	£101.82	-	£67.75	D3270
BSF 1.3/8 x 8	BSF 1.3/8 x 8 HSS Die / Dienut	3"	£101.82	-	£67.75	D3275
BSF 1.1/2 x 8	BSF 1.1/2 x 8 HSS Die / Dienut	4"	£187.05	-	£92.28	D3280
BSF 1.5/8 x 8	BSF 1.5/8 x 8 HSS Die / Dienut	-	-	-	£97.75	D3282
BSF 1.3/4 x 7	BSF 1.3/4 x 7 HSS Die / Dienut	-	-	-	£132.77	D3285
BSF 2" x 7	BSF 2" x 7 HSS Die / Dienut	4"	£187.05	-	£175.48	D3295
BSF 2.1/4 x 6	BSF 2.1/4 x 6 HSS Die / Dienut	4"	£187.05	-	£175.48	D3297
BSF 2.1/2 x 6	BSF 2.1/2 x 6 HSS Die / Dienut	4"	£187.05	-	£175.48	D3299

Use following stock code suffixes when ordering:

Dienuts: -DN

Left Hand: -LH

BSP (G) DIES & DIENUTS

British Standard Parallel Pipe threads

RH = Right hand thread LH = Left hand thread

THREAD (BSP)	DESCRIPTION	DIE DIAMETER	RH DIE	LH DIE	RH DIENUT	STOCK CODE
BSP 1/16 x 28	BSP 1/16 x 28 HSS Die / Dienut	1"	£67.81	-	-	SPD5052
BSP 1/8 x 28	BSP 1/8 x 28 HSS Die / Dienut	1"	£10.27	£46.93	£15.33	D5055
BSP 1/4 x 19	BSP 1/4 x 19 HSS Die / Dienut	1.5/16	£15.40	£52.07	£16.82	D5060
BSP 3/8 x 19	BSP 3/8 x 19 HSS Die / Dienut	1.1/2	£18.39	£71.95	£24.29	D5065
BSP 1/2 x 14	BSP 1/2 x 14 HSS Die / Dienut	1.1/2	£21.00	£71.95	£37.30	D5070
BSP 5/8 x 14	BSP 5/8 x 14 HSS Die / Dienut	2"	£38.09	£86.21	£37.30	D5075
BSP 3/4 x 14	BSP 3/4 x 14 HSS Die / Dienut	2"	£38.03	-	£67.38	D5080
BSP 7/8 x 14	BSP 7/8 x 14 HSS Die / Dienut	2"	£38.03	-	£95.47	D5085
BSP 1" x 11	BSP 1" x 11 HSS Die / Dienut	3"	£76.88	-	£95.47	D5100
BSP 1.1/4 x 11	BSP 1.1/4 x 11 HSS Die / Dienut	3"	£67.10	-	£113.42	D5105
BSP 1.1/2 x 11	BSP 1.1/2 x 11 HSS Die / Dienut	3"	£76.88	-	£156.03	D5110
BSP 2" x 11	BSP 2" x 11 HSS Die / Dienut	4"	£183.04	-	£187.91	D5120

BSPT (Rc) DIES & DIENUTS

British Standard Taper Pipe threads

THREAD (BSPT)	DESCRIPTION	DIE DIAMETER	RH DIE	RH DIENUT	STOCK CODE
BSPT 1/8 x 28	BSPT 1/8 x 28 HSS Die / Dienut	1"	£32.83	£34.79	D5005
BSPT 1/4 x 19	BSPT 1/4 x 19 HSS Die / Dienut	1.5/16	£40.99	£47.59	D5010
BSPT 3/8 x 19	BSPT 3/8 x 19 HSS Die / Dienut	1.1/2	£51.06	-	D5015
BSPT 1/2 x 14	BSPT 1/2 x 14 HSS Die / Dienut	2"	£80.68	-	D5020
BSPT 3/4 x 14	BSPT 3/4 x 14 HSS Die / Dienut	2"	£80.68	-	D5030
BSPT 1" x 11	BSPT 1" x 11 HSS Die / Dienut	3"	£178.98	-	D5040
BSPT 1.1/4 x 11	BSPT 1.1/4 x 11 HSS Die / Dienut	3"	£178.98	-	D5045
BSPT 2" x 11	BSPT 2" x 11 HSS Die / Dienut	4"	£252.21	-	D5049

Use following stock code suffixes when ordering:

Dienuts: -DN

Left Hand: -LH

NPT DIES & DIENUTS

American National Taper Pipe threads

THREAD (ANPT)	DESCRIPTION	DIE DIAMETER	RH DIE	RH DIENUT	STOCK CODE
ANPT 1/16 x 27	ANPT 1/16 x 27 HSS Die / Dienut	1"	£80.48	-	SPD4003
ANPT 1/8 x 27	ANPT 1/8 x 27 HSS Die / Dienut	1"	£32.84	-	D4005
ANPT 1/4 x 18	ANPT 1/4 x 18 HSS Die / Dienut	1.5/16	£40.99	£47.59	D4010
ANPT 3/8 x 18	ANPT 3/8 x 18 HSS Die / Dienut	1.1/2	£51.06	£57.14	D4015
ANPT 1/2 x 14	ANPT 1/2 x 14 HSS Die / Dienut	2"	£86.29	£69.97	D4020
ANPT 3/4 x 14	ANPT 3/4 x 14 HSS Die / Dienut	2"	£86.29	£97.64	D4025
ANPT 1" x 11.5	ANPT 1" x 11.5 HSS Die / Dienut	3"	£188.38	£128.28	D4030
ANPT 1.1/4 x 11.5	ANPT 1.1/4 x 11.5 HSS Die / Dienut	3"	£188.38	£158.10	D4035
ANPT 1.1/2 x 11.5	ANPT 1.1/2 x 11.5 HSS Die / Dienut	4"	£282.69	-	D4040
ANPT 2" x 11.5	ANPT 2" x 11.5 HSS Die / Dienut	4"	£282.69	-	D4045

HSS NPTF DIES

American National Taper Pipe Dryseal threads

THREAD (ANPTF)	DESCRIPTION	DIE DIAMETER	RH DIE	STOCK CODE
ANPTF 1/8 x 27	ANPTF 1/8 x 27 HSS Die / Dienut	1"	£80.48	SPD4105
ANPTF 1/4 x 18	ANPTF 1/4 x 18 HSS Die / Dienut	1.5/16	£89.78	SPD4110
ANPTF 3/8 x 18	ANPTF 3/8 x 18 HSS Die / Dienut	1.1/2	£110.19	SPD4115
ANPTF 1/2 x 14	ANPTF 1/2 x 14 HSS Die / Dienut	2"	£117.11	SPD4120
ANPTF 3/4 x 14	ANPTF 3/4 x 14 HSS Die / Dienut	2"	£117.11	SPD4125
ANPTF 1" x 11.5	ANPTF 1" x 11.5 HSS Die / Dienut	3"	£219.08	SPD4130

HSS MODEL ENGINEERS DIES

ME Threads Whitworth form

THREAD (ME)	DESCRIPTION	DIE DIAMETER	RH DIE	STOCK CODE
ME 5/32 x 40	ME 5/32 x 40 HSS Die / Dienut	13/16	£18.39	D3600
ME 3/16 x 40	ME 3/16 x 40 HSS Die / Dienut	13/16	£18.39	D3605
ME 7/32 x 40	ME 7/32 x 40 HSS Die / Dienut	13/16	£18.39	D3610
ME 1/4 x 40	ME 1/4 x 40 HSS Die / Dienut	13/16	£18.39	D3615
ME 5/16 x 40	ME 5/16 x 40 HSS Die / Dienut	1"	£20.68	D3630
ME 3/8 x 40	ME 3/8 x 40 HSS Die / Dienut	1"	£20.68	D3640
ME 9/32 x 32	ME 9/32 x 32 HSS Die / Dienut	13/16	£18.39	D3620
ME 5/16 x 32	ME 5/16 x 32 HSS Die / Dienut	1"	£20.68	D3625
ME 3/8 x 32	ME 3/8 x 32 HSS Die / Dienut	1"	£20.68	D3635
ME 7/16 x 32	ME 7/16 x 32 HSS Die / Dienut	1.5/16	£23.70	D3645

Use following stock code suffixes when ordering:

Dienuts: -DN

METRIC SCREW THREAD GAUGES STANDARD COARSE, FINE & SPECIAL

SIZE / PITCH	DESCRIPTION	RIGHT HAND	LEFT HAND	RIGHT HAND	LEFT HAND	CALIPER	
		PLUG GO & NOGO	PLUG GO & NOGO	RING GO OR NOGO	RING GO OR NOGO	KNIFE EDGE	STOCK CODE
M1.4 x 0.3	M1.4 x 0.3 Screw Thread Gauge	£111.32	-	£163.89	-	-	SPG1020
M1.6 x 0.35	M1.6 x 0.35 Screw Thread Gauge	£28.40	-	£59.66	-	-	G1025
M1.7 x 0.35	M1.7 x 0.35 Screw Thread Gauge	£111.32	-	£163.89	-	-	SPG1030
M1.8 x 0.35	M1.8 x 0.35 Screw Thread Gauge	£111.32	-	£163.89	-	-	SPG1035
M2 x 0.4	M2 x 0.4 Screw Thread Gauge	£25.67	£44.93	£38.06	£66.60	-	G1040
M2.2 x 0.45	M2.2 x 0.45 Screw Thread Gauge	£111.32	-	£128.76	-	-	SPG1045
M2.5 x 0.35	M2.5 x 0.35 Screw Thread Gauge	£111.32	-	£128.76	-	-	SPG1055
M2.5 x 0.45	M2.5 x 0.45 Screw Thread Gauge	£20.85	£36.49	£38.32	£67.06	-	G1060
M2.6 x 0.45	M2.6 x 0.45 Screw Thread Gauge	£111.32	£194.82	£128.76	£225.33	-	SPG1065
M3 x 0.35	M3 x 0.35 Screw Thread Gauge	£103.75	-	£126.59	-	-	SPG1070
M3 x 0.5	M3 x 0.5 Screw Thread Gauge	£17.51	£30.64	£26.78	£53.33	£107.20	G1075
M3.5 x 0.35	M3.5 x 0.35 Screw Thread Gauge	£103.75	-	£126.59	-	-	SPG1077
M3.5 x 0.6	M3.5 x 0.6 Screw Thread Gauge	£15.95	£27.91	£26.78	£46.86	£107.20	G1080
M4 x 0.35	M4 x 0.35 Screw Thread Gauge	£103.75	-	£126.59	-	-	SPG1081
M4 x 0.5	M4 x 0.5 Screw Thread Gauge	£15.95	£27.91	£26.78	£46.86	£107.20	G1085
M4 x 0.7	M4 x 0.7 Screw Thread Gauge	£14.91	£26.10	£26.78	£46.86	£107.20	G1095
M4.5 x 0.50	M4.5 x 0.50 Screw Thread Gauge	£93.98	£164.46	£110.63	£193.60	-	SPG1100
M4.5 x 0.75	M4.5 x 0.75 Screw Thread Gauge	£27.23	£47.66	£26.78	£46.86	£107.20	G1105
M5 x 0.5	M5 x 0.5 Screw Thread Gauge	£15.95	£27.91	£26.78	£46.86	£107.20	G1115
M5 x 0.75	M5 x 0.75 Screw Thread Gauge	£93.98	-	£110.63	-	-	SPG1117
M5 x 0.8	M5 x 0.8 Screw Thread Gauge	£14.26	£24.96	£26.78	£46.86	£107.20	G1120
M6 x 0.5	M6 x 0.5 Screw Thread Gauge	£27.23	£47.66	£39.48	£69.10	£107.20	G1125
M6 x 0.75	M6 x 0.75 Screw Thread Gauge	£16.21	£28.37	£26.78	£46.86	£107.20	G1130
M6 x 1	M6 x 1 Screw Thread Gauge	£14.26	£24.96	£26.78	£46.86	£101.31	G1135
M7 x 0.50	M7 x 0.50 Screw Thread Gauge	£93.98	£164.46	£110.63	£193.60	-	SPG1140
M7 x 0.75	M7 x 0.75 Screw Thread Gauge	£93.98	£139.21	£110.63	£193.60	-	SPG1145
M7 x 1	M7 x 1 Screw Thread Gauge	£14.26	£24.96	£26.78	£46.86	£101.31	G1150
M8 x 0.50	M8 x 0.50 Screw Thread Gauge	£93.98	-	£110.63	-	-	SPG1153
M8 x 0.75	M8 x 0.75 Screw Thread Gauge	£18.80	£32.91	£27.23	£47.66	£101.31	G1155
M8 x 1	M8 x 1 Screw Thread Gauge	£14.26	£24.96	£26.78	£46.86	£101.31	G1160
M8 x 1.25	M8 x 1.25 Screw Thread Gauge	£14.26	£24.96	£26.78	£46.86	£101.31	G1170
M9 x 0.50	M9 x 0.50 Screw Thread Gauge	£93.98	-	£110.63	-	-	SPG1175
M9 x 0.75	M9 x 0.75 Screw Thread Gauge	£93.98	£164.46	£110.63	£193.60	£289.45	SPG1180
M9 x 1	M9 x 1 Screw Thread Gauge	£93.98	£164.46	£110.63	£193.60	£289.45	SPG1185
M9 x 1.25	M9 x 1.25 Screw Thread Gauge	£14.26	£24.96	£26.78	£46.86	£101.31	G1190
M10 x 0.50	M10 x 0.50 Screw Thread Gauge	£93.98	£164.46	£110.63	£193.60	-	SPG1195
M10 x 0.75	M10 x 0.75 Screw Thread Gauge	£31.77	£55.60	£26.78	£46.86	£101.31	G1200
M10 x 1	M10 x 1 Screw Thread Gauge	£14.26	£24.96	£26.78	£46.86	£101.31	G1205
M10 x 1.25	M10 x 1.25 Screw Thread Gauge	£14.26	£24.96	£26.78	£46.86	£101.31	G1210
M10 x 1.5	M10 x 1.5 Screw Thread Gauge	£14.26	£24.96	£26.78	£46.86	£101.31	G1215
M11 x 0.50	M11 x 0.50 Screw Thread Gauge	£93.98	-	£110.63	-	-	SPG1220
M11 x 0.75	M11 x 0.75 Screw Thread Gauge	£79.55	-	£100.01	-	-	SPG1225
M11 x 1	M11 x 1 Screw Thread Gauge	£68.57	£119.99	£85.31	£149.30	£289.45	SPG1230
M11 x 1.5	M11 x 1.5 Screw Thread Gauge	£68.57	£119.99	£85.31	£149.30	-	SPG1235
M12 x 0.50	M12 x 0.50 Screw Thread Gauge	£93.98	-	£110.63	-	-	SPG1240
M12 x 0.75	M12 x 0.75 Screw Thread Gauge	£79.55	£139.21	£100.01	£175.02	-	SPG1245

METRIC SCREW THREAD GAUGES STANDARD COARSE, FINE & SPECIAL

SIZE / PITCH	DESCRIPTION	RIGHT HAND	LEFT HAND	RIGHT HAND	LEFT HAND	CALIPER	
		PLUG GO & NOGO	PLUG GO & NOGO	RING GO OR NOGO	RING GO OR NOGO	KNIFE EDGE	STOCK CODE
M12 x 1	M12 x 1 Screw Thread Gauge	£16.75	£29.31	£27.23	£47.66	£101.31	G1250
M12 x 1.25	M12 x 1.25 Screw Thread Gauge	£16.75	£29.31	£27.23	£47.66	£101.31	G1255
M12 x 1.5	M12 x 1.5 Screw Thread Gauge	£16.75	£29.31	£27.23	£47.66	£101.31	G1260
M12 x 1.75	M12 x 1.75 Screw Thread Gauge	£14.91	£31.84	£27.23	£47.66	£105.42	G1265
M13 x 1	M13 x 1 Screw Thread Gauge	£79.55	-	£100.01	-	-	SPG1270
M14 x 0.5	M14 x 0.5 Screw Thread Gauge	£93.98	-	£110.63	-	-	SPG1275
M14 x 0.75	M14 x 0.75 Screw Thread Gauge	£79.55	£139.21	£100.01	£175.02	-	SPG1280
M14 x 1	M14 x 1 Screw Thread Gauge	£21.78	£38.12	£27.23	£47.66	£105.42	G1285
M14 x 1.25	M14 x 1.25 Screw Thread Gauge	£21.78	£38.12	£27.23	£47.66	£105.42	G1290
M14 x 1.5	M14 x 1.5 Screw Thread Gauge	£21.78	£38.12	£27.23	£47.66	£105.42	G1295
M14 x 2	M14 x 2 Screw Thread Gauge	£20.10	£34.74	£28.85	£51.79	£105.42	G1297
M15 x 1	M15 x 1 Screw Thread Gauge	£25.72	£45.00	£48.63	£85.10	£105.42	G1300
M15 x 1.25	M15 x 1.25 Screw Thread Gauge	£79.55	£139.21	£100.01	£175.02	-	SPG1301
M15 x 1.5	M15 x 1.5 Screw Thread Gauge	£79.54	£139.21	£100.01	£175.02	-	SPG1305
M16 x 0.5	M16 x 0.5 Screw Thread Gauge	£93.98	-	£121.02	-	-	SPG1310
M16 x 0.75	M16 x 0.75 Screw Thread Gauge	£79.55	-	£112.88	-	-	SPG1315
M16 x 1	M16 x 1 Screw Thread Gauge	£20.10	£35.17	£35.66	£62.41	£105.42	G1320
M16 x 1.25	M16 x 1.25 Screw Thread Gauge	£79.55	£139.21	£112.88	£197.54	-	SPG1321
M16 x 1.5	M16 x 1.5 Screw Thread Gauge	£21.80	£38.14	£28.85	£50.49	£105.42	G1325
M16 x 2	M16 x 2 Screw Thread Gauge	£21.25	£35.18	£30.80	£53.90	£105.42	G1330
M16 x 2.5	M16 x 2.5 Screw Thread Gauge	£79.55	-	£112.88	-	-	SPG1332
M17 x 1	M17 x 1 Screw Thread Gauge	£25.29	£44.25	£48.63	£85.10	£105.42	G1335
M17 x 1.25	M17 x 1.25 Screw Thread Gauge	£79.55	-	£112.88	-	-	SPG1336
M18 x 1	M18 x 1 Screw Thread Gauge	£25.29	£44.25	£48.63	£85.10	£105.42	G1340
M18 x 1.25	M18 x 1.25 Screw Thread Gauge	£79.55	-	£112.88	-	-	SPG1342
M18 x 1.5	M18 x 1.5 Screw Thread Gauge	£23.54	£41.19	£33.98	£59.46	£105.42	G1345
M18 x 2	M18 x 2 Screw Thread Gauge	£79.55	£139.21	£112.88	£197.54	-	SPG1350
M18 x 2.5	M18 x 2.5 Screw Thread Gauge	£21.72	£38.01	£34.47	£60.33	£116.06	G1355
M19 x 1	M19 x 1 Screw Thread Gauge	£89.46	-	£117.97	-	-	SPG1360
M19 x 1.5	M19 x 1.5 Screw Thread Gauge	£89.46	£156.56	£117.97	£206.44	-	SPG1361
M20 x 1	M20 x 1 Screw Thread Gauge	£27.79	£48.63	£38.58	£67.51	£116.06	G1365
M20 x 1.25	M20 x 1.25 Screw Thread Gauge	£89.46	-	£117.97	-	-	SPG1366
M20 x 1.5	M20 x 1.5 Screw Thread Gauge	£26.69	£46.71	£38.58	£67.51	-	G1370
M20 x 2	M20 x 2 Screw Thread Gauge	£27.79	£48.63	£41.17	£72.05	£116.06	G1375
M20 x 2.5	M20 x 2.5 Screw Thread Gauge	£23.67	£41.41	£36.63	£64.10	£116.06	G1380
M22 x 1	M22 x 1 Screw Thread Gauge	£31.15	£54.52	£41.17	£72.05	£116.06	G1385
M22 x 1.25	M22 x 1.25 Screw Thread Gauge	£89.46	-	£117.97	-	-	SPG1386
M22 x 1.5	M22 x 1.5 Screw Thread Gauge	£31.15	£54.52	£41.17	£72.05	£116.06	G1390
M22 x 2	M22 x 2 Screw Thread Gauge	£89.46	£156.56	£117.97	£206.44	-	SPG1395
M22 x 2.5	M22 x 2.5 Screw Thread Gauge	£25.54	£44.71	£39.68	£69.44	£116.06	G1400
M23 x 1	M23 x 1 Screw Thread Gauge	£89.46	£156.56	£117.97	£206.44	-	SPG1402
M23 x 1.5	M23 x 1.5 Screw Thread Gauge	£89.46	£156.56	£117.97	£206.44	-	SPG1403
M24 x 1	M24 x 1 Screw Thread Gauge	£35.66	£62.41	£52.71	£92.24	£116.06	G1405
M24 x 1.5	M24 x 1.5 Screw Thread Gauge	£37.61	£65.82	£52.71	£92.24	£116.06	G1410
M24 x 2	M24 x 2 Screw Thread Gauge	£35.20	£61.60	£52.71	£92.24	£116.06	G1415
M24 x 3	M24 x 3 Screw Thread Gauge	£40.56	£68.78	£48.82	£87.86	£116.06	G1417

METRIC SCREW THREAD GAUGES STANDARD COARSE, FINE & SPECIAL

SIZE / PITCH	DESCRIPTION	RIGHT HAND	LEFT HAND	RIGHT HAND	LEFT HAND	CALIPER	
		PLUG GO & NOGO	PLUG GO & NOGO	RING GO OR NOGO	RING GO OR NOGO	KNIFE EDGE	STOCK CODE
M25 x 1	M25 x 1 Screw Thread Gauge	£41.56	£72.73	£53.16	£93.04	£116.06	G1420
M25 x 1.5	M25 x 1.5 Screw Thread Gauge	£48.30	£84.53	£55.11	£96.44	£116.06	G1425
M25 x 2	M25 x 2 Screw Thread Gauge	£48.30	£84.53	£55.11	£96.44	£116.06	G1427
M26 x 1	M26 x 1 Screw Thread Gauge	£38.27	£66.98	£53.78	£94.11	£116.06	G1430
M26 x 1.5	M26 x 1.5 Screw Thread Gauge	£55.11	£96.44	£69.46	£121.56	£116.06	G1435
M27 x 1	M27 x 1 Screw Thread Gauge	£89.46	£156.56	£117.97	£206.44	-	SPG1440
M27 x 1.5	M27 x 1.5 Screw Thread Gauge	£55.11	£96.44	£65.94	£115.40	£116.06	G1445
M27 x 2	M27 x 2 Screw Thread Gauge	£55.11	£96.44	£65.94	£115.40	£116.06	G1450
M27 x 3	M27 x 3 Screw Thread Gauge	£44.31	£61.94	£64.19	£74.19	£116.06	G1455
M28 x 1	M28 x 1 Screw Thread Gauge	£89.46	-	£117.97	-	-	SPG1460
M28 x 1.5	M28 x 1.5 Screw Thread Gauge	£89.46	£156.56	£117.97	£206.44	-	SPG1465
M30 x 1	M30 x 1 Screw Thread Gauge	£101.22	£177.14	£132.05	£231.08	-	SPG1470
M30 x 1.5	M30 x 1.5 Screw Thread Gauge	£35.66	£62.41	£52.71	£92.24	£116.06	G1475
M30 x 2	M30 x 2 Screw Thread Gauge	£37.61	£65.82	£52.71	£92.24	£116.06	G1480
M30 x 3	M30 x 3 Screw Thread Gauge	£35.20	£61.60	£52.71	£92.24	£116.06	G1481
M30 x 3.5	M30 x 3.5 Screw Thread Gauge	£40.56	£68.78	£48.82	£87.86	£116.06	G1485
M32 x 1	M32 x 1 Screw Thread Gauge	£101.22	-	£132.05	-	-	SPG1490
M32 x 1.5	M32 x 1.5 Screw Thread Gauge	£41.56	£72.73	£53.16	£93.04	£116.06	G1495
M32 x 2	M32 x 2 Screw Thread Gauge	£101.22	-	£132.05	-	-	SPG1500
M33 x 1	M33 x 1 Screw Thread Gauge	£101.22	-	£132.05	-	-	SPG1505
M33 x 1.5	M33 x 1.5 Screw Thread Gauge	£48.30	£84.53	£55.11	£96.44	£116.06	G1510
M33 x 2	M33 x 2 Screw Thread Gauge	£48.30	£84.53	£55.11	£96.44	£116.06	G1515
M33 x 3	M33 x 3 Screw Thread Gauge	£101.22	-	£132.05	-	-	SPG1520
M33 x 3.5	M33 x 3.5 Screw Thread Gauge	£38.28	£66.98	£53.78	£94.11	£116.06	G1525
M34 x 1	M34 x 1 Screw Thread Gauge	£108.72	-	£143.09	-	-	SPG1528
M34 x 1.5	M34 x 1.5 Screw Thread Gauge	£108.72	-	£143.09	-	-	SPG1530
M35 x 1.5	M35 x 1.5 Screw Thread Gauge	£55.11	£96.44	£69.46	£121.56	£116.06	G1531
M36 x 1	M36 x 1 Screw Thread Gauge	£108.72	-	£143.09	-	-	SPG1535
M36 x 1.5	M36 x 1.5 Screw Thread Gauge	£55.11	£96.44	£65.94	£115.40	£116.06	G1540
M36 x 2	M36 x 2 Screw Thread Gauge	£55.11	£96.44	£64.19	£112.33	£116.06	G1545
M36 x 3	M36 x 3 Screw Thread Gauge	£108.72	-	£143.09	-	£331.59	SPG1550
M36 x 4	M36 x 4 Screw Thread Gauge	£44.32	£89.56	£57.54	£106.26	£116.06	G1555
M38 x 1	M38 x 1 Screw Thread Gauge	£131.23	-	£162.96	-	-	SPG1560
M38 x 1.5	M38 x 1.5 Screw Thread Gauge	£131.23	-	£162.96	-	-	SPG1565
M39 x 1.5	M39 x 1.5 Screw Thread Gauge	£131.23	-	£162.96	-	-	SPG1570
M39 x 2	M39 x 2 Screw Thread Gauge	£131.23	-	£162.96	-	-	SPG1575
M39 x 3	M39 x 3 Screw Thread Gauge	£131.23	£229.66	£162.96	£285.18	-	SPG1580
M39 x 4	M39 x 4 Screw Thread Gauge	£46.71	£81.75	£66.46	£116.31	£116.06	G1585
M40 x 1	M40 x 1 Screw Thread Gauge	£141.98	-	£175.82	-	-	SPG1590
M40 x 1.25	M40 x 1.25 Screw Thread Gauge	£141.98	-	£175.82	-	-	SPG1591
M40 x 1.5	M40 x 1.5 Screw Thread Gauge	£61.59	£107.78	£66.46	£116.31	£116.06	G1595
M42 x 1	M42 x 1 Screw Thread Gauge	£141.98	-	£175.82	-	-	SPG1600
M42 x 1.5	M42 x 1.5 Screw Thread Gauge	£141.98	£248.47	£175.82	£307.69	-	SPG1605
M42 x 2	M42 x 2 Screw Thread Gauge	£141.98	£248.47	£175.82	£307.69	-	SPG1610
M42 x 3	M42 x 3 Screw Thread Gauge	£141.98	£248.47	£175.82	£307.69	-	SPG1615
M42 x 4.5	M42 x 4.5 Screw Thread Gauge	£50.12	£87.71	£67.76	£118.57	£116.06	G1620

METRIC SCREW THREAD GAUGES STANDARD COARSE, FINE & SPECIAL

SIZE / PITCH	DESCRIPTION	RIGHT HAND	LEFT HAND	RIGHT HAND	LEFT HAND	CALIPER	
		PLUG GO & NOGO	PLUG GO & NOGO	RING GO OR NOGO	RING GO OR NOGO	KNIFE EDGE	STOCK CODE
M43 x 1.5	M43 x 1.5 Screw Thread Gauge	£141.98	-	£175.82	-	-	SPG1622
M45 x 1.5	M45 x 1.5 Screw Thread Gauge	£69.70	-	£80.92	-	-	G1625
M45 x 2	M45 x 2 Screw Thread Gauge	£154.12	£269.71	£186.53	£326.43	-	SPG1630
M45 x 3	M45 x 3 Screw Thread Gauge	£72.81	-	£84.09	-	-	G1635
M45 x 4.5	M45 x 4.5 Screw Thread Gauge	£65.03	£113.80	£79.75	£139.57	-	G1640
M48 x 1.5	M48 x 1.5 Screw Thread Gauge	£73.92	-	£84.29	-	-	G1645
M48 x 2	M48 x 2 Screw Thread Gauge	£154.12	-	£198.79	-	-	SPG1650
M48 x 3	M48 x 3 Screw Thread Gauge	£154.12	-	£198.79	-	-	SPG1655
M48 x 5	M48 x 5 Screw Thread Gauge	£73.13	£127.98	£82.73	£144.78	-	G1660
M50 x 1.5	M50 x 1.5 Screw Thread Gauge	£80.27	£140.47	£88.82	£155.44	-	G1670
M52 x 5	M52 x 5 Screw Thread Gauge	£87.50	-	£93.98	-	-	G1690
M56 x 5.5	M56 x 5.5 Screw Thread Gauge	£82.24	£143.92	£85.50	£149.62	-	G1730
M60 x 5.5	M60 x 5.5 Screw Thread Gauge	£92.14	-	£102.35	-	-	G1770

PG THREAD GAUGES

THREAD PG	DESCRIPTION	PLUG GO & NOGO	RING GO	RING NOGO	STOCK CODE
PG 7	PG 7 Thread Gauge	£48.62	£60.47	£30.24	G6005
PG 9	PG 9 Thread Gauge	£52.82	£62.38	£31.19	G6010
PG 11	PG 11 Thread Gauge	£59.33	£68.81	£34.41	G6015
PG 13.5	PG 13.5 Thread Gauge	£64.14	£75.71	£37.85	G6020
PG 16	PG 16 Thread Gauge	£67.91	£83.44	£41.92	G6025
PG 21	PG 21 Thread Gauge	£96.46	£98.65	£54.21	G6030
PG 29	PG 29 Thread Gauge	£107.73	£121.71	£60.86	G6035
PG 36	PG 36 Thread Gauge	£133.97	£140.84	£79.61	G6040
PG 42	PG 42 Thread Gauge	£153.00	£159.22	£93.87	G6045
PG 48	PG 48 Thread Gauge	£166.00	£175.29	£101.12	G6048

UNC SCREW THREAD GAUGES

All Unified thread gauges listed are to standard fit. Rings and Calipers 2A, Plugs 2B.

THREAD (UNC)	DESCRIPTION	RIGHT HAND		LEFT HAND		CALIPER KNIFE EDGE	STOCK CODE
		PLUG GO & NOGO	PLUG GO & NOGO	RING GO OR NOGO	RING GO OR NOGO		
UNC Nr. 1 x 64	UNC Nr. 1 x 64 Screw Thread Gauge	£34.61	-	£40.97	-	-	G2005
UNC Nr. 2 x 56	UNC Nr. 2 x 56 Screw Thread Gauge	£31.48	-	£32.42	-	-	G2010
UNC Nr. 3 x 48	UNC Nr. 3 x 48 Screw Thread Gauge	£31.48	-	£30.26	-	-	G2015
UNC Nr. 4 x 4	UNC Nr. 4 x 4 Screw Thread Gauge	£31.48	-	£30.50	-	-	G2020
UNC Nr. 5 x 4	UNC Nr. 5 x 4 Screw Thread Gauge	£31.48	-	£32.69	-	-	G2025
UNC Nr. 6 x 32	UNC Nr. 6 x 32 Screw Thread Gauge	£31.48	-	£32.69	-	£97.76	G2030
UNC Nr. 8 x 32	UNC Nr. 8 x 32 Screw Thread Gauge	£20.80	-	£32.69	-	£97.76	G2035
UNC Nr. 10 x 24	UNC Nr. 10 x 24 Screw Thread Gauge	£20.80	-	£32.69	-	£97.76	G2040
UNC Nr. 12 x 24	UNC Nr. 12 x 24 Screw Thread Gauge	£20.80	-	£32.69	-	£97.76	G2045
UNC 1/4 x 20	UNC 1/4 x 20 Screw Thread Gauge	£20.80	£36.39	£32.04	£56.07	£97.76	G2050
UNC 5/16 x 18	UNC 5/16 x 18 Screw Thread Gauge	£20.80	£36.39	£32.04	£56.07	£92.38	G2055
UNC 3/8 x 16	UNC 3/8 x 16 Screw Thread Gauge	£20.80	£36.39	£34.30	£60.02	£92.38	G2060
UNC 7/16 x 14	UNC 7/16 x 14 Screw Thread Gauge	£22.90	£40.06	£34.30	£60.02	£92.38	G2065
UNC 1/2 x 13	UNC 1/2 x 13 Screw Thread Gauge	£25.05	£43.84	£35.08	£61.39	£92.38	G2070
UNC 9/16 x 12	UNC 9/16 x 12 Screw Thread Gauge	£28.50	£49.88	£35.08	£61.39	£96.13	G2075
UNC 5/8 x 11	UNC 5/8 x 11 Screw Thread Gauge	£25.36	£44.39	£35.08	£61.39	£96.13	G2080
UNC 3/4 x 10	UNC 3/4 x 10 Screw Thread Gauge	£28.91	£50.58	£41.40	£72.78	£96.13	G2085
UNC 7/8 x 9	UNC 7/8 x 9 Screw Thread Gauge	£33.10	£57.93	£51.84	£90.71	£105.83	G2090
UNC 1" x 8	UNC 1" x 8 Screw Thread Gauge	£38.11	£66.69	£54.66	£95.65	£105.83	G2095
UNC 1.1/8 x 7	UNC 1.1/8 x 7 Screw Thread Gauge	£40.51	-	£64.93	-	£105.83	G2100
UNC 1.1/4 x 7	UNC 1.1/4 x 7 Screw Thread Gauge	£52.22	-	£68.66	-	£105.83	G2105
UNC 1.3/8 x 6	UNC 1.3/8 x 6 Screw Thread Gauge	£63.09	-	£74.16	-	£105.83	G2110
UNC 1.1/2 x 6	UNC 1.1/2 x 6 Screw Thread Gauge	£67.53	-	£77.69	-	£105.83	G2115
UNC 1.3/4 x 5	UNC 1.3/4 x 5 Screw Thread Gauge	£168.00	-	£258.56	-	-	SPG2117
UNC 2" x 4.5	UNC 2" x 4.5 Screw Thread Gauge	£168.00	-	£258.56	-	-	SPG2119
UNC 2.1/4 x 4.5	UNC 2.1/4 x 4.5 Screw Thread Gauge	£168.00	-	£258.56	-	-	SPG2120

UNJF THREAD GAUGES

THREAD (UNJF)	DESCRIPTION	PLUG GO & NOGO	STOCK CODE
UNJF Nr. 10 x 32	UNJF Nr. 10 x 32 Thread Gauge	£98.44	SPG2160PL3B
UNJF 1/4 x 28	UNJF 1/4 x 28 Thread Gauge	£98.44	SPG2170PL3B
UNJF 5/16 x 24	UNJF 5/16 x 24 Thread Gauge	£98.44	SPG2175PL3B
UNJF 3/8 x 24	UNJF 3/8 x 24 Thread Gauge	£114.19	SPG2180PL3B
UNJF 7/16 x 20	UNJF 7/16 x 20 Thread Gauge	£114.19	SPG2185PL3B
UNJF 1/2 x 20	UNJF 1/2 x 20 Thread Gauge	£114.19	SPG2190PL3B
UNJF 9/16 x 18	UNJF 9/16 x 18 Thread Gauge	£114.19	SPG2195PL3B
UNJF 5/8 x 18	UNJF 5/8 x 18 Thread Gauge	£114.19	SPG2200PL3B
UNJF 3/4 x 16	UNJF 3/4 x 16 Thread Gauge	£114.19	SPG2205PL3B
UNJF 7/8 x 14	UNJF 7/8 x 14 Thread Gauge	£116.81	SPG2210PL3B
UNJF 1" x 12	UNJF 1" x 12 Thread Gauge	£116.81	SPG2215PL3B

UNF SCREW THREAD GAUGES

SIZE / PITCH	DESCRIPTION	RIGHT HAND	LEFT HAND	RIGHT HAND	LEFT HAND	CALIPER	STOCK CODE
		PLUG GO & NOGO	PLUG GO & NOGO	RING GO OR NOGO	RING GO OR NOGO	KNIFE EDGE	
UNF Nr. 0 x 8	UNF Nr. 0 x 8 Screw Thread Gauge	£42.44	-	£45.81	-	-	G2123
UNF Nr. 1 x 72	UNF Nr. 1 x 72 Screw Thread Gauge	£34.61	-	£43.17	-	-	G2125
UNF Nr. 2 x 64	UNF Nr. 2 x 64 Screw Thread Gauge	£31.48	-	£39.94	-	-	G2130
UNF Nr. 3 x 56	UNF Nr. 3 x 56 Screw Thread Gauge	£31.48	-	£39.94	-	-	G2135
UNF Nr. 4 x 48	UNF Nr. 4 x 48 Screw Thread Gauge	£31.48	-	£39.94	-	-	G2140
UNF Nr. 5 x 44	UNF Nr. 5 x 44 Screw Thread Gauge	£31.48	-	£37.40	-	-	G2145
UNF Nr. 6 x 4	UNF Nr. 6 x 4 Screw Thread Gauge	£31.48	-	£37.40	-	£97.76	G2150
UNF Nr. 8 x 36	UNF Nr. 8 x 36 Screw Thread Gauge	£20.80	-	£37.40	-	£97.76	G2155
UNF Nr. 10 x 32	UNF Nr. 10 x 32 Screw Thread Gauge	£20.80	£36.39	£32.69	£57.22	£97.76	G2160
UNF Nr. 12 x 28	UNF Nr. 12 x 28 Screw Thread Gauge	£20.80	-	£32.69	-	£97.76	G2165
UNF 1/4 x 28	UNF 1/4 x 28 Screw Thread Gauge	£20.80	£36.39	£32.04	£56.07	£97.76	G2170
UNF 5/16 x 24	UNF 5/16 x 24 Screw Thread Gauge	£20.80	£36.39	£32.04	£56.07	£92.38	G2175
UNF 3/8 x 24	UNF 3/8 x 24 Screw Thread Gauge	£25.05	£43.84	£32.04	£56.07	£92.38	G2180
UNF 7/16 x 20	UNF 7/16 x 20 Screw Thread Gauge	£25.05	£43.84	£32.04	£56.07	£92.38	G2185
UNF 1/2 x 20	UNF 1/2 x 20 Screw Thread Gauge	£25.05	£43.84	£35.08	£61.39	£92.38	G2190
UNF 9/16 x 18	UNF 9/16 x 18 Screw Thread Gauge	£28.50	£49.88	£35.08	£61.39	£96.13	G2195
UNF 5/8 x 18	UNF 5/8 x 18 Screw Thread Gauge	£25.36	£44.39	£35.08	£61.39	£96.13	G2200
UNF 3/4 x 16	UNF 3/4 x 16 Screw Thread Gauge	£28.98	£50.72	£41.59	£72.78	£96.13	G2205
UNF 7/8 x 14	UNF 7/8 x 14 Screw Thread Gauge	£33.10	£57.93	£51.84	£90.71	£105.83	G2210
UNF 1" x 12	UNF 1" x 12 Screw Thread Gauge	£38.11	£66.69	£54.66	£95.65	£105.83	G2215
UNF 1.1/8 x 12	UNF 1.1/8 x 12 Screw Thread Gauge	£40.51	-	£64.93	-	£105.83	G2220
UNF 1.1/4 x 12	UNF 1.1/4 x 12 Screw Thread Gauge	£52.22	-	£68.66	-	£105.83	G2225
UNF 1.3/8 x 12	UNF 1.3/8 x 12 Screw Thread Gauge	£63.09	-	£74.16	-	£105.83	G2230
UNF 1.1/2 x 12	UNF 1.1/2 x 12 Screw Thread Gauge	£67.57	-	£77.69	-	£105.83	G2235

UNEF THREAD GAUGES

THREAD (UNEF)	DESCRIPTION	PLUG GO & NOGO	RING GO OR NOGO	STOCK CODE
UNEF 1/4 x 32	UNEF 1/4 x 32 Thread Gauge	£26.82	£33.92	G2405
UNEF 5/16 x 32	UNEF 5/16 x 32 Thread Gauge	£30.48	£32.46	G2410
UNEF 3/8 x 32	UNEF 3/8 x 32 Thread Gauge	£30.48	£32.46	G2415
UNEF 7/16 x 28	UNEF 7/16 x 28 Thread Gauge	£30.48	£32.46	G2420
UNEF 1/2 x 28	UNEF 1/2 x 28 Thread Gauge	£31.74	£35.07	G2425
UNEF 9/16 x 24	UNEF 9/16 x 24 Thread Gauge	£37.15	£39.87	G2430
UNEF 5/8 x 24	UNEF 5/8 x 24 Thread Gauge	£37.15	£43.28	G2435
UNEF 11/16 x 24	UNEF 11/16 x 24 Thread Gauge	£37.15	£45.31	G2440
UNEF 3/4 x 20	UNEF 3/4 x 20 Thread Gauge	£37.57	£48.22	G2445
UNEF 13/16 x 20	UNEF 13/16 x 20 Thread Gauge	£40.86	£50.39	G2450
UNEF 7/8 x 20	UNEF 7/8 x 20 Thread Gauge	£40.86	£50.39	G2455
UNEF 15/16 x 20	UNEF 15/16 x 20 Thread Gauge	£40.86	£52.86	G2460
UNEF 1" x 20	UNEF 1" x 20 Thread Gauge	£40.86	£54.46	G2465
UNEF 1.1/16 x 18	UNEF 1.1/16 x 18 Thread Gauge	£180.47	£308.44	SPG2466
UNEF 1.1/8 x 18	UNEF 1.1/8 x 18 Thread Gauge	£180.47	£308.44	SPG2467
UNEF 1.3/16 x 18	UNEF 1.3/16 x 18 Thread Gauge	£180.47	£308.44	SPG2468
UNEF 1.1/4 x 18	UNEF 1.1/4 x 18 Thread Gauge	£180.47	£308.44	SPG2469
UNEF 1.5/16 x 18	UNEF 1.5/16 x 18 Thread Gauge	£180.47	£308.44	SPG2470
UNEF 1.3/8 x 18	UNEF 1.3/8 x 18 Thread Gauge	£180.47	£308.44	SPG2471
UNEF 1.7/16 x 18	UNEF 1.7/16 x 18 Thread Gauge	£180.47	£308.44	SPG2472
UNEF 1.1/2 x 18	UNEF 1.1/2 x 18 Thread Gauge	£180.47	£308.44	SPG2473

UNS SCREW THREAD GAUGES

THREAD (UNS)	DESCRIPTION	PLUG GO & NOGO	RING GO OR NOGO	STOCK CODE
UNS 1" x 32	UNS 1" x 32 Screw Thread Gauge	£116.81	£246.75	SPG2510
UNS 9/16 x 20	UNS 9/16 x 20 Screw Thread Gauge	£93.98	£121.02	SPG2521
UNS 5/8 x 20	UNS 5/8 x 20 Screw Thread Gauge	£93.98	£121.02	SPG2522
UNS 11/16 x 20	UNS 11/16 x 20 Screw Thread Gauge	£142.74	£214.10	SPG2523
UNS 1.1/8 x 20	UNS 1.1/8 x 20 Screw Thread Gauge	£144.38	£246.75	SPG2529
UNS 1.1/4 x 20	UNS 1.1/4 x 20 Screw Thread Gauge	£144.38	£246.75	SPG2531
UNS 1.5/16 x 20	UNS 1.5/16 x 20 Screw Thread Gauge	£144.38	£246.75	SPG2532
UNS 1.9/16 x 20	UNS 1.9/16 x 20 Screw Thread Gauge	£168.00	£258.56	SPG2540
UNS 1.5/8 x 20	UNS 1.5/8 x 20 Screw Thread Gauge	£168.00	£258.56	SPG2545
UNS 5/8 x 16	UNS 5/8 x 16 Screw Thread Gauge	£93.98	£121.02	SPG2580
UNS 11/16 x 16	UNS 11/16 x 16 Screw Thread Gauge	£142.74	£214.10	SPG2585
UNS 13/16 x 16	UNS 13/16 x 16 Screw Thread Gauge	£94.50	£138.60	SPG2590
UNS 7/8 x 16	UNS 7/8 x 16 Screw Thread Gauge	£121.01	£246.75	SPG2591
UNS 15/16 x 16	UNS 15/16 x 16 Screw Thread Gauge	£121.01	£246.75	SPG2592
UNS 1" x 16	UNS 1" x 16 Screw Thread Gauge	£121.01	£246.75	SPG2593
UNS 1.1/16 x 16	UNS 1.1/16 x 16 Screw Thread Gauge	£144.38	£246.75	SPG2594
UNS 1.1/8 x 16	UNS 1.1/8 x 16 Screw Thread Gauge	£144.38	£246.75	SPG2595
UNS 1.3/16 x 16	UNS 1.3/16 x 16 Screw Thread Gauge	£144.38	£246.75	SPG2596
UNS 1.1/4 x 16	UNS 1.1/4 x 16 Screw Thread Gauge	£144.38	£246.75	SPG2597
UNS 1.3/8 x 16	UNS 1.3/8 x 16 Screw Thread Gauge	£144.38	£246.75	SPG2599
UNS 1.1/2 x 16	UNS 1.1/2 x 16 Screw Thread Gauge	£144.38	£246.75	SPG2601
UNS 1.9/16 x 16	UNS 1.9/16 x 16 Screw Thread Gauge	£168.00	£258.56	SPG2602
UNS 1.5/8 x 16	UNS 1.5/8 x 16 Screw Thread Gauge	£168.00	£258.56	SPG2603
UNS 1.3/4 x 16	UNS 1.3/4 x 16 Screw Thread Gauge	£168.00	£258.56	SPG2605
UNS 1.7/8 x 16	UNS 1.7/8 x 16 Screw Thread Gauge	£168.00	£258.56	SPG2607
UNS 2" x 16	UNS 2" x 16 Screw Thread Gauge	£168.00	£258.56	SPG2609
UNS 1" x 14	UNS 1" x 14 Screw Thread Gauge	£94.50	£138.60	SPG2620
UNS 13/16 x 12	UNS 13/16 x 12 Screw Thread Gauge	£94.50	£138.60	SPG2621
UNS 7/8 x 12	UNS 7/8 x 12 Screw Thread Gauge	£121.01	£246.75	SPG2622
UNS 15/16 x 12	UNS 15/16 x 12 Screw Thread Gauge	£121.01	£246.75	SPG2623
UNS 1.1/16 x 12	UNS 1.1/16 x 12 Screw Thread Gauge	£180.47	£308.44	SPG2625
UNS 1.3/16 x 12	UNS 1.3/16 x 12 Screw Thread Gauge	£180.47	£308.44	SPG2630
UNS 1.5/16 x 12	UNS 1.5/16 x 12 Screw Thread Gauge	£180.47	£308.44	SPG2635
UNS 1.7/16 x 12	UNS 1.7/16 x 12 Screw Thread Gauge	£180.47	£308.44	SPG2640
UNS 1.5/8 x 12	UNS 1.5/8 x 12 Screw Thread Gauge	£210.00	£323.20	SPG2650
UNS 1.11/16 x 12	UNS 1.11/16 x 12 Screw Thread Gauge	£210.00	£323.20	SPG2653
UNS 1.3/4 x 12	UNS 1.3/4 x 12 Screw Thread Gauge	£210.00	£323.20	SPG2655
UNS 1.7/8 x 12	UNS 1.7/8 x 12 Screw Thread Gauge	£210.00	£323.20	SPG2660
UNS 2" x 12	UNS 2" x 12 Screw Thread Gauge	£210.00	£323.20	SPG2665
UNS 2.1/8 x 12	UNS 2.1/8 x 12 Screw Thread Gauge	£218.22	£354.38	SPG2670
UNS 2.1/4 x 12	UNS 2.1/4 x 12 Screw Thread Gauge	£218.22	£354.38	SPG2675
UNS 2.1/2 x 12	UNS 2.1/2 x 12 Screw Thread Gauge	£239.54	£354.38	SPG2680
UNS 2.3/4 x 12	UNS 2.3/4 x 12 Screw Thread Gauge	£252.66	£354.38	SPG2685
UNS 3" x 12	UNS 3" x 12 Screw Thread Gauge	£275.63	£398.67	SPG2690
UNS 3.1/4 x 12	UNS 3.1/4 x 12 Screw Thread Gauge	£311.72	£398.67	SPG2695
UNS 3.1/2 x 12	UNS 3.1/2 x 12 Screw Thread Gauge	£326.49	£447.89	SPG2700
UNS 1.1/8 x 8	UNS 1.1/8 x 8 Screw Thread Gauge	£56.19	£97.98	G2900
UNS 1.1/4 x 8	UNS 1.1/4 x 8 Screw Thread Gauge	£56.19	£97.98	G2905

UNS SCREW THREAD GAUGES

THREAD (UNS)	DESCRIPTION	PLUG GO & NOGO	RING GO OR NOGO	STOCK CODE
UNS 1.3/8 x 8	UNS 1.3/8 x 8 Screw Thread Gauge	£75.80	£105.16	<i>G2910</i>
UNS 1.1/2 x 8	UNS 1.1/2 x 8 Screw Thread Gauge	£75.80	£105.16	<i>G2915</i>
UNS 1.5/8 x 8	UNS 1.5/8 x 8 Screw Thread Gauge	£75.80	£111.04	<i>G2920</i>
UNS 1.3/4 x 8	UNS 1.3/4 x 8 Screw Thread Gauge	£75.80	£111.04	<i>G2925</i>
UNS 1.7/8 x 8	UNS 1.7/8 x 8 Screw Thread Gauge	£79.47	£116.48	<i>G2930</i>
UNS 2" x 8	UNS 2" x 8 Screw Thread Gauge	£79.47	£116.48	<i>G2935</i>
UNS 2.1/8 x 8	UNS 2.1/8 x 8 Screw Thread Gauge	£218.22	£354.38	<i>SPG2937</i>
UNS 2.1/4 x 8	UNS 2.1/4 x 8 Screw Thread Gauge	£218.22	£354.38	<i>SPG2940</i>
UNS 2.3/8 x 8	UNS 2.3/8 x 8 Screw Thread Gauge	£218.22	£354.38	<i>SPG2942</i>
UNS 2.1/2 x 8	UNS 2.1/2 x 8 Screw Thread Gauge	£239.54	£354.38	<i>SPG2945</i>
UNS 2.5/8 x 8	UNS 2.5/8 x 8 Screw Thread Gauge	£252.66	£354.38	<i>SPG2947</i>
UNS 2.3/4 x 8	UNS 2.3/4 x 8 Screw Thread Gauge	£252.66	£354.38	<i>SPG2950</i>
UNS 3" x 8	UNS 3" x 8 Screw Thread Gauge	£275.63	£398.67	<i>SPG2955</i>
UNS 3.1/4 x 8	UNS 3.1/4 x 8 Screw Thread Gauge	£311.72	£398.67	<i>SPG2960</i>
UNS 3.1/2 x 8	UNS 3.1/2 x 8 Screw Thread Gauge	£326.49	£447.89	<i>SPG2965</i>
UNS 3.3/4 x 8	UNS 3.3/4 x 8 Screw Thread Gauge	£326.49	£447.89	<i>SPG2970</i>

BSP (G) THREAD GAUGES

THREAD (BSP)	DESCRIPTION	RIGHT HAND	LEFT HAND	RIGHT HAND	LEFT HAND	RIGHT HAND	STOCK CODE
		PLUG GO & NOGO	PLUG GO & NOGO	RING GO OR NOGO	RING GO OR NOGO	'B' RING NOGO	
BSP 1/8 x 28	BSP 1/8 x 28 Thread Gauge	£20.82	£36.43	£34.01	£59.52	£34.01	G5055
BSP 1/4 x 19	BSP 1/4 x 19 Thread Gauge	£25.36	£44.38	£34.01	£59.52	£34.01	G5060
BSP 3/8 x 19	BSP 3/8 x 19 Thread Gauge	£27.40	£47.94	£36.25	£63.45	£36.25	G5065
BSP 1/2 x 14	BSP 1/2 x 14 Thread Gauge	£29.12	£50.95	£40.62	£71.09	£40.62	G5070
BSP 5/8 x 14	BSP 5/8 x 14 Thread Gauge	£33.14	-	£45.35	-	£45.35	G5075
BSP 3/4 x 14	BSP 3/4 x 14 Thread Gauge	£37.37	£65.39	£47.23	£82.66	£47.23	G5080
BSP 7/8 x 14	BSP 7/8 x 14 Thread Gauge	£39.56	-	£51.96	-	£51.96	G5085
BSP 1" x 11	BSP 1" x 11 Thread Gauge	£44.60	£78.05	£55.74	£97.54	£55.74	G5090
BSP 1.1/8 x 11	BSP 1.1/8 x 11 Thread Gauge	£51.92	-	£61.41	-	-	G5095
BSP 1.1/4 x 11	BSP 1.1/4 x 11 Thread Gauge	£54.85	-	£64.24	-	-	G5100
BSP 1.1/2 x 11	BSP 1.1/2 x 11 Thread Gauge	£59.07	-	£68.02	-	-	G5105
BSP 1.3/4 x 11	BSP 1.3/4 x 11 Thread Gauge	£63.28	-	£71.79	-	-	G5110
BSP 2" x 11	BSP 2" x 11 Thread Gauge	£71.91	-	£79.35	-	-	G5115
BSP 2.1/4 x 11	BSP 2.1/4 x 11 Thread Gauge	£85.59	-	£100.55	-	-	G5120
BSP 2.1/2 x 11	BSP 2.1/2 x 11 Thread Gauge	£105.79	-	£117.36	-	-	G5125
BSP 3" x 11	BSP 3" x 11 Thread Gauge	£145.13	-	£128.71	-	-	G5135
BSP 4" x 11	BSP 4" x 11 Thread Gauge	£186.84	-	£184.39	-	-	G5145

UNS SCREW THREAD GAUGES

THREAD (BSPT)	DESCRIPTION	PLUG MIN / MAX	RING MIN / MAX	STOCK CODE
BSPT 1/16 x 28	BSPT 1/16 x 28 Thread Gauge	£50.77	£97.18	G5005
BSPT 1/8 x 28	BSPT 1/8 x 28 Thread Gauge	£43.80	£97.18	G5010
BSPT 1/4 x 19	BSPT 1/4 x 19 Thread Gauge	£46.12	£97.18	G5015
BSPT 3/8 x 19	BSPT 3/8 x 19 Thread Gauge	£48.44	£91.38	G5020
BSPT 1/2 x 14	BSPT 1/2 x 14 Thread Gauge	£51.92	£91.38	G5025
BSPT 3/4 x 14	BSPT 3/4 x 14 Thread Gauge	£55.41	£91.38	G5030
BSPT 1" x 11	BSPT 1" x 11 Thread Gauge	£58.89	£102.98	G5035
BSPT 1.1/4 x 11	BSPT 1.1/4 x 11 Thread Gauge	£63.53	£112.26	G5040
BSPT 1.1/2 x 11	BSPT 1.1/2 x 11 Thread Gauge	£68.17	£119.23	G5045
BSPT 2" x 11	BSPT 2" x 11 Thread Gauge	£85.58	£125.03	G5050

NPT SCREW THREAD GAUGES

THREAD (NPT)	DESCRIPTION	PLUG MIN / MAX	RING MIN / MAX	STOCK CODE
NPT 1/16 x 27	NPT 1/16 x 27 Thread Gauge	£48.98	£92.24	G4005
NPT 1/8 x 27	NPT 1/8 x 27 Thread Gauge	£46.26	£72.11	G4010
NPT 1/4 x 18	NPT 1/4 x 18 Thread Gauge	£46.26	£72.11	G4015
NPT 3/8 x 18	NPT 3/8 x 18 Thread Gauge	£51.21	£86.51	G4020
NPT 1/2 x 14	NPT 1/2 x 14 Thread Gauge	£55.49	£88.15	G4025
NPT 3/4 x 14	NPT 3/4 x 14 Thread Gauge	£64.43	£88.15	G4030
NPT 1" x 11.5	NPT 1" x 11.5 Thread Gauge	£70.56	£94.16	G4035
NPT 1.1/4 x 11.5	NPT 1.1/4 x 11.5 Thread Gauge	£77.40	£101.74	G4040
NPT 1.1/2 x 11.5	NPT 1.1/2 x 11.5 Thread Gauge	£85.16	£122.09	G4045
NPT 2" x 11.5	NPT 2" x 11.5 Thread Gauge	£100.55	£136.70	G4050
NPT 3" x 8	NPT 3" x 8 Thread Gauge	£145.30	£187.70	G4055